

# CHROMA METER CR-400/410

 Instruction Manual



Please read before  
using the instrument.



KONICA MINOLTA

# Safety Symbols

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The following symbols are used in this manual to prevent accidents which may occur as a result of incorrect use of the instrument.



Denotes a sentence regarding a safety warning or note.  
Read the sentence carefully to ensure safe and correct use.



Denotes a prohibited operation.  
The operation must never be performed.



Denotes an instruction.  
The instruction must be strictly adhered to.



Denotes an instruction.  
Disconnect the AC adapter from the AC outlet.



Denotes a prohibited operation.  
Never disassemble the instrument.



This symbol indicates alternating current (AC).



This symbol indicates direct current (DC).
















This symbol indicates class II protection against electric shock.







## Notes on This Manual

- Copying or reproduction of all or any part of the contents of this manual without KONICA MINOLTA's permission is strictly prohibited.
- The contents of this manual are subject to change without prior notice.
- Every effort has been made in the preparation of this manual to ensure the accuracy of its contents. However, should you have any questions or find any errors, please contact a Konica Minolta authorized service facility.
- KONICA MINOLTA will not accept any responsibility for consequences arising from the use of the instrument.

## Safety Precautions

To ensure correct use of this instrument, read the following points carefully and adhere to them. After you have read this manual, keep it in a safe place where it can be referred to anytime a question arises.

 <b>WARNING</b> (Failure to adhere to the following points may result in death or serious injury.)	
 Do not use the instrument in places where flammable or combustible gases (gasoline etc.) are present. Doing so may cause fire.	 Do not disassemble or modify the instrument or the AC adapter. Doing so may cause a fire or electric shock.
 Always use the AC adapter supplied as a standard accessory or the optional AC adapter, and connect it to an AC outlet of the rated voltage and frequency. If the AC adapters other than those specified by KONICA MINOLTA are used, this may result in damage to the unit, fire or electric shock.	 The instrument should not be operated if it is damaged or AC adapter is damaged, or if smoke or odd smells occur. Doing so may result in a fire. In such situations, turn the power OFF immediately, disconnect the AC adapter from the AC outlet (or remove the batteries if they are used) and contact the nearest Konica Minolta authorized service facility.
 If the instrument will not be used for a long time, disconnect the AC adapter from the AC outlet. Accumulated dirt or water on the prongs of the AC adapter's plug may cause a fire and should be removed.	 Do not connect or disconnect the AC adapter with wet hands. Doing so may cause electric shock.
 Be careful not to spill liquids or drop metallic objects into the instrument or AC adapter. Doing so may cause a fire or electric shock. Should liquid or metal objects enter the instrument, turn the power OFF immediately, disconnect the AC adapter from the AC outlet, and contact the nearest Konica Minolta authorized service facility.	 Do not dispose of batteries in fire, short their terminals, apply heat to them, or disassemble them. Also, do not recharge them. Doing so may cause explosion or heat generation, resulting in fire or injury.
 Should liquid leak from batteries and contact to eye, wash liquid off with clean water without rubbing eyes and immediately seek for medical professional's advice. In case liquid contacts with hand or clothes, wipe it off with plenty of water. Avoid further use of such unit.	 Insulate battery contact with such object as tape in disposing of batteries. Contact to other metal object may cause explosion or fire. Follow local regulation for proper disposal or recycling of batteries.
 Insert the plugs of the AC adapter securely and fully into the connections so that blades and pins are not exposed. Incomplete connections may cause fire or electric shock.	 Do not unreasonably bend, twist or pull cables. Also, do not place heavy objects on cables or otherwise damage or modify cables. Abusive handling may damage cables, resulting in fire or electric shock.

 <b>CAUTION</b> (Failing to adhere to the following points may result in injury or damage to the instrument or other property.)	
 Do not perform measurement which the measurement aperture directed towards your face. Doing so may damage them.	 Do not place the instrument on an unstable or sloping surface. Doing so may result in its dropping or overturning, causing injury. Take care not to drop the instrument when carrying it.
 Do not use batteries other than those specified by KONICA MINOLTA. When installing batteries in the instrument, make sure that they are correctly oriented according to the (+) and (-) marks. Failure to adhere to these instructions may cause batteries to explode or leakage of electrolytes, resulting in fire, injury or air pollution.	 When using an AC adapter, make sure that the AC outlet is located near the instrument and that the AC adapter can be connected to and disconnected from the AC outlet easily.
	 Before cleaning the instrument, disconnect the AC adaptor plug from the electrical outlet. Cleaning the instrument with the AC adaptor plugged in may result in electric shock.

## Introduction

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This instrument is a high-precision, light-weight Chroma Meter developed for Absolute Measurement and Difference Measurement in a wide range of fields. Measurement can be made in conjunction with a multi-functional data processor or with the Measuring Head alone.

## Layout of This Manual

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- This manual describes the CR-400 and CR-410. The CR-400 is used for illustrations, and any differences have been pointed out clearly so the manual may be used equally for both models.
- The manual is divided into two sections covering the Measuring Head and one section on the data processor. See following chapters for your use.

Chapter 1 Measuring Head 1	(P.21- )
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When using the measuring head alone.

Chapter 2 Measuring Head 2	(P.53- )
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When using the measuring head separately from the data processor after setting.

- The measuring head cannot be set by itself, but functions which run by setting the head using the optional CR-400 utility software CR-S4w or the Color Management Software SpectraMagic™ NX2 are described.

Chapter 3 Data Processor	(P.57- )
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When using the measuring head and the data processor together.

# Conventions



## <Illustrations for Operating Procedures>

The section within this manual.

Numbered order for operating procedure.

Key panel used for operation and position of instrument.

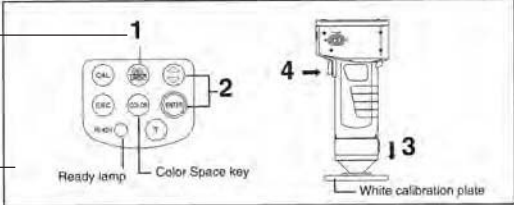
Screen display.  
Differs according to user settings.

The Measuring Head has the  key and the data processor has the  key. Their functions are followings:


### White Calibration

When using the instrument for long periods of time, the displayed value may change depending on changes in the environment. Therefore, in order to achieve accurate measurements, we recommend that white calibration is done regularly using the white calibration plate. White calibration should also be done before measuring after a long time has passed since the instrument was last used.

**INFORMATION**  
White calibration should be done under the same temperature conditions as measurement.



**[Operating Procedure]**

**1** Press the Calibration key  while in the measurement screen.

- The white calibration screen appears.

[WHITE CALIB.]

Y= 0.0  
X= 0.0  
y= 0.0

[C] | 1

No white calibration data has been set.



[WHITE CALIB.]



Y= 0.935  
X= 0.3114  
y= 0.3190

[C] | 1

White calibration data has been set.

- Go to step 3 if white calibration data has been set.



**2** Set the data listed on the back of the white calibration plate cover using the  key and the Enter key .

- The numbers changes 0 → 9 → 0 ... (larger) every time the  key is pressed.
- Move the cursor using the Enter key .

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<Example>

### (Data Processor)

-  key: moves cursor or scrolls screen left and right.
-  key: moves cursor or scrolls screen up and down.

\* The numbers and screen displays appearing in this manual may differ from actual use, but should have no adverse impact on instrument operation.

## Notes on Use

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Be sure to use this instrument properly. Use of this instrument in ways other than those specified in this manual may result in risk of injury, electric shock, instrument damage, or other problems.

### <Operating Environment>

- This instrument and the AC adapter supplied as a standard accessory have been designed exclusively for indoor use.
- Do not leave the CR-400/410 in direct sunlight or near sources of heat, such as stoves etc.  
The internal temperature of the instrument may become much higher than the ambient temperature in such cases.
- Do not use the CR-400/410 in areas where dust, cigarette smoke, or chemical gases are present.  
Doing so may cause deterioration in performance or breakdown.
- Do not use the CR-400/410 near equipment which produces a strong magnetic field (such as speakers, etc.)
- The CR-400/410 is classified as an Installation Category II (equipment which is powered by an AC adapter connected to a commercially available power source).
- The CR-400/410 is classified as a Pollution Degree 2 (equipment which may cause temporary electrical hazards due to contamination or condensation, or products which are used in such an environment).
- Do not use the CR-400/410 at altitudes of higher than 2000m.
- This instrument complies with Electrical equipment for measurement, control and laboratory use - EMC(Electromagnetic Compatibility) requirements - Part 1: General requirements (EU Harmonized Standards EN 61326-1:2021). Conformity verification is performed under KONICA MINOLTA's test conditions in an INDUSTRIAL ELECTROMAGNETIC ENVIRONMENT specified in the relevant harmonized standards. The limit of performance degradation when subjected to continuous disturbance during immunity testing is up to twice KONICA MINOLTA's repeatability specifications ( $\Delta E^*ab$ ).
- This instrument should be used in an environment with an ambient temperature between 0°C and 40°C, a relative humidity of 85% (up to 35°C; the upper limit decreases linearly to 66% from 35°C to 40°C), and no condensation. Use of the instrument outside this range will result in unsatisfactory performance.

### <The Instrument>

- Do not subject the CR-400/410 to strong impact or vibration.  
Doing so may cause deterioration in performance or breakdown.
- The measurement aperture should be protected from dirt and strong impacts. Always attach the protective cap when not in use.
- The CR-400/410 may cause interference if used near a television, radio, etc.
- Due to the effect of electrostatic discharge on or in the vicinity of CR-400, erroneous can occur. In this case please repeat the last measurement. If strong static electricity is received at the moment measurement is made, the measurement values may be adversely affected, but the following measurement will be ok.

### <Measurement>

- When using the Measuring Head upside-down, make sure no dirt or dust get into the aperture.
- When using the instrument for long periods of time, the measurement value may change depending on changes in the environment. Therefore, in order to achieve accurate measurements, we recommend that white calibration be done regularly using the white calibration plate. Doing this will automatically correct other calibration channels, so there is no need to calibrate them.
- Changes in the temperature will cause the color of the specimen to change, resulting in changes in the measurement data even if white calibration has been done. Therefore, calibration, setting of color difference target colors, and measurement should all be done at the same temperature.
- When performing continuous measurements, remove the batteries and use the AC adapter.

### <Displayed Data>

- Although this instrument is designed for increased accuracy in operations by internally calculating more digits than are actually displayed, some operation errors may occur in the minimum number of digits during rounding off, color space conversion, and in other situations.

### <White Calibration Plate>

- The white calibration plate is placed near the middle. When doing a calibration, use the area near the middle.

- If you are not going to use the white calibration plate, close the cover to the white calibration plate to prevent entry of ambient light, as any areas exposed to such light will discolor.

### <Roll Paper>

- This roll paper is special paper (thermal paper) which displays color as the result of a heat-induced chemical reaction.
- Do not store in hot and/or humid places.
- Do not expose to direct sunlight, fluorescent light, or other outside light for long periods of time.
- Using roll paper which has become discolored because of the way it was stored will result in printing which is difficult to read. Use new roll paper whenever possible.
- Printed data may become illegible because of storage conditions, therefore it is recommended to copy data intended for long-term storage immediately after it has been printed.

### <Printing>

- Since the printer uses a thermal mechanism, the ambient temperature may affect the speed and/or consistency of print.

### <Power Source>

- Do not short-circuit the output plug of the AC adapter. Doing so may cause fire or electric shock.
- The AC adapter is an EMC Class B device. If used in a home environment, it may cause electrical interference. This may require the user to take suitable countermeasures.
- Make sure that the power switch is set to OFF when the CR-400/410 is not in use.
- Always use the specified AC adapter (100 to 240 V 50/60 Hz; North America or Taiwan:100 to 120 V, Japan:100 V) and conforms to national regulations plugged into an indoor outlet of the rated voltage. Do not use other AC adapters for any reason whatsoever.
- Use an AC power source which is within 10% of the rated voltage.
- Do not connect the AC adapter to electrical strips or other connection devices that share the power supply. Also, do not cover or wrap the AC adapter with cloth and the like during use. Doing so may cause fire or electric shock.
- In the event of trouble, disconnect the power cable from the AC adapter terminal on the instrument. Do not install the instrument anywhere that makes it difficult to disconnect the power cable from the AC adapter terminal on the instrument, in an emergency.
- Do not use the instrument anywhere it can get wet. Contact with water may cause fire or electric shock.
- When disconnecting the AC adapter from the instrument, first disconnect the power cable from the electrical outlet and then disconnect the power cable from the AC adapter terminal on the instrument.

### <Recommended Batteries>

- A low ambient temperature will cause a drop in battery performance, with similar results for performance in terms of number of measurements and printing speed and consistency. We therefore recommend you use lithium or nickel metal-hydrate batteries which can withstand changes in temperature.

### <Backup Batteries>

- Measurement data and settings are stored in memory which is backed up by the internal backup batteries. The backup batteries are automatically charged during operation of the instrument, and can retain the contents of memory for 10 months if they have been fully charged. At time of purchase, the batteries may have already been partially discharged, so turn the power on to charge them. Charging of the backup batteries is performed continuously while the instrument is switched on, even while the instrument is being used. The batteries can be fully charged about 20 hours, and there is no danger of overcharging.
- Do not replace the internal backup batteries (type: ML2020 3V) yourself. Contact the nearest Konica Minolta authorized service facility to replace the backup batteries.
- We recommend that you backup all important data and store it separately.

## Notes on Storage

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- The CR-400/410 should be stored at temperatures between -20 and 40 °C and a maximum relative humidity of 85%. Do not store it in areas subject to high temperatures, high humidity, or rapid changes of temperature, or where condensation may occur. For added safety, we recommend that it is stored with a drying agent at room temperature.
- Do not leave the CR-400/410 inside a car or in the trunk of a car. Under direct sunlight in summer, the increase in temperature can be extreme and may result in malfunction.
- Do not store the CR-400/410 in areas where dust, cigarette smoke, or chemical gases are present. Doing so may cause deterioration in performance or breakdown.
- When not using the white calibration plate, close the cover and store it.
- Do not throw away the packing materials (cardboard box, cushioning material, plastic bags, etc.). They can be used to protect the instrument during transportation to a service facility for maintenance (re-calibration etc.).
- If you are not going to be using the CR-400/410 for more than two weeks, the batteries must be removed. If the batteries are left in the instrument, leakage may occur resulting in damage to the instrument.

## Notes on Cleaning

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- If the CR-400/410 becomes dirty, wipe it with a soft, clean dry cloth. Never use solvents such as thinner and benzene.
- If the white calibration plate becomes dirty, wipe it gently with a soft, clean dry cloth. If dirt is difficult to remove, wipe it with lens cleaner and cloth, then dry.
- If the CR-400/410 break down, do not try to disassemble and repair it by yourself. Contact a Konica Minolta authorized service facility.

## Notes on Disposal

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- Dispose of this instrument, accessories and packaging materials in line with local waste codes.



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# Before Use

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## Standard Accessories

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Standard accessories are available with this instrument.

In the text, “Head” indicates the Measuring Head and “DP” indicates the Data Processor.

Note: The instrument and accessories may differ from how they appear in illustrations.

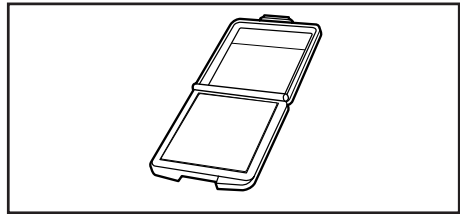
### White Calibration Plate

CR-A43 (for CR-400 Head)

CR-A44 (for CR-410 Head)

Used during white calibration.

Back side of the cover lists calibration data.

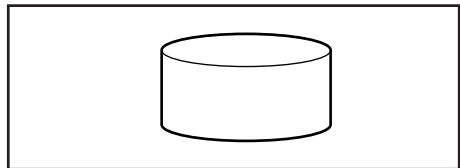


### Protective Cap

CR-A72 (for CR-400 Head)

CR-A104 (for CR-410 Head)

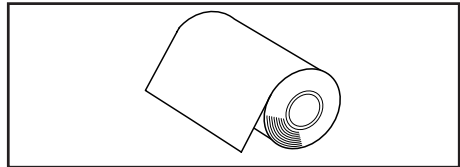
Attaches to the tip of the light projection tube of the measuring head to protect the optics.



### Roll Paper - 1 roll

(for data processor)

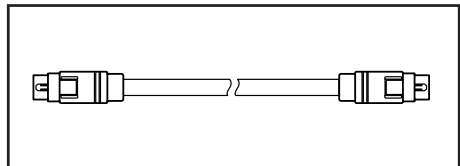
Thermal paper for the printer.



### RS-232C Cable (for connecting the Head to the DP)

CR-A101 (for data processor)

Used to connect the measuring head to the data processor. (for this instrument only 13-pin specification, 1.3m long)







### AC Adapter

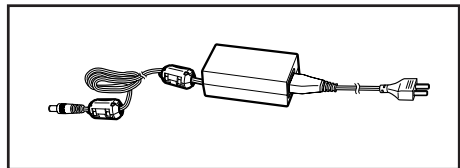
AC-A305

Supplies power from an AC outlet to the instrument.

Input: 100-240 V ~ 50/60 Hz 24-38 VA

Output: Voltage 5 V  2.0 A

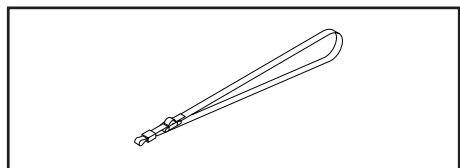
Plug:    Center negative



### Wrist Strap

CR-A73 (for measuring head)

Attaches to the measuring head.

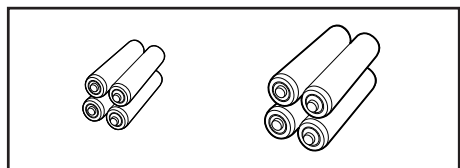


### AAA Size Battery (x4)

(for measuring head)

### AA Size Battery (x4)

(for data processor)

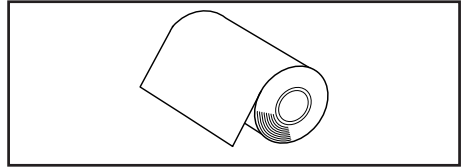


# Optional Accessories

The following optional accessories should be purchased as needed.

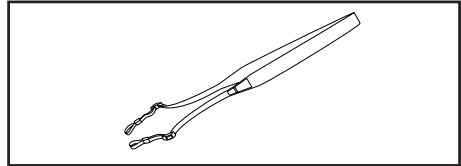
## Roll Paper-5 rolls

DP-A22 (for data processor)  
Thermal paper for the printer.



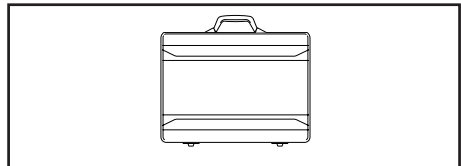
## Shoulder Strap

SS-01 (for data processor)  
This shoulder strap is attaches to the data processor.



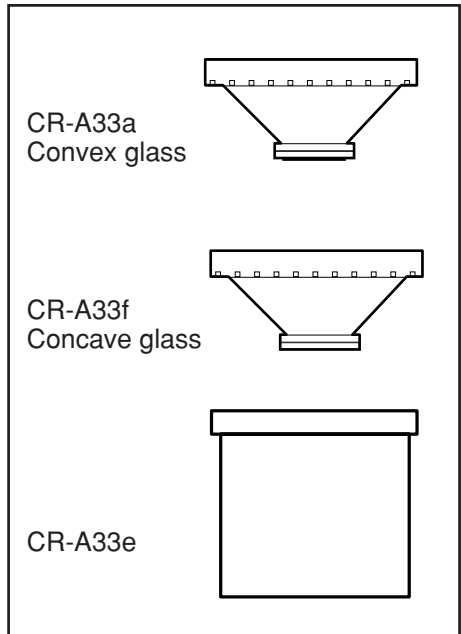
## Hard Case

CR-A103  
Used for storing measuring head, data processor and accessories. Do not use for transportation.



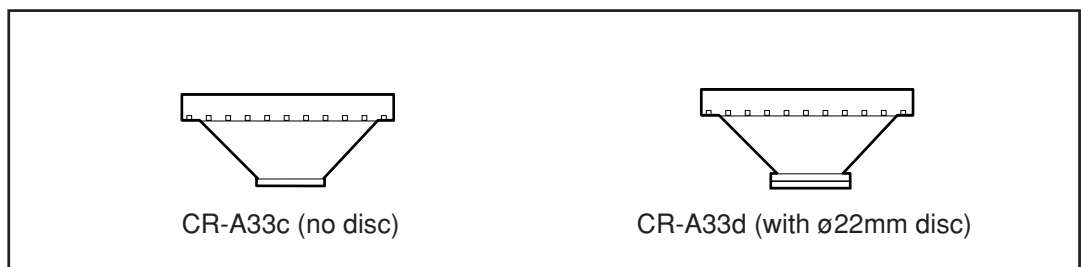
## Glass Light Projection Tube

CR-A33a, A33f (for CR-400 Head)  
CR-A33e (for CR-410 Head)  
The glass on the tip can be used when measuring wet objects or when flattening woven cloth, etc., for measurement.



## Light Projection Tube

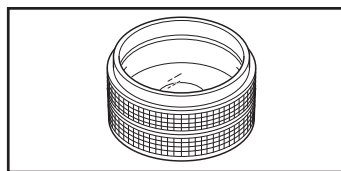
CR-A33c, A33d (for CR-400 Head)



## Granular Attachment

CR-A50

This allows easy, reliable, and accurate measurement of powder, grain, or paste objects.



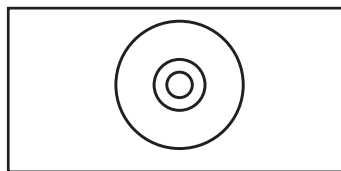
## CR-400 Utility Software CR-S4w

(CD-ROM)

This software uploads measurement data, uploads and downloads of user index, converts to Excel format, and helps tweak and re-use measurement data.

Ver 1.0 or later is required for connection to this instrument.

Excel® is a trademark of Microsoft Corporation (USA) registered in US and other countries.



## Color Data Software SpectraMagic™ NX2

A PC software used to control the instrument and manage data from a computer.

You can download it from the USB memory or <https://www.konicaminolta.com/instruments/download/software/color/smnx2/index.html>.

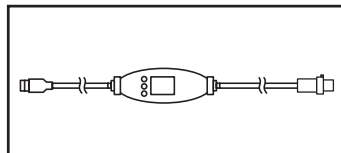


## USB-Serial Converter Cable

CR-A105

Used to connect the instrument to a PC over USB.

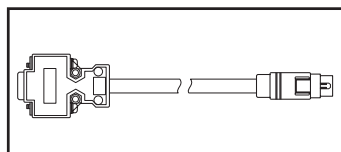
\* Included amongst the standard accessories when the measuring head and data processor are purchased as a set.



## RS-232C Cable (for PC)

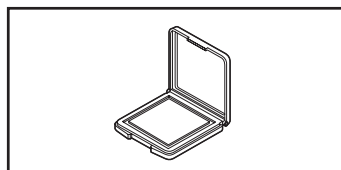
CR-A102

Used to connect the measuring head or data processor to a PC. (PC connector D-sub 9 pins, 2m long)

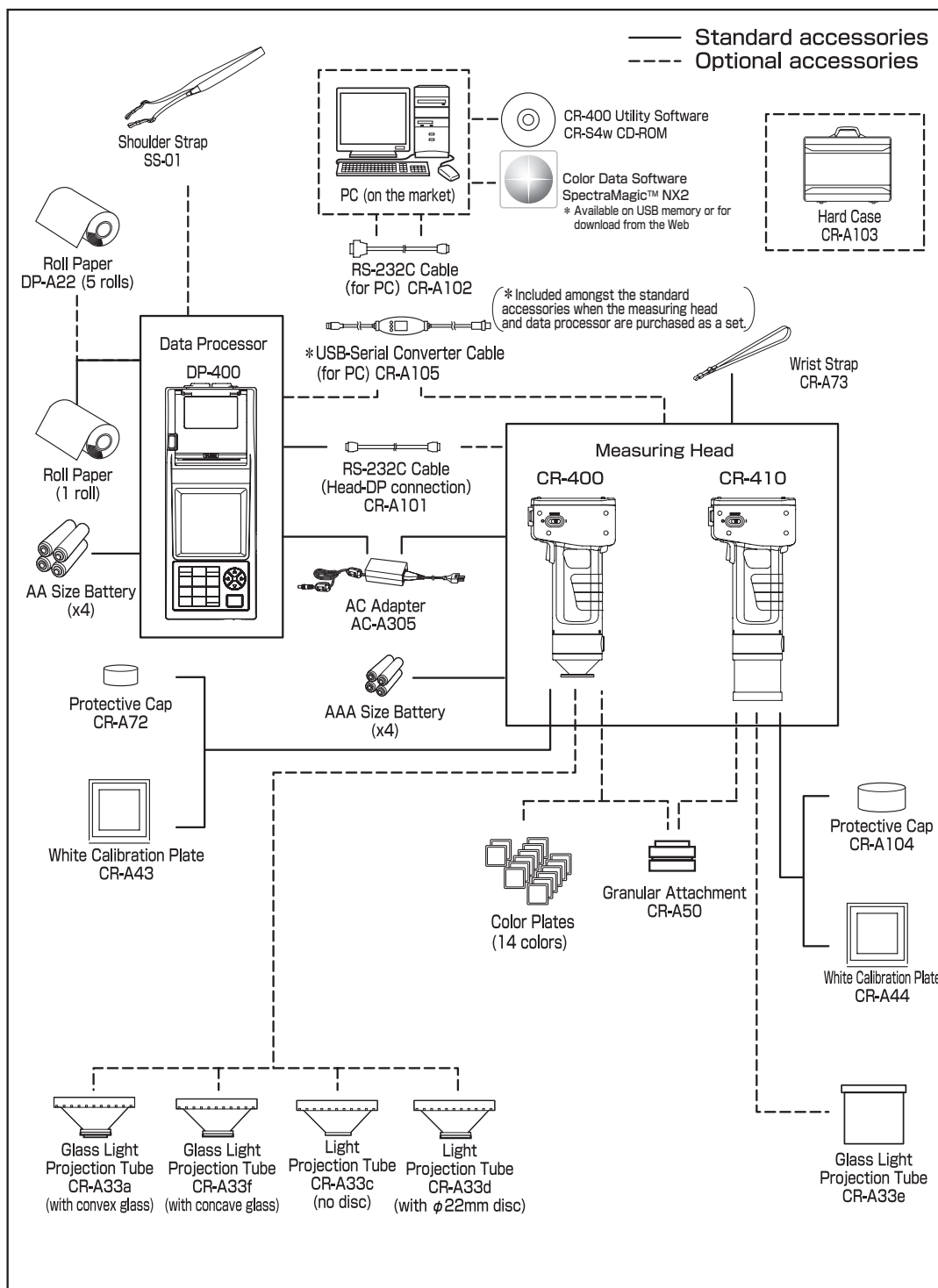


## Color Plates (White, black, and 12 other colors)

Used for simple diagnosis of instrument measurement performance (instrumental errors and repeatability).



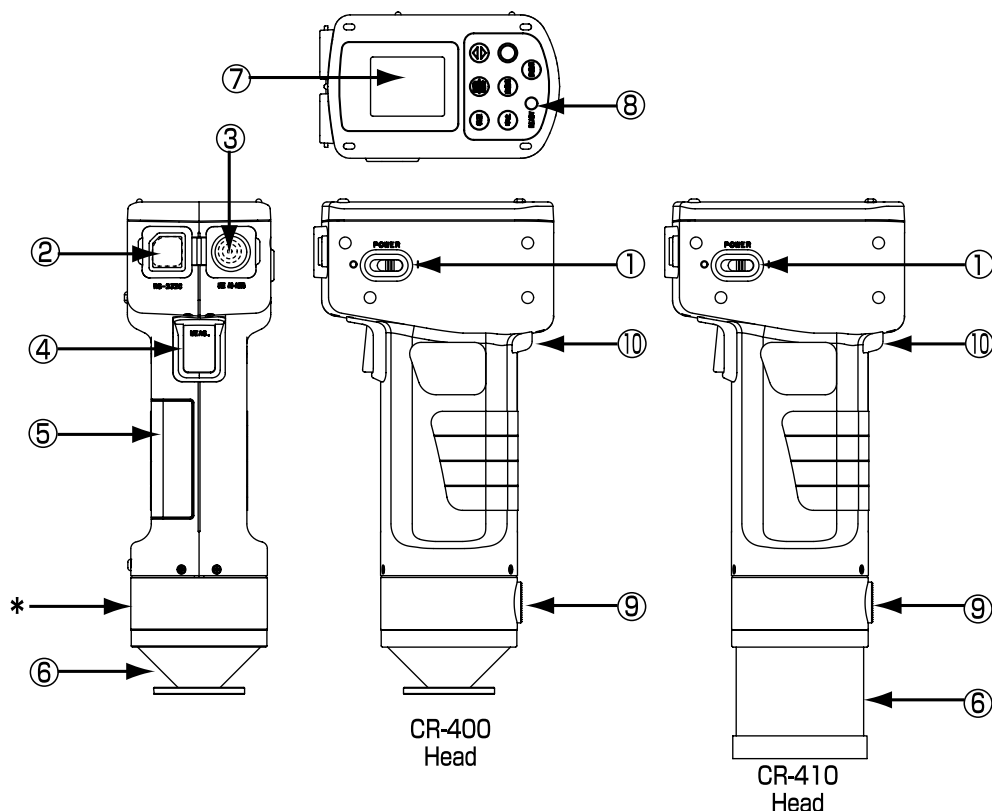
# System Configuration







# Names and Functions of Parts

## <Measuring Head>

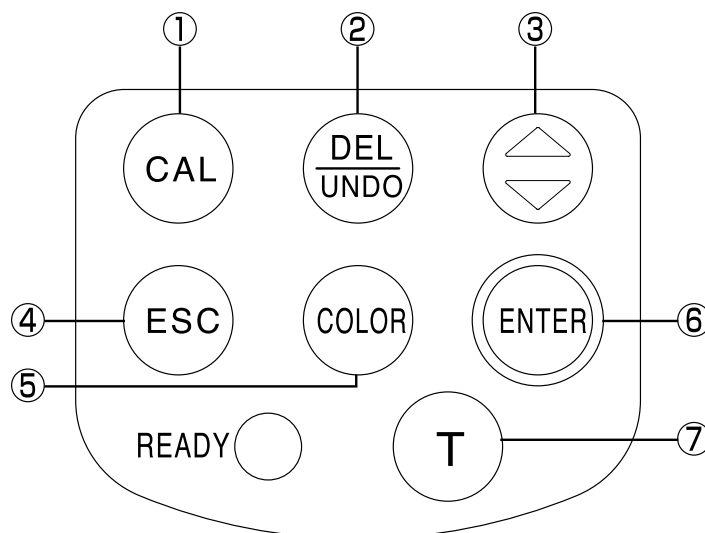









- |                            |  |
|----------------------------|--|
| 1. Power switch            | : Turns ON and OFF the power.  |
| 2. RS-232C terminal        | : Connect the optional USB-Serial Converter Cable * or the optional RS-232C cable here to transmit data back and forth between the measuring head and the data processor or a PC. (* Included amongst the standard accessories when the measuring head and data processor are purchased as a set.) |
| 3. AC adapter terminal     | : Connect the connector plug for the AC Adapter (AC-A305) here when using the adapter.   |
| 4. Measurement button      | : Press this to measure.   |
| 5. Battery chamber cover   | : Open and close when replacing batteries. When inserting the 4 AAA size batteries, make sure their polarity orientation is as shown.  |
| 6. Light projection tube   | : The CR-400 light projection tube can be replaced with the optional CR-A33a, c, d, and f light projection tubes. The CR-410 light projection tube can be replaced with the optional CR-A33e light projection tube.  |
| 7. LCD                     | : Displays measurement data and setting items.   |
| 8. Ready lamp              | : Ready to measure (and fully charged) when green. Always check the lamp before measuring.   |
| 9. Tripod socket           | : For attaching a tripod to fix the measuring head.  |
| 10. Wrist strap attachment | : The wrist strap is attached.   |

\*  **WARNING** : Do not remove covers.  
 **WARNUNG** : Niemals das gehäuse öffnen.

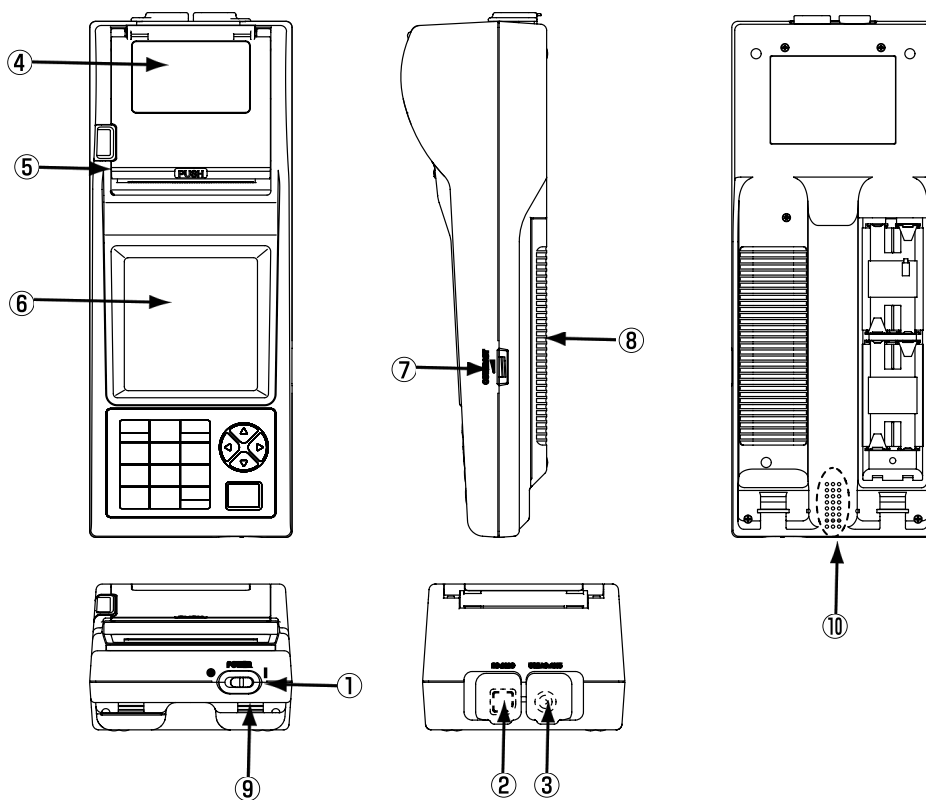
(Do not disassemble or modify the instrument.)

## <Measuring Head Key Panel>



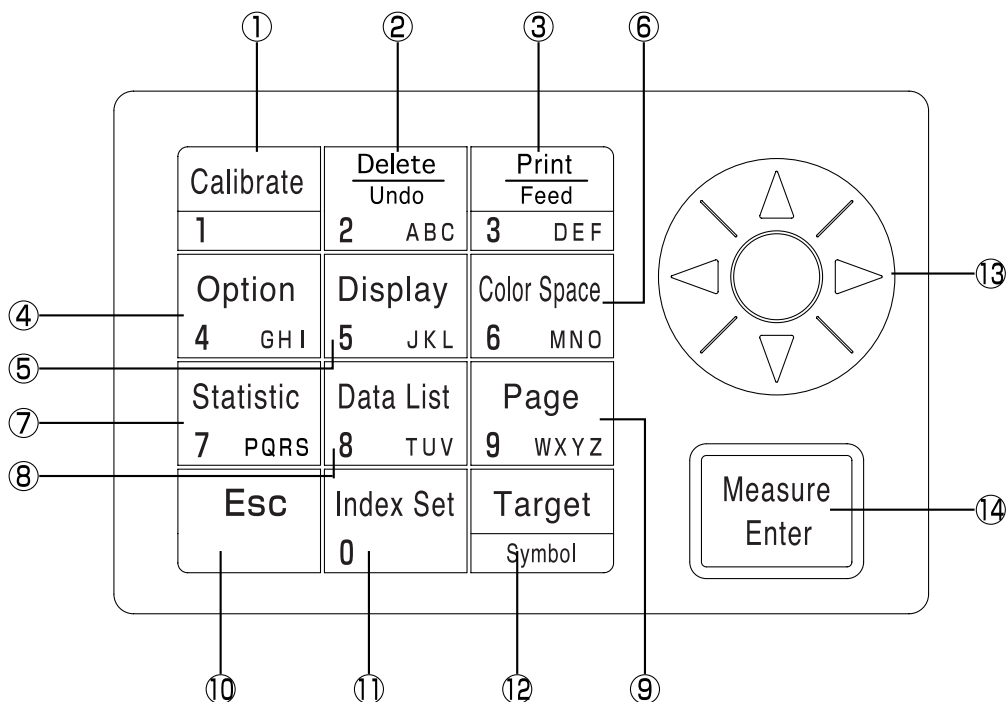
- |  |   |   |
|--|---|---|
| 1. Calibration key   |    | <ul style="list-style-type: none"> <li>• Used when doing a white calibration.</li> </ul>  |
| 2. Delete/Undo key   |   | <ul style="list-style-type: none"> <li>• Pressing this key while in the measurement screen deletes the latest data. Pressing again, deleted data comes back. Deleted data is maintained until next measurement.</li> <li>• Moves the cursor forward while pressed in the white calibration screen.</li> </ul>   |
| 3.  key |   | <ul style="list-style-type: none"> <li>• Moves the cursor in the menu screen.</li> <li>• Goes back through and displays data in the measurement or color difference target color screens.</li> <li>• Adds +1 to the value at the cursor position while in the white calibration screen.</li> </ul>  |
| 4. Escape key  |  | <ul style="list-style-type: none"> <li>• Used to return to the measurement screen while in the menu screen.</li> <li>• Used to cancel operations while in the white calibration or color difference target color screens.</li> <li>• Returns to normal mode in the PC mode.</li> <li>• Displays the latest data in the measurement screen.</li> <li>• Returns to display of selected color difference target color data while in the color difference target color screen.</li> </ul> |
| 5. Color Space key   |  | <ul style="list-style-type: none"> <li>• Changes color space in the measurement screen.</li> </ul>  |
| 6. Enter key   |  | <ul style="list-style-type: none"> <li>• Pressing this key displays the menu screen while in the start-up screen.</li> <li>• Changes settings for each item in the menu screen.</li> <li>• Confirms the selected color difference target color in the color difference target color screen.</li> </ul>  |
| 7. Target Color key  |  | <ul style="list-style-type: none"> <li>• Displays the color different target color screen.</li> <li>• Displays the new color different target color in the color difference target color screen.</li> </ul>   |

## <Data Processor>







- |                               |  |
|-------------------------------|--|
| 1. Power switch               | : Turns ON and OFF the power .   |
| 2. RS-232C terminal           | : Connect the RS-232C cable when transmitting data back and forth to the data processor or a computer.                               |
| 3. AC adapter terminal        | : Connect the connector plug for the AC Adapter (AC-A305) here when using the adapter.   |
| 4. Roll paper storage chamber | : This is where the roll paper (thermal paper) is stored.  |
| 5. Printer                    | : Prints data on the roller paper (thermal paper).   |
| 6. LCD                        | : Displays measurement data and setting items.   |
| 7. Display contrast           | : Turning the dial adjusts the contrast of the display to the most appropriate level.  |
| 8. Battery chamber cover      | : Open and close when replacing batteries. When inserting the 4 AA size batteries, make sure their polarity orientation is as shown. |
| 9. Shoulder strap attachment  | : The optional shoulder strap is attached.   |
| 10. Buzzer                    | : Buzzer sounds.   |











### <Data Processor Key Panel>



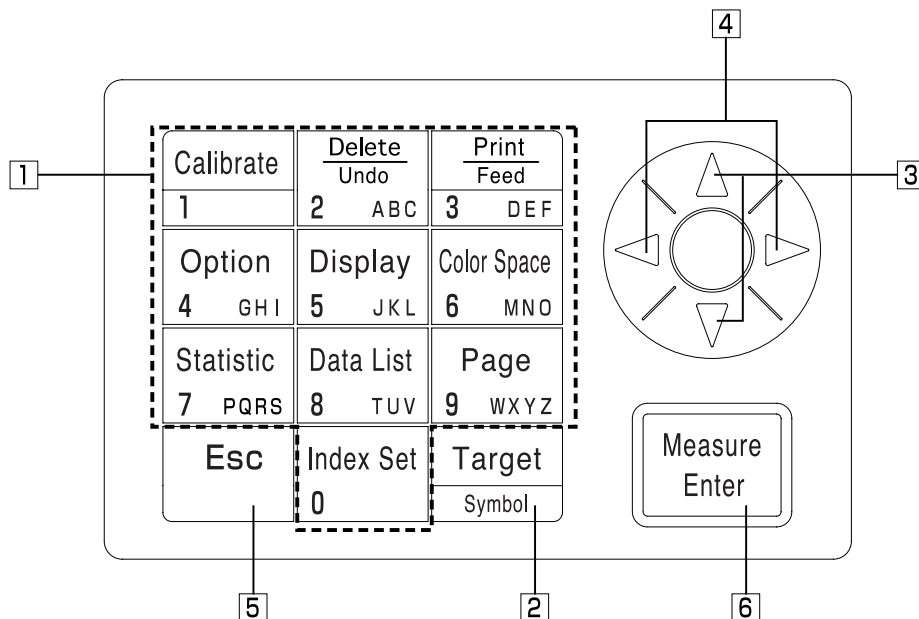
Each key sometimes works to activate a function and sometimes simply to input a number or a letter.

#### [As function keys]



1. Calibration key  • Used when doing a white calibration. (only when connected to the measuring head)
2. Delete/Undo key  • Pressing this key while in the measurement screen deletes the latest data. Pressing again, deleted data comes back. Deleted data is maintained until next measurement.
  - Deletes or undo a data displayed in the data list.
  - Deletes a page while data list is displayed in the page data list.
  - Deletes a color difference target color while a color difference target color list is displayed in the color difference target color.
  - Deletes user calibration channels while the calibration channel list is displayed.
3. Print/Paper Feed key  • Prints currently displayed measurement results, color difference target value, statistical operation results, stored data in a data list, or all data in a page.
  - Feeds the roll paper when pressed for a long time.
4. Option key  • Displays the option screen (tolerance, automatic measurement, date & time, import, multi-calibration). (only when connected to the measuring head)


5. Change Display key  • Changes the display format while in the measurement screen or while stored data is displayed in the data list.
6. Color Space key  • Changes the color space while in the measurement screen or while stored data is displayed in the data list.
7. Statistical Operation key  • Statistically calculates the stored data per page.
8. Data List key  • Calls stored data a page.
9. Page key  • Displays the screen to select the page to change to.
10. Escape key  • Cancels current operation or returns to previous screen.  
• Returns to the latest data while in the measurement screen.
11. Index Set key  • Displays the item setting screen (printer, printing color spaces, data protection, number of measurements for automatic average, illuminant, back light, buzzer, displayed color limit, and remote mode).
12. Target Color key  • Displays the screen for editing the currently selected color difference target color. (Only when Measuring Head is connected.)
13. Cursor key  • Moves the cursor up, down, left, and right.  
(Up/down keys)  
- Adds  $\pm 1$  to the displayed data number while in the measurement screen or while stored data is displayed in the data list.  
(Left/right keys)  
- Adds  $\pm 10$  to the displayed data number while in the measurement screen or while stored data is displayed in the data list.  
- Moves to the next page when displaying data that does not all fit in single group while item, displayed color limit, or page/color difference target color/user calibration channel lists are displayed.
14. Measure/Enter key  • Measures while in the measurement screen.  
• Calibrates while in the white calibration or user calibration screens.  
• Measures color difference target color. (When the value has not been input in the color difference target color screen.) (Only when the measuring head is connected)  
• Changes the setting of the item at the cursor position, in the item setting screen.  
• Selects the item at the cursor position in any other screen.

When an error screen is displayed, you can return to the original screen by pressing any key. However, if the power save function is activated when an error screen is displayed, the error screen is retained without showing the power save mode. In this case, pressing any operation key or measurement button resets the power save mode, and displays the error screen. (The screen indication does not change.) If the operation key is pressed again, the display returns to the original screen.



**[As input keys]**


1. Numeric pad  ~  • Numeric input is used for white calibration values, selected calibration, color difference target color data, color difference restriction, the clock, the timer, and the CMC parameter input screen.  
 • Letter input is used in the selected calibration channel name and color difference target color name input screens.


2. Target Color key  • Enters the following symbols at the letter or numeric input above . ('sp' = space.)

Upper case Latin letters	Small case Latin letters
sp ! , ' " # \$ % & ' ( ) * + , - . / : ; < = > ? @ [ ? ] ^ _ ` {   }	

Numbers
sp . + -

- In the field that need numeric entry, available character types are automatically fixed. In the sign entry field, the "+" or "-" sign is alternately selected. In other fields, a space is entered.

3. Up/Down key  • Changes input letter type.  
 Pressing the cursor key up: upper case Latin letters → lower case Latin letters → numbers → upper case Latin letters, ...  
 • Moves the cursor when it can move up or down in the following screen: white calibration values, user calibration, color difference target color data, color difference tolerance input, date & time, and end time of the timer  
 • Adds ±1 to values.

4. Left/Right key  • Moves the cursor when it can move left or right.

5. Escape key  • Cancels numeric or letter input.

6. Measure/Enter key  • Confirms input of numbers or letters.

# **Chapter 1**

## **-- Measuring Head 1 --**

This chapter describes how to use the  
measuring head alone.

# Function Guide

The Measuring Head has the following functions available depending on how it is used.

- 1) Functions surrounded by  in the following table can be used with the Measuring Head alone. (See P.21 "Chapter 1 Measuring Head I".)
- 2) Other functions can be set using the Data Processor when using the Measuring Head separately from the Data Processor.
  - See P.58 "Data Processor: Function guide" for details on functions available when connected to the Data Processor.

See P.35 "Measurement" for details on color measurement and color difference measurement.

Index		Function	Reference page
Initial setting	Initial setting	Initialization	56
	Language mode	Language selection	
Calibration	White calibration	Entry of calibration values	36
Display	Change display	Absolute values/Color difference display	30
		Change display	54
		Absolute value display	
		Color difference display	
	Pass/Caution/Fail display	55	
	Color space	Color space selection	31
Color difference target colors	Color difference target colors	Target color setting (measurement value entry)	40
		Target color selection	46
		Target color setting (value entry)	55
		Target color character string	
		Delete one target color/all target colors	28
Overwrite confirm			
Processing stored data	Data list	Selection 1 data retrieval	48
		Deleting/Undoing the latest data	
Basic settings	Backlight	Setting	28
	PC mode		49
	Average measurement	Setting	54
	Data protection		56
	Illuminant		
	Color space limit		
	CMC parameter		
Option setting	Clock	56	
	Data transfer		
	Multi-calibration		54
Other settings	LCD contrast	Setting	28
	Baud rate setting		

- (2) above can be set using the optional CR-400 utility software CR-S4w and the Color Management Software SpectraMagic™ NX2 as well. See the software manuals for details.
- User index displays can also be registered from the optional software. (See P.48.)



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# Preparation

---

## Inserting the Batteries

---

To supply power to the instrument, the AC adapter (AC-A305) or 4 AAA size batteries must be used. Use either the AC adapter or batteries, according to which suits your application.



### WARNING



Do not dispose of batteries in fire, short their terminals, apply heat to them, or disassemble them. Also, do not recharge them. Doing so may cause explosion or heat generation, resulting in fire or injury.



### CAUTION



Do not use batteries other than those specified by KONICA MINOLTA. When installing batteries in the instrument, make sure that they are correctly oriented according to the (+) and (-) marks. Failure to adhere to these instructions may cause the batteries to explode or leakage electrolytes, resulting in fire, injury, or air pollution.

### Notes on Use

- If you are not going to use the instrument for more than two weeks, make sure that the batteries are removed. If the batteries are left in the instrument for long periods of time, battery electrolyte may leak and damage the instrument.
- Do not touch the terminals inside the battery chamber. Doing so may result in breakdown of the instrument.

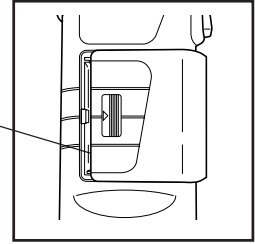
### Recommended batteries

- Since a low temperature reduces the battery performance, the number of measurements and the printing speed and darkness of the characters also deteriorates. We therefore recommend using lithium or nickel metal-hydride batteries which are good in low temperatures.

## [Operating Procedure]

- 1** Turn the power switch to OFF (O) and open the battery chamber cover on the side of the measuring head.

Battery chamber cover

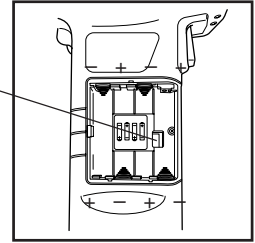


- 2** Insert 4 AAA size batteries in accordance with the polarity indications shown in the battery chamber.

### Notes on Use

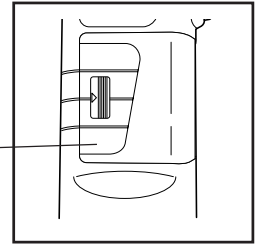
Do not touch the boot switch under any circumstances as this will erase programs and data and cause circuit malfunctions.

Boot switch



- 3** Close the battery chamber cover.

Battery chamber cover



## Connecting the AC Adapter

---

Using the instrument continuously for long periods of time or transferring data using the RS-232C terminal consumes a lot of electricity, so we recommend you use the AC adapter (AC-A305).



### WARNING



Always use the AC adapter supplied as a standard accessory or the optional AC adapter, and connect it to an AC outlet of the rated voltage and frequency. If the AC adapters other than those specified by KONICA MINOLTA are used, this may result in damage to the unit, fire or electric shock.



If the instrument will not be used for a long time, disconnect the AC adapter from the AC outlet. Accumulated dirt or water on the prongs of the AC adapter's plug may cause a fire and should be removed.



Do not disassemble or modify the instrument or the AC adapter. Doing so may cause a fire or electric shock.



The instrument should not be operated if it is damaged, or AC adapter is damaged or if smoke or odd smells occur. Doing so may result in a fire. In such situations, turn the power OFF immediately, disconnect the AC adapter from the AC outlet (or remove the batteries if they are used) and contact the nearest Konica Minolta authorized service facility.



Do not connect or disconnect the AC adapter with wet hands. Doing so may cause electric shock.



### CAUTION



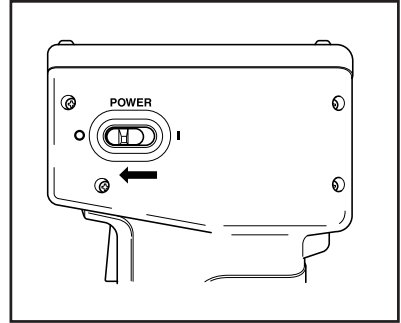
When using an AC adapter, make sure that the AC outlet is located near the instrument and that the AC adapter can be connected to and disconnected from the AC outlet easily.

## Notes on Use

- Before connecting or removing the AC adapter, make sure that power is turned OFF.

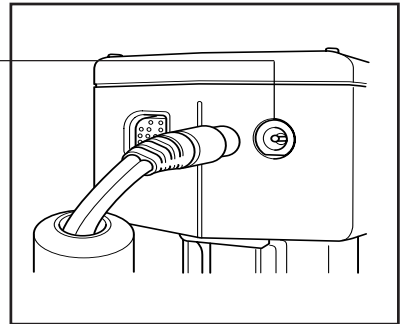
## [Operating Procedure]

- 1** Make sure the power switch is turned OFF (O).

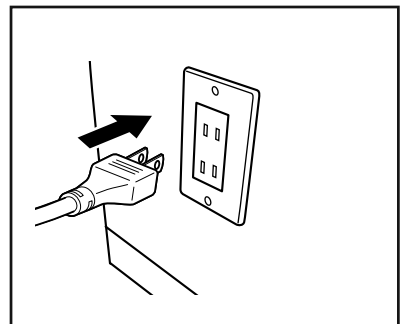


- 2** Connect the AC adapter connector plug to the AC adapter terminal on the rear of the instrument.

AC adapter terminal



- 3** Insert the AC adapter power plug to an AC outlet (100-240 Vac).



## <Power Supply>

If the batteries are installed in measuring head and the AC adapter is used, the power is supplied by AC adapter.

# Turning the Power ON (|) and OFF (O)

---

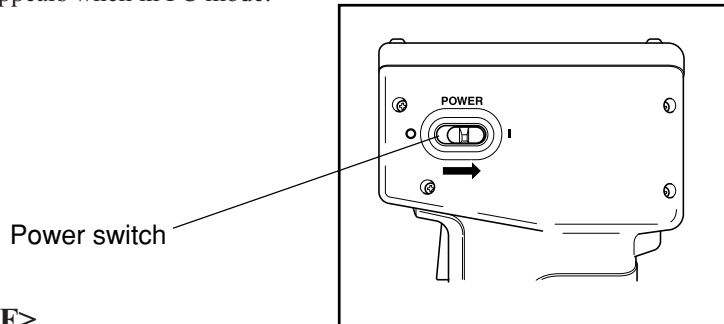
## <Turning the Power ON>

### [Operating Procedure]

---

#### 1 Set the POWER switch to (|).

- The measurement screen appears after the start-up screen.
- The PC mode screen appears when in PC mode.

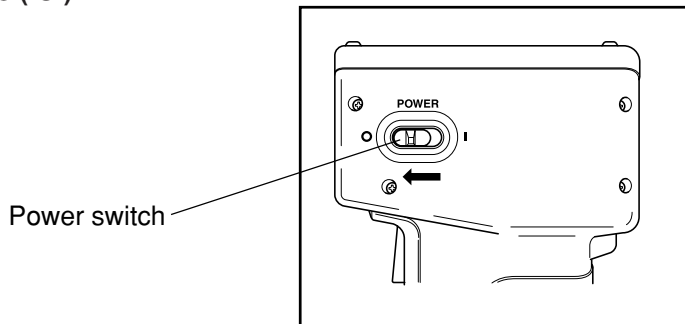


## <Turning the Power OFF>

### [Operating Procedure]

---

#### 1 Set the POWER switch to (O).



## <Auto Power Save Function>

Power save mode will be activated if the measurement button and operation keys are not operated for more than three minutes. When in power save, the instrument's ready lamp goes OFF in order to stop recharging the light emission circuit. Power save mode can be disengaged by pressing any of the operating keys or the measurement button. (The key pressed when disengaging will not function.)

## <Data Memory and Memory Backup>

Data and settings in the instrument are automatically stored.

The memory is protected if the batteries are in the instrument or it is plugged in to the AC adapter and the power is ON because of power supply to the memory. The instrument also has special internal memory backup batteries, so as long as the batteries are at full charge, the contents of memory are protected for up to 10 months even if the batteries in the measuring head are removed or the AC adapter is not used. (A full charge is achieved when the AC adapter is connected continuously for 20 hours.)

## Setting Language mode


The instrument's language mode is set to English when shipped from the factory. To set a different language, the DP-400 Data Processor (see P.70 "Setting Language Mode" for details), or the optional CR-400 utility software CR-S4w or Color Management Software SpectraMagic™ NX2 are required.

## LCD Display, Communication, and Other Settings

The following four items can be set in the instrument.

Setting item	Value	Default	Description	
1) Contrast	1-2	6	Adjusts the contrast of the LCD. The larger value displays darker.	
2) Back light	OFF/ON	OFF	Turns the LCD backlight ON and OFF. When ON, the light comes ON for 30 seconds after key operation and then automatically goes OFF.	
3) Baud rate	4800,9600,19200	9600	This sets the baud rate, one of the communication parameters when connecting to a PC.	
4) PC mode			This switches to the mode used for communication with a PC.	
5) Option	The option setting screen appears.			
	Setting item	Value	Default	Description
	Target color overwrite confirmation	OFF/ON	OFF	Specify whether to show or hide the confirmation message to ask whether the exiting color difference target color number is to be overwritten with new color difference target color measurement data. If this item is set to OFF, the system automatically overwrites existing data, without showing the confirmation message.

## Operating Procedure

- 1 Press the Input key  while the start-up screen is displayed (approx. 2 seconds) after the power is turned ON.

- The menu screen appears.

```
CHROMA METER
CR-400 Series
Ver. *. **

© ****
KONICA MINOLTA,
INC.

MENU: [ENTER]
```

Start up screen



```
[MENU]

▶ CONTRAST      6
BACK LIGHT OFF
BAUDRATE  9600
PC MODE
OPTION
CHANGE: [ENTER]
[C] 1
```

Menu screen






- 2 Move the cursor using the  key to select the setting item.

```
[MENU]

▶ CONTRAST      6
BACK LIGHT OFF
BAUDRATE  9600
PC MODE
OPTION
CHANGE: [ENTER]
[C] 1
```

Menu screen

- 3 Press the Enter key  to change the settings.

- Pressing the Enter key  changes the setting values in the table above for each item.
- For 4) PC mode, pressing the Enter key  switches to PC connection mode. (See P.50 "Changing to PC Mode")
- For "5) Option", pressing the Enter key  displays the option setting screen. Every time the Enter key  is pressed, the ON/OFF setting alternately changes. If you press the Escape key , the system registers the current ON/OFF setting, and returns to the menu screen.
- Changes are confirmed once they are changed.

- 4 Once settings are complete, press the Escape key .


- The display returns to the measurement screen.

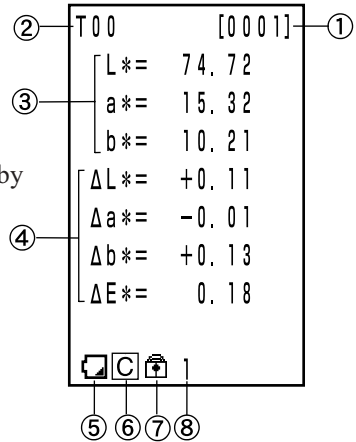
# Displaying Measurement Results

## <Screen Display>

The basic screen layout is shown right.

[Setting conditions]

- A color difference target color is set.
- L\*a\*b\* color space and absolute/color difference are selected by pressing the Color Space key .



## Information Display

- 1) Current measurement data number
- 2) Color difference target color number (name) for displayed measurement data

## Measurement Value Display


- 3) Absolute measurement data
- 4) Color difference measurement data

## Icon Display

### 5) Battery

The battery power is displayed in three levels. The battery level display is not shown when the AC adapter is connected.

1. [No display] (when there is sufficient power or when the AC adapter is used.)

2.  (Low Battery)
  - Measurement can still be done for a while even if this is displayed. We, however, recommend replacing new batteries as soon as possible, or using AC adapter.


3.  (Battery Out)
  - When this is displayed, all operations can no longer be done. We recommend replacing new batteries quickly, or using AC adapter.

### 6) Illuminant

 (C): indicates CIE standard illuminant C.

 (D65): indicates CIE standard illuminant D65.

### 7) Data protection

 (ON)

[No display] (OFF)

### 8) Number of average

"1" to "30" is displayed.

6), 7), and 8) are displayed by being set with the data processor.  
See P.72 "Basic Setting" for details.



## <Selecting the Color Space>

Using this instrument changes the color space for as below.

XYZ, Yxy, L\*a\*b, Hunter Lab, L\*C\*h, and Munsell (illuminant C only)

Up to 6 data can be displayed if a user index is registered. (See P.48 “User Index”.)

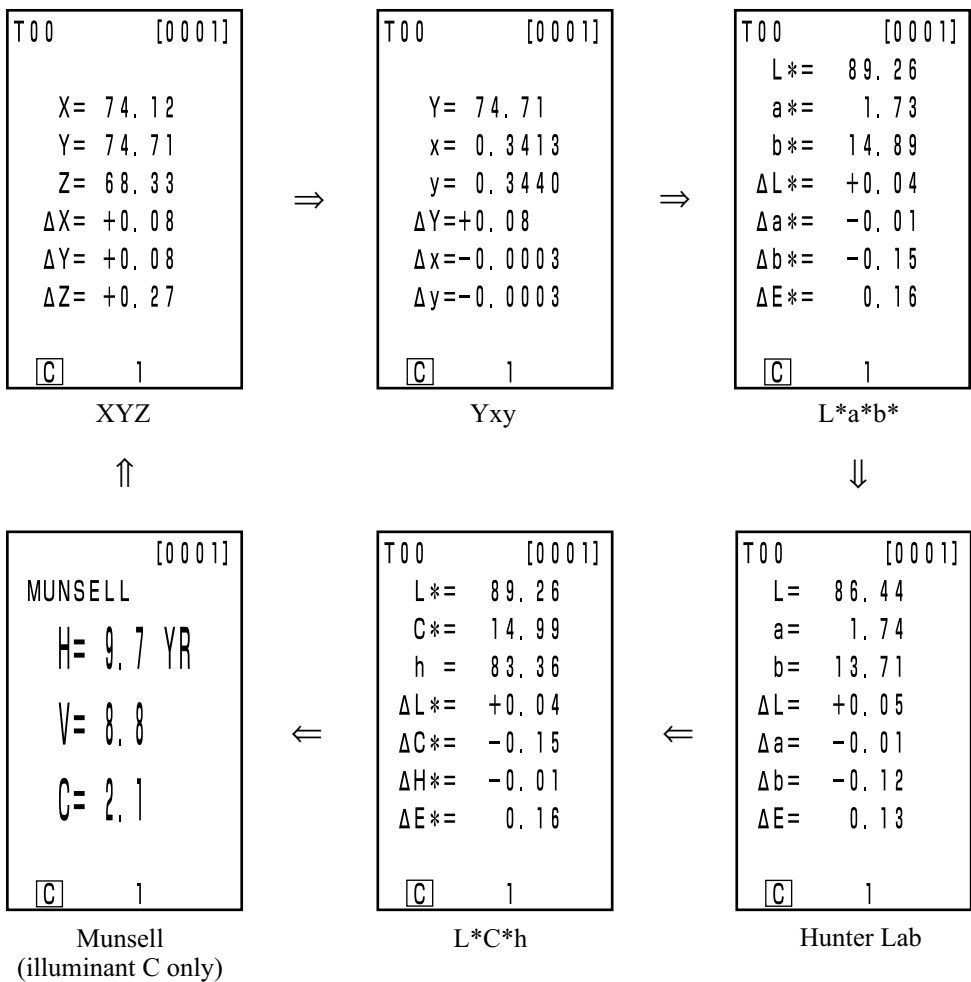
See P.32 “Color Space and Changing the Display” and P.33 “Color Space and Color Difference Setting” for details on setting conditions for color space.

## Operating Procedure

### 1 Press the Color Space key to change the color space.

- The display changes every time the key is pressed.

[Absolute value/color difference screen for color difference measurement (example)]



- No color difference is displayed if color difference is not set.

## <Color Space and Changing the Display>

Setting conditions of color space and symbol/illuminant/default of displayed color limit/changing display are shown as follows.

There are restrictions depending on selected color space in the following table.

- In Chapter 1 Measuring Head 1, only  in the table function.
- In Chapter 2 Measuring Head 2, all displays except for Color difference graph and User index in the table function.

(O: Valid, X: Invalid)

Color space	Symbol		Illuminant		Displayed color limit		Changing display				
	Absolute value	Color Difference	C	D65	C	D65	Absolute value	Color difference	Absolute value/color difference	Judgement	Color difference graph*3
XYZ	X Y Z	$\Delta X$ $\Delta Y$ $\Delta Z$	O	O	ON	ON	O	O	O	O	O
Yxy	Y x y	$\Delta Y$ $\Delta x$ $\Delta y$	O	O	ON	ON	O	O	O	O	O
L*a*b*	L* a* b*	$\Delta L^*$ $\Delta a^*$ $\Delta b^*$ $\Delta E^*$	O	O	ON	ON	O	O	O	O	O
Hunter Lab	L a b	$\Delta L$ $\Delta a$ $\Delta b$ $\Delta E$	O	O	ON	ON	O	O	O	O	O
L*C*h	L* C* h	$\Delta L^*$ $\Delta C^*$ $\Delta H^*$ $\Delta E^*$	O	O	ON	ON	O	O	O	O*1	O*1
CMC (l:c)	L* C* h	$\Delta L_c$ $\Delta C_c$ $\Delta H_c$ CMC	O	O	OFF (1.0:1.0)	OFF (1.0:1.0)	O	O	O	O*1	O*1
CIE1994	L* C* h	$\Delta L_{94}$ $\Delta C_{94}$ $\Delta H_{94}$ $\Delta E_{94}$	O	O	OFF	OFF	O	O	O	O*1	O*1
Lab99	L99 a99 b99	$\Delta L_{99}$ $\Delta a_{99}$ $\Delta b_{99}$ $\Delta E_{99}$	O	O	OFF	OFF	O	O	O	O	O
LCh99	L99 C99 h99	$\Delta L_{99}$ $\Delta C_{99}$ $\Delta H_{99}$ $\Delta E_{99}$	O	O	OFF	OFF	O	O	O	O*2	O*2
CIE2000	L* C* h	$\Delta L_{00}$ $\Delta C_{00}$ $\Delta H_{00}$ $\Delta E_{00}$	O	O	OFF	OFF	O	O	O	O*1	O*1
WI E313	WI	$\Delta WI$	O	X	OFF	-	O	O	O	O	X (Absolute value/color difference)
YI D1925	YI	$\Delta YI$	O	X	OFF	-	O	O	O	O	X (Absolute value/color difference)
YI E313	YI	$\Delta YI$	O	X	OFF	-	O	O	O	O	X (Absolute value/color difference)
Munsell	H V C	- - -	O	X	ON	-	O	X (Absolute value)	X (Absolute value)	X (Absolute value)	X (Absolute value)
CIE WI/Tw	WI Tw	$\Delta WI$ $\Delta Tw$	X	O	-	OFF	O	O	O	O	X (Absolute value/color difference)
User index*4	Up to 9 characters		O	O	ON (At registration)	ON (At registration)	O	X (Absolute value)	X (Absolute value)	X (Absolute value)	X (Absolute value)

\*1: Graph display and judgement at  $\Delta L^*$ ,  $\Delta a^*$ , and  $\Delta b^*$

\*2: Graph display and judgement at  $\Delta L_{99}$ ,  $\Delta a_{99}$ , and  $\Delta b_{99}$

\*3: Only screen display of data processor

\*4: The registration by only PC is available.

## <Color Space and Color Difference Setting>

Setting conditions of color space and symbol/color difference target color/color difference tolerance types are shown as follows.

There are restrictions in the following table depending on selected color space.

- In Chapter 1 Measuring Head 1, only  in the table function.
- In Chapter 2 Measuring Head 2, all displays except for User index in the table function.

(O: Valid, X: Invalid)

Color space	Symbol		Color difference target color		Color difference tolerance type			
	Absolute value	Color Difference	Mesurement input	Numeric input	Elliptical tolerance	Box-type tolerance	$\Delta E$	Box-type tolerance and $\Delta E$
XYZ	X Y Z	$\Delta X$ $\Delta Y$ $\Delta Z$	O	O	O	O	O ( $\Delta E^*$ )	O ( $\Delta E^*$ )
Yxy	Y x y	$\Delta Y$ $\Delta x$ $\Delta y$	O	O	O	O	O ( $\Delta E^*$ )	O ( $\Delta E^*$ )
L*a*b*	L* a* b*	$\Delta L^*$ $\Delta a^*$ $\Delta b^*$ $\Delta E^*$	O	O	O	O	O	O
Hunter Lab	L a b	$\Delta L$ $\Delta a$ $\Delta b$ $\Delta E$	O	O	O	O	O	O
L*C*h	L* C* h	$\Delta L^*$ $\Delta C^*$ $\Delta H^*$ $\Delta E^*$	O	X	O*1	O*1	O	O*1
CMC (l:c)	L* C* h	$\Delta L_c$ $\Delta C_c$ $\Delta H_c$ CMC	O	X	O*1	O*1	O	O*1
CIE1994	L* C* h	$\Delta L_{94}$ $\Delta C_{94}$ $\Delta H_{94}$ $\Delta E_{94}$	O	X	O*1	O*1	O	O*1
Lab99	L99 a99 b99	$\Delta L_{99}$ $\Delta a_{99}$ $\Delta b_{99}$ $\Delta E_{99}$	O	O	O	O	O	O
LCh99	L99 C99 h99	$\Delta L_{99}$ $\Delta C_{99}$ $\Delta H_{99}$ $\Delta E_{99}$	O	X	O*2	O*2	O	O*2
CIE2000	L* C* h	$\Delta L_{00}$ $\Delta C_{00}$ $\Delta H_{00}$ $\Delta E_{00}$	O	X	O*1	O*1	O	O*1
WI E313	WI	$\Delta WI$	O	X	X	O	X	X
YI D1925	YI	$\Delta YI$	O	X	X	O	X	X
YI E313	YI	$\Delta YI$	O	X	X	O	X	X
Munsell	H V C	- - -	X	X	X	X	X	X
CIE WI/Tw	WI Tw	$\Delta WI$ $\Delta Tw$	O	X	X	O	X	X
User index *4	Up to 9 characters		O*3	O*3	X	X	X	X

\*1: Input color difference tolerance at  $\Delta L^*$ ,  $\Delta a^*$ , and  $\Delta b^*$

\*2: Input color difference tolerance at  $\Delta L_{99}$ ,  $\Delta a_{99}$ , and  $\Delta b_{99}$

\*3: Input at XYZ color space

\*4: The registration by only PC is available.

# Attaching the Wrist Strap

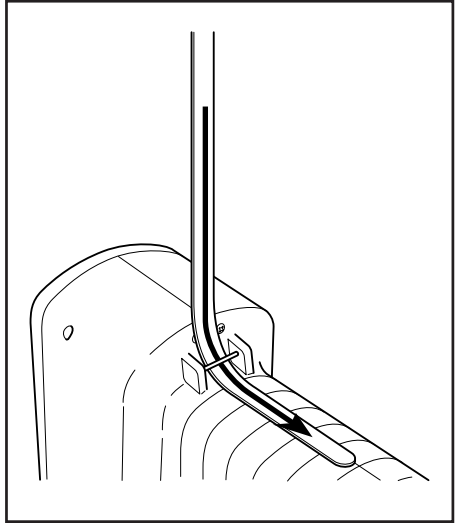
---

The wrist strap is attached to the instrument as follows.

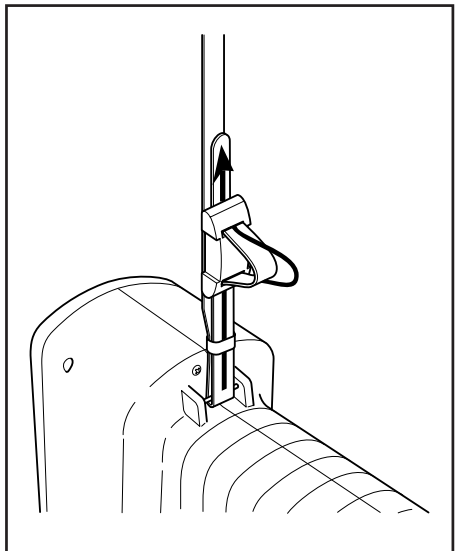
## [Operating Procedure]

---

- 1** Pass the strap through the wrist strap attachment.



- 2** Pass the strap back through, as shown in the figure at right.



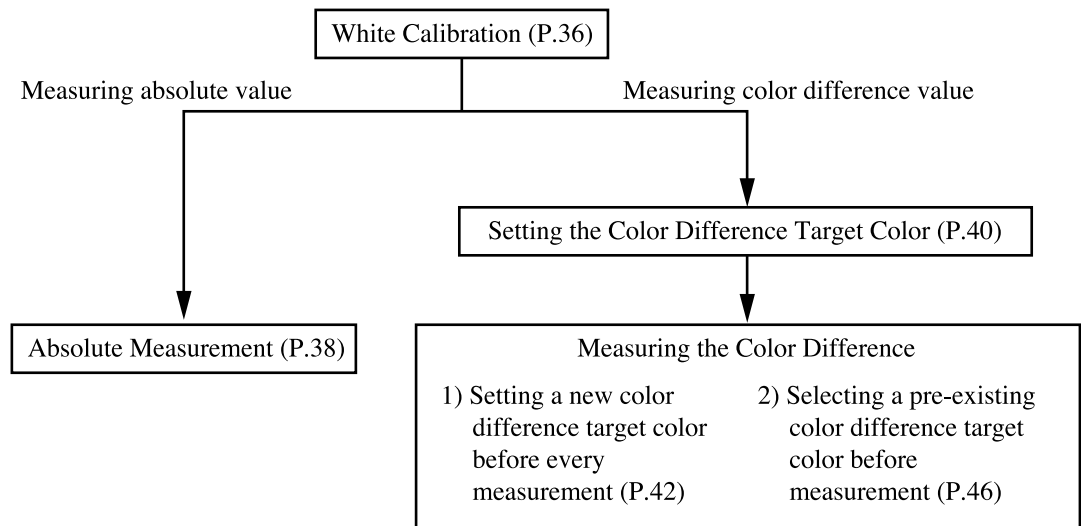
---

# Measurement

---

## Basic Operating Procedure Flow

---

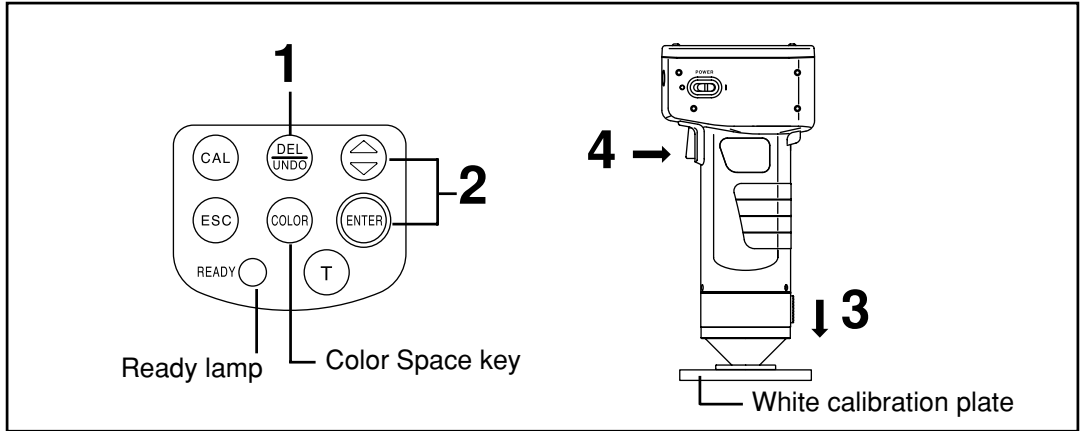


# White Calibration

When using the instrument for long periods of time, the displayed value may change depending on changes in the environment. Therefore, in order to achieve accurate measurements, we recommend that white calibration is done regularly using the white calibration plate. White calibration should also be done before measuring after a long time has passed since the instrument was last used.

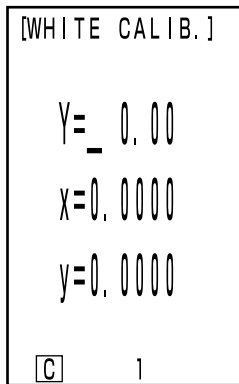
**Note**

*White calibration should be done under the same temperature conditions as measurement.*

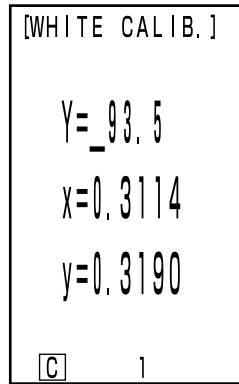


## [Operating Procedure]

- 1 Press the Calibration key (CAL) while in the measurement screen.
  - The white calibration screen appears.



No white calibration data has been set.



White calibration data has been set.

- Go to step 3 if white calibration data has been set.

- 2 Set the data listed on the back of the white calibration plate cover using the (DEL UNDO) key and the Enter key (ENTER).

- The numbers changes 0 → 9 → 0 .... (larger) every time the (DEL UNDO) key is pressed.
- Move the cursor using the Enter key (ENTER).

**[Example]**

- Illuminants C: Y=93.5 x=0.3114 y=0.3190

**[Note]**

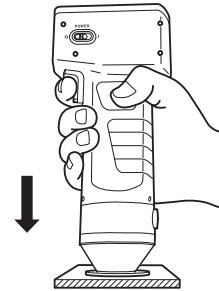
*The illuminant is set to default C, so change the data for C. When changing D<sub>65</sub>, the DP-400 data processor is required. (See P72.)*

*The optional CR-400 utility software CR-S4w and the Color Management Software SpectraMagic™ NX2 can change Illuminant as well.*

**3 Place the measuring head vertically above the middle of the white calibration plate.**

**[Note]**

*The white calibration plate is placed near the center. Use the center area when calibrating.*

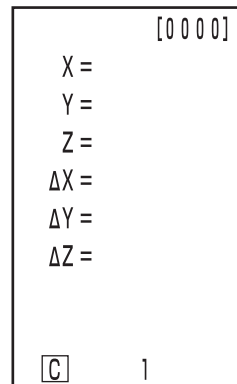


**4 Press the measurement button after making sure the ready lamp is ON.**

- Calibration is complete after the lamp flashes three times. The display returns to the measurement screen.



The illuminant lamp flashes three times



After calibration, the measurement screen appears.

**[Note]**

*Do not move the measuring head during calibration.*

With this, calibration is finished.

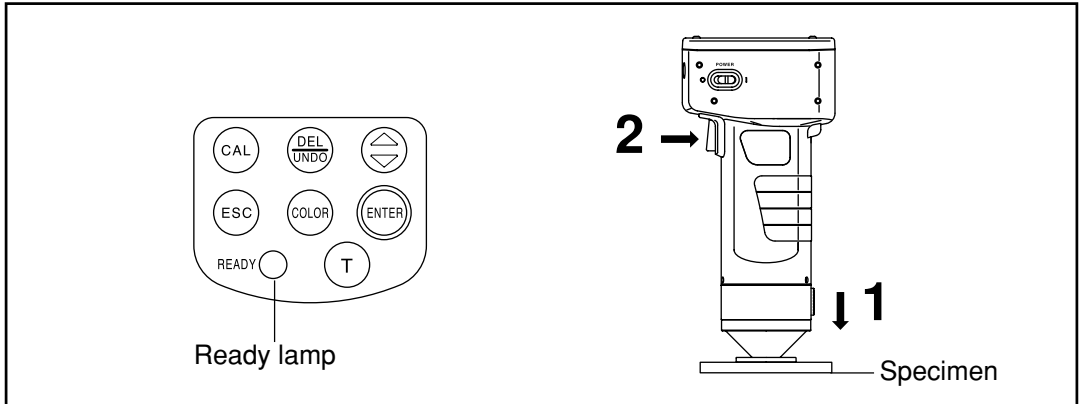
When measuring the chroma values (absolute values), perform P.38 "Absolute Measurement". To measure the color difference between a color difference target color and a specimen, perform P.40 "Setting the Color Difference Target Color" and P.42 "Measuring the Color Difference".

# Absolute Measurement

This instrument can measure reflected object color with the color space, XYZ, Yxy, L\*a\*b\*, Hunter Lab, L\*C\*h, Munsell as the default.

**Note**

*Measurement should be done under the same temperature conditions as calibration.*



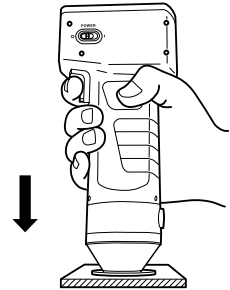
**Note**

*Before Measurement*

- Select the color space for your use.  
See P.31 "Selecting the Color Space" for details.

## [Operating Procedure]

- 1 Place the measuring head vertically above the specimen.



- 2 Press the measurement button after making sure the ready lamp is ON.
  - Measurement is done and the data is displayed.


**Note**

*Do not move the measuring head during measurement.*

	[0011]
L* =	89.22
a* =	1.74
b* =	15.04
ΔL* =	
Δa* =	
Δb* =	
ΔE* =	
[C]	1

Measurement data




- After measurement, pressing the Color Space key  converts the measurement data to other color spaces. (See P.31 “ Selecting the Color Space”.)
- If a color difference target color is set you can display color difference data. (See P.30 “ Screen Display”.)

**Note**

- *Measured data is automatically stored.*

*If you do not wish to store data, press the Delete/Undo key  to delete the latest data.*

*If you mistakenly delete data you wished to keep, press the Delete/Undo key  again and the latest deleted data is restored.*

*Note, however, that if new measurement data replaces the latest deleted data, that data is no longer restorable, since the new data is stored in its place.*

- *Up to 1000 measurement data sets can be stored.*

*Oldest data is overwritten if this limit is exceeded.*

# Color Difference Measurement

This instrument can measure the color difference between the color difference target color and a specimen using color spaces,  $\Delta(XYZ)$ ,  $\Delta(Yxy)$ ,  $\Delta(L^*a^*b)$ ,  $\Delta(\text{Hunter Lab})$ , and  $\Delta(L^*C^*H^*)$  as the default.

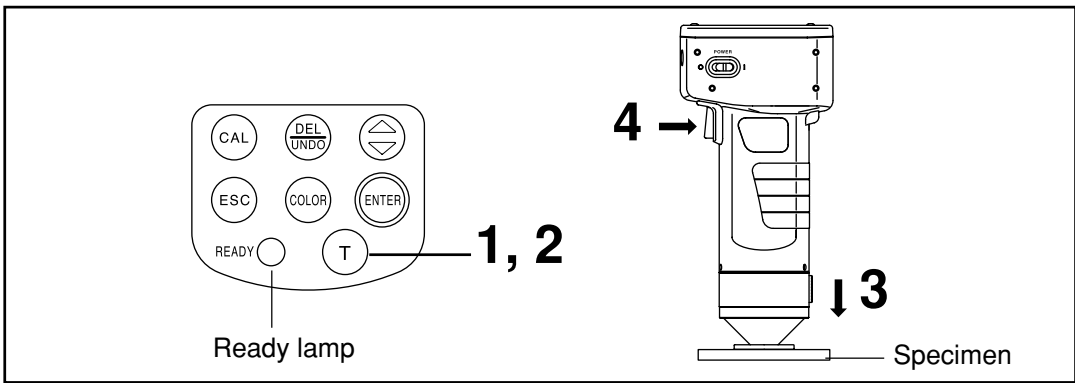
## <Setting the Color Difference Target Color>

Before measuring color difference, you must set the color difference target color in the instrument. 100 color difference target colors can be set to nos. T00 to 99.

**Note**

*Setting color difference target colors should be done under the same temperature conditions as calibration and measurement.*

The measuring head sets measurement data as the color difference target color. When using the data processor DP-400, the color difference target color can also be set by key input.



**Note**

**Before Measurement**

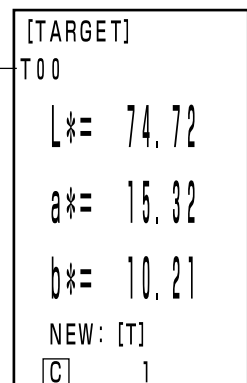
- Select the color space for your use.  
See P.31 "Selecting the Color Space" for details.

## [Operating Procedure]

**1 Press the Target Color key (Target) while in the measurement screen.**

- The color difference target color setting screen appears.


Color difference target color no.

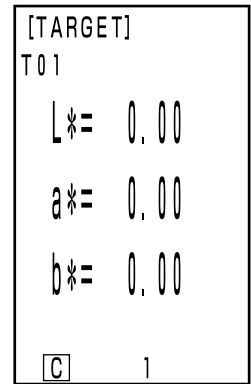


Color difference target color is set to T00.

- The first color difference target color is set to T00.
- To set the color difference target color to the currently selected color difference target color number, go to step 3.

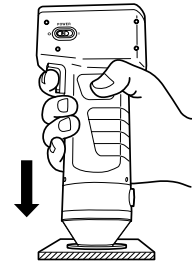
**2 Press the Target Color key  to set a new color difference target color.**

- The new color difference target color setting screen appears.
- When several different color difference target colors are set, select the color difference target color using the  key .






Setting the color difference target color to new T01.

**3 Place the measuring head vertically above the color difference target color specimen .**



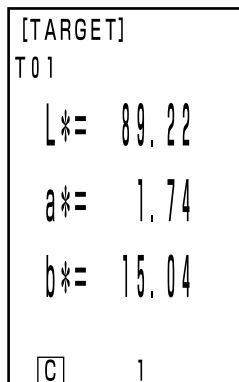
**4 Press the measurement button of the measuring head after making sure the ready lamp is ON.**

- The color difference target color is set to the selected color difference target color number and the display returns to the measurement screen.
- When not setting a new color difference target color, measuring overwrites the color difference target color data.

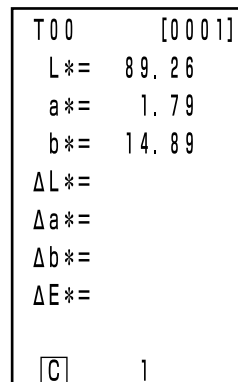
However, if the target color overwriting confirmation option is set to ON (see P.28), a confirmation message appears, asking whether existing data is to be overwritten. If you press the Enter key  in this status, the system overwrites the color difference target color data, and returns to the measurement screen. If you press the Escape key , the system returns to the color difference target color setting screen without registering the color difference target color data. In this case, select a color difference target color number by pressing the  key.

**Note**

*Do not move the measuring head during measurement.*



Color difference target color setting screen



Measurement screen  
(previous measurement data)

## &lt;Measuring the Color Difference&gt;

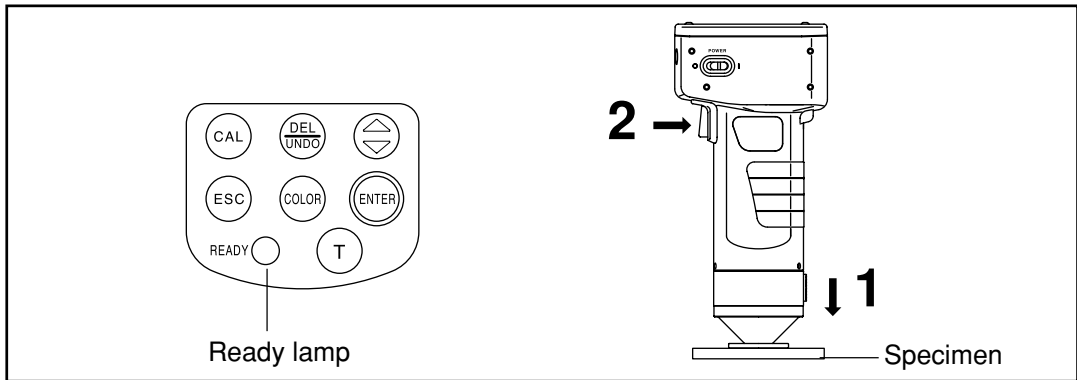
**Note**

*Measurement should be done under the same temperature conditions as calibration and setting color difference target color.*

**1) Setting a new color difference target color before every measurement**

This is useful if Setting color difference target color → Measuring color difference is repeated.

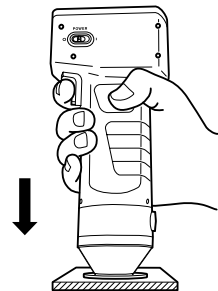
If the same color difference target color name is used, color difference target color is overwritten. If the target color overwriting confirmation option is set to ON (see P.28), a confirmation message appears, asking whether existing data is to be overwritten.

**Note****Before Measurement**

- *Select the color space for your use.*  
*See P.31 "Selecting the Color Space" for details.*

**[Operating Procedure]**

- 1** Place the measuring head vertically above the specimen while in the measurement screen.



**2 Press the measurement button of the measuring head after making sure the ready lamp is ON.**

- Measurement is done and the data is displayed.

**Note**

*Do not move the measuring head during measurement.*

T00	[0002]
L* =	89.20
a* =	1.79
b* =	15.05
ΔL* =	-0.02
Δa* =	+0.05
Δb* =	+0.01
ΔE* =	0.06
<span style="border: 1px solid black; padding: 2px;">C</span>	1

Measurement data

**In case of continuing to set other color difference target color and measure color difference**

**3 Press the Target Color key Target.**

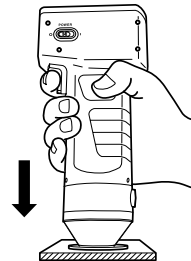
- The color difference target color setting screen appears.
- Always the same color difference target color name (T00 for example) is used and overwrites color difference target color data.

Color difference target color no.

[TARGET]	
T00	
L* =	89.22
a* =	1.74
b* =	15.04
NEW: [T]	
<span style="border: 1px solid black; padding: 2px;">C</span>	1


Color difference target color is set to T00.

**4 Place the measuring head vertically above the color difference target color specimen .**




## 5 Press the measurement button of the measuring head after making sure the ready lamp is ON.

- Measuring overwrites the color difference target color data to color difference target color name T00.

If the target color overwriting confirmation option is set to ON (see P.28), a confirmation message appears, asking whether existing data is to be overwritten. Then, press the Enter key .


### Note

*Do not move the measuring head during measurement.*

[TARGET]
T01
L*= 89.22
a*= 1.74
b*= 15.04
 1

Color difference target  
color setting screen

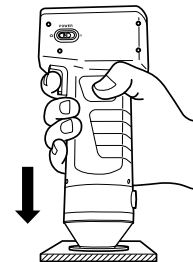


T00	[0002]
L*=	89.20
a*=	1.79
b*=	15.05
ΔL*=	-0.02
Δa*=	+0.05
Δb*=	+0.01
ΔE*=	0.06
 1	

Measurement screen  
(previous measurement data)

- Previously stored color difference data is not changed.

## 6 Place the measuring head vertically above the specimen.



## 7 Press the measurement button of the measuring head after making sure the ready lamp is ON.


- Measurement is done and measurement data is displayed.

### **Note**

*Do not move the measuring head during measurement.*

T00	[0003]
L* =	89.21
a* =	1.79
b* =	15.21
ΔL* =	-0.01
Δa* =	+0.05
Δb* =	+0.17
ΔE* =	0.18
<b>C</b>	1


Measurement data

- Repeat steps from 3 to 7.
- After measurement, pressing the Color Space key  converts the measurement data to other color spaces. (See P.31 “Selecting the Color Space”.)

### **Note**

- *Measured data is automatically stored.*

*If you do not wish to store data, press the Delete/Undo key  to delete the latest data.*

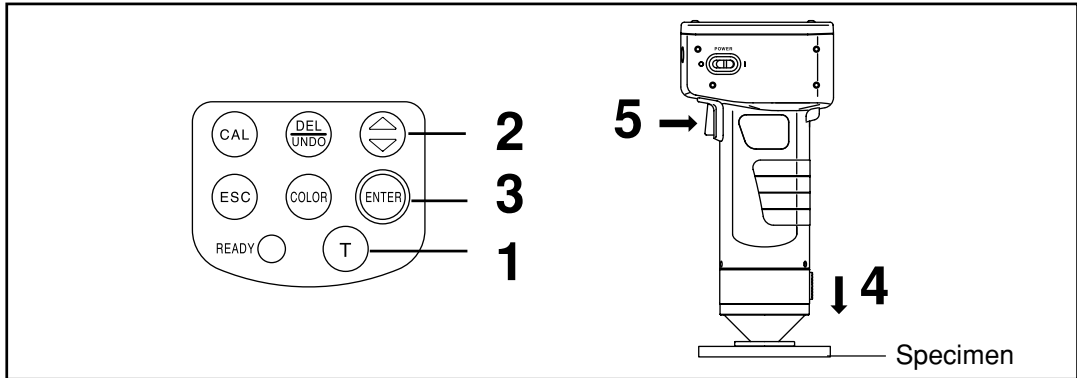
*If you mistakenly delete data you wished to keep, press the Delete/Undo key  again and the latest deleted data is restored.*

*Note, however, that if new measurement data replaces the latest deleted data, that data is no longer restorable, since the new data is stored in its place.*

- *Up to 1000 measurement data sets can be stored.*

*Oldest data is overwritten if this limit is exceeded.*

## 2) Selecting a pre-existing color difference target color before measurement



### Note

#### Before Measurement

- Select the color space for your use.  
See P.31 “Selecting the Color Space” for details.

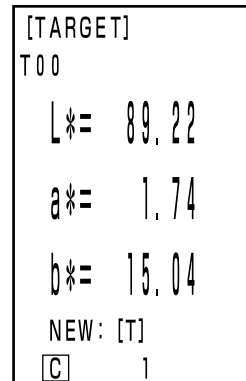
## Operating Procedure

### 1 Press the Target Color key while in the measurement screen.

- The color difference target color setting screen appears.

### 2 Select the color difference target color using the key.

- Pressing the key changes the color difference target colors.




Setting screen



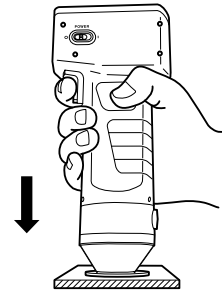
### 3 Press the Enter key .

- The selection of the color difference target color is complete and returns to the measurement screen.

T00	[0001]
L* =	89.26
a* =	1.79
b* =	14.89
ΔL* =	
Δa* =	
Δb* =	
ΔE* =	
	1

Measurement data

### 4 Place the measuring head vertically above the specimen .




### 5 Press the measurement button of the measuring head after making sure the ready lamp is ON.


- Measurement is done and the measurement data is displayed.

**Note**

*Do not move the measuring head during measurement.*

T00	[0002]
L* =	89.20
a* =	1.79
b* =	15.05
ΔL* =	-0.02
Δa* =	+0.05
Δb* =	+0.01
ΔE* =	0.06
	1


Measurement data

- After measurement, pressing the Color Space key  converts the measurement data to other color spaces. (See P.31 “Selecting the Color Space”.)

**Note**

- *Measured data is automatically stored.*

*If you do not wish to store data, press the Delete/Undo key  to delete the latest data.*

*If you mistakenly delete data you wished to keep, press the Delete/Undo key  again and the latest deleted data is restored.*

*Note, however, that if new measurement data replaces the latest deleted data, that data is no longer restorable, since the new data is stored in its place.*




- *Up to 1000 measurement data sets can be stored.*

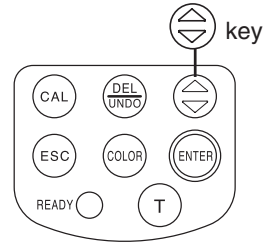
*Oldest data is overwritten if this limit is exceeded.*

# Functions

## Displaying the Stored Data



### [Operating Procedure]

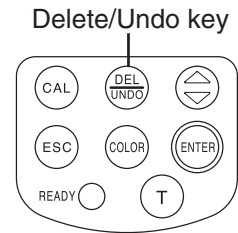
- 1** Press the  key while in the measurement screen.
  - Previous data is displayed every time the  key is pressed.
  - After measurement data 001, the latest data is displayed.
  - Pressing the Escape key  displays the latest data.



## Deleting/Undoing the Latest Data

### [Operating Procedure]

- 1** Press the Delete/Undo key  while in the measurement screen.
  - The latest data only is deleted.
  - It is maintained until the next measurement by the internal backup battery.
- 2** Press the Delete/Undo key .
  - This undo the latest data.



- See P.56 <Freeing Memory space by Import>/<Delete all data> for details about deleting the data except the latest data.

## User Index

- It is possible to regist an operational expression based on the color space to the measuring head. Simply displaying the user's own index as measurement results eliminates the need to do calculations based on the measurement values, making more convenient color management on the job.
- A PC is used to write the operational expression to the measuring head, and up to six can be registered. This can be done automatically by connecting a data processor to the measuring head.
- The optional CR-400 utility software CR-S4w and Color Management Software SpectraMagic™ NX2 are needed to write the user index.  
See the operation manual for the CR-400 utility software CR-S4w for details on how to write the user index.

## Connecting to External Devices

Data can be transferred between the instrument and a PC by connecting the instrument's RS-232C terminal to a PC.

We recommend using the AC adapter (AC-A305) when connected to a PC because of the higher power consumption involved.

### <Connecting the PC>

By connecting the instrument to a PC/AT compatible PC using the optional accessory USB-serial converter cable or RS-232C cable, the data stored in the instrument memory can be transfer each other. Use the optional CR-400 utility software CR-S4w and the Color data software SpectraMagic™ NX2 when connecting the instrument to a PC.

The followings can be used in PC mode:

1. Outputting measurement and target color data to a PC
2. Reading target color data from a PC.
3. Changing Settings
4. Registering a User Index

See P.50 "Changing to PC Mode" for details.

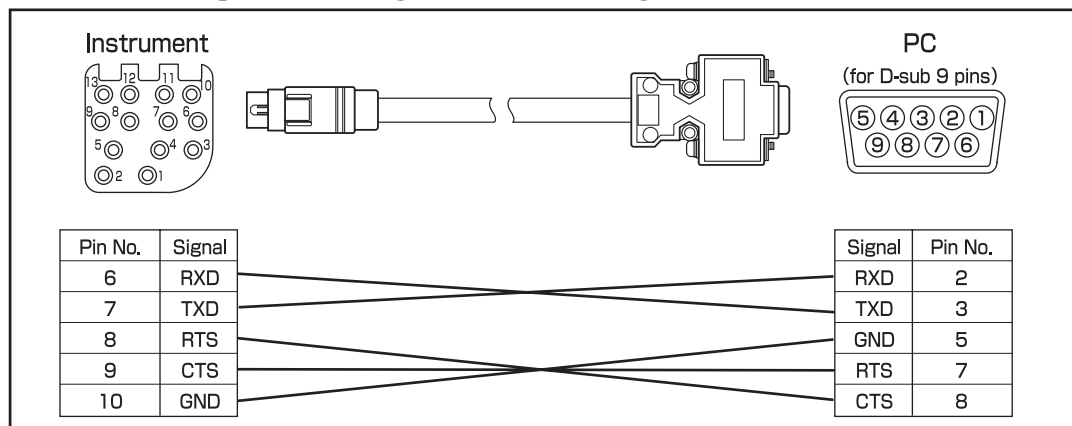
### Notes on Use

- When connecting, make sure that the connectors are correctly oriented and fastened securely with screws.
- Before connecting, make sure that the power to both the instrument and PC is turned OFF.
- Hold the connector when connecting or disconnecting. Do not bend, pull, or apply undue pressure to the cord, as this may cause it to break.
- Do not touch the connector terminals with your hand. Doing so may cause them to get dirty or subject them to excessive force.
- Make sure that the cable is long enough. Tensing the cable may cause connection failure or wire breakage.
- If optional RS-232C cable CR-A102 is not used, make sure the cable specifications match the pin number/signal connection diagram for an RS-232C cable below. An inappropriate cable will prevent data from being input and output properly and may cause malfunctions.

### • Communication Parameters

Item	Setting		
	Baud rate	4800bps	9600bps
Charactor length	8bit		
Parity	None		
Stop bit	1bit		

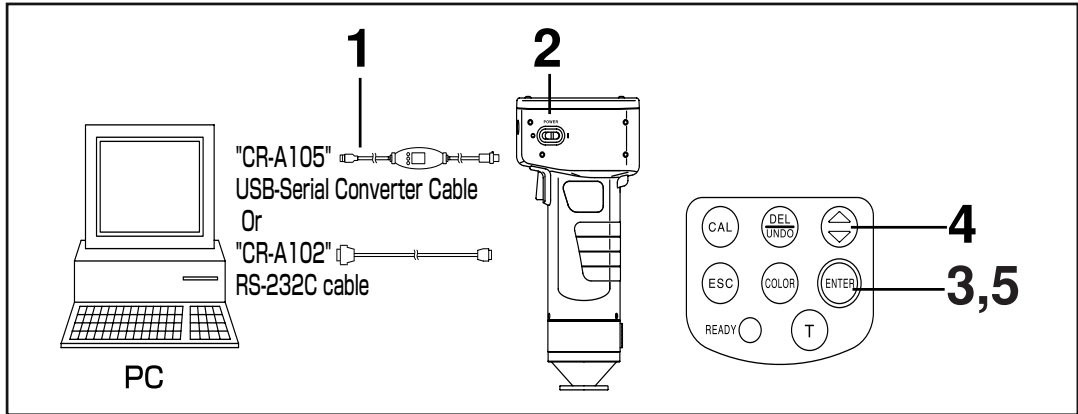
### • RS-232C cable pin number/signal connection diagram



## SIP/SOP Connections

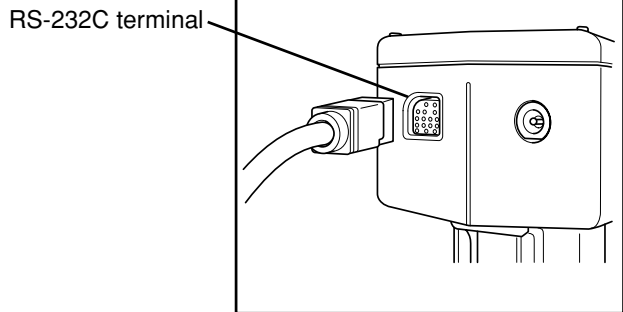
- Accessories equipment connected the analog and digital interfaces must be certified to the respective IEC standards ( i.e. IEC950 for data processing equipment.)
- Furthermore all configurations shall comply with the system standard IEC 1010-1, Everybody who connects additional equipment to the signal input part or signal output part configures a electrical equipment for measurement system, and is therefore, responsible that the system complies with the requirements of the system standard (IEC 1010-1. If in doubt, consult the technical services department or your local representative.)

### <Changing to PC Mode>

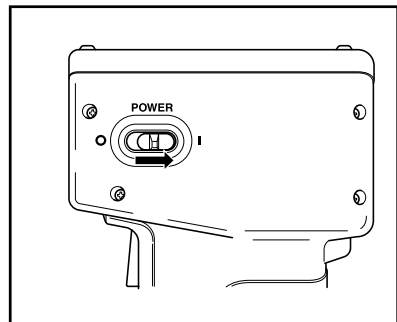


### [Operating Procedure]

- 1 Turn the power OFF ( O ) and connect the instrument to the PC using the RS-232C cable.



- 2 Turn the power ON ( I ).

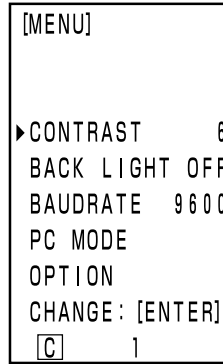


### 3 Press the Enter key while in the start-up screen.

- The menu screen will appear.

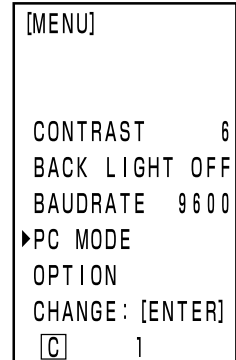


Start-up screen



Menu screen

### 4 Move the cursor using the key and select "PC MODE."



Menu screen

### 5 Press the Enter key .

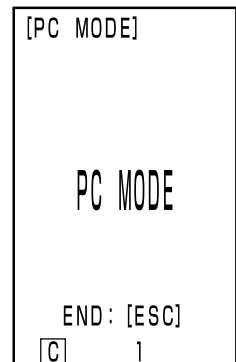
- The PC mode screen appears.
- Pressing the Escape key returns to the measurement screen.

**Note**

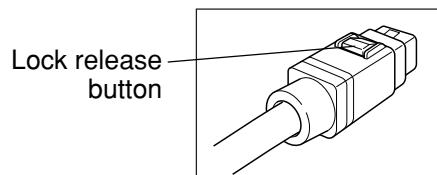
*When removing the RS-232C cable, turn OFF the measuring head and data processor and push the lock release button certainly while removing the cable.*

*If the lock is not released and remove it by force, the connector may be damaged.*

*If you connect the measuring head to the data processor with the measuring head power switch turned ON when you have returned to the measurement screen with the Escape key after PC mode operation with the measuring head, a measurement error may occur, resulting in a connection failure. In this case, turn OFF the measuring head power switch, and then re-connect the measuring head to the data processor.*



PC mode menu screen





# **Chapter 2**

## **-- Measuring Head 2 --**

(Using the measuring head after setting it with the data processor)

This chapter describes functions which cannot be set with the measuring head alone, but can be set using the data processor and the optional CR-400 utility software CR-S4w and Color Management Software SpectraMagic™ NX2.

- See P.63 “Connecting the Measuring Head and Data Processor” for details on how to connect the measuring head and the data processor.

# Additional Functions

## 1. Measurement

### <Setting the Number of Measurements for Automatic Average>

It is possible to set the number of measurements for average to 1-30 times.

See P.72 “Basic Setting” for details on how to set this.

- The number of measurements is displayed at the bottom of the LCD.
- Only the average is stored.

T00	[0001]
L* =	74.72
a* =	15.32
b* =	10.21
ΔL* =	+0.11
Δa* =	-0.01
Δb* =	+0.13
ΔE* =	0.18
[C]	3

Numbers of measurement is set to 3 times.

## 2. Display

### <Changing the Display>

- It is possible to display a larger font, in which case either the absolute value or the color difference is displayed.

When the measuring head is disconnected from the data processor and used, the display at the time of disconnection remains.

See P.81 “Screen Display and Changing the Display” for how to set this.

T00	[0001]
L* =	74.72
a* =	15.32
b* =	10.21
ΔL* =	+0.11
Δa* =	-0.01
Δb* =	+0.13
ΔE* =	0.18
[C]	1

Absolute value/  
color difference

T00	[0001]
L* =	74.72
a* =	15.32
b* =	10.21
[C]	1

Absolute value only

T00	[0001]
ΔL* =	+0.11 L
Δa* =	-0.01 R
Δb* =	+0.13 Y
ΔE* =	0.18
[C]	1

Color difference only

- The selected display is maintained until removal from the data processor.

## 3. User Calibration

See P.131 "User Calibration Procedure Flow" for the relationship between the multi-calibration and manual select calibration.

### <Multi-Calibration>

This performs multi-calibration.

See P.135 “Setting the Multi-calibration” for details on how to set.

### <Manual Select Calibration>

This selects the user calibration channel to calibrate.

See P.137 “Setting the Manual Select Calibration” for details on how to set.



## 4. Color Difference Target Color

### <Setting color difference target color using value entry>

The color difference target color can be set using key entry.

See P.93 "2) Using the keys to set the color difference target color" for details on the setting procedure.

### <Changing the Color Difference Target Color Name>

This sets a color difference target color name (not a color difference target color nos. T00 to T99) and displays the name.

See P. 92 "How to set the color difference target color name" for details on the setting procedure. To change an already registered color difference target color number (name), see P.97 "How to change the color difference target color name".

MINOLTA	[0001]
L* =	74.72
a* =	15.32
b* =	10.21
$\Delta L^*$ =	+0.11
$\Delta a^*$ =	-0.01
$\Delta b^*$ =	+0.13
$\Delta E^*$ =	0.18
[C]	1

Color difference target color name

### <Judgment (PASS/WARN/FAIL)>

Judgment (PASS/WARN/ FAIL) can be done by setting the color difference tolerance.

See P. 116 "Setting the Color Difference Tolerance" for details on the setting procedure.

T00	[0001]
PASS/FAIL	
PASS	
[C]	1

T00	[0001]
PASS/FAIL	
WARN	
[C]	1

T00	[0001]
PASS/FAIL	
FAIL	
[C]	1

### <Deleting the Color Difference Target Color>

It is possible to delete color difference target colors.

See P.96 "Deleting the Color Difference Target Color" for details on how to set.

## 5. Processing Stored Data

---

### <Freeing Memory Space by Import>

#### <Delete all data>

It is possible to free up memory by importing data stored in the measuring head to the data processor using the function to move data from the measuring head to the data processor. (This is the same status as all the data in the measuring head has been deleted.)

#### **Note**

*When data transfer is executed, data will be transferred from the measuring head to a page in the data processor. If you only need to secure an empty space in the memory or to delete all data, and transferred data are not required, prepare or select an unnecessary page in advance, and then transfer data onto this page. After data transfer is completed, delete this page. For the page creating, selecting and deleting procedures, see P.105 "Updating the Page", P.106 "Selecting the Page", and P.112 "Deleting the Stored Data", respectively. For data transfer procedure, see P.126 <Transfer Stored Data>.*

See P.126 "Transfer Stored Data" for details on how to set.

## 6. Setting

---

### <Initial Setting>

It is possible to return to factory preset.

See P.76 "Initial Setting" for details on how to set.

### <6 Language Display>

The language can be set to Japanese, English, German, French, Spanish, and Italian.

See P.70 "Setting Language Mode" for details on how to set.

### <Date & Time>

The measurement time can be recorded. Although this is not displayed in the measuring head LCD, it is recorded with the measurement data and can be printed out if the measuring head is connected to the data processor. (Only statistical operation display)

See P.71 "Setting Date & Time" for details on how to set.

Using the optional CR-400 utility software CR-S4w allows you to display the date and time for each data.

### <Illuminant>

The illuminant can be set to either C or D65.

See P.72 "Basic Setting" for details on how to set.

### <Data Protection>

This protects existing data if the stored data exceeds 1000.

See P.72 "Basic Setting" for details on how to set.

### <Displayed Color Limit>

It is possible to select not only from XYZ, Yxy, L\*a\*b, Hunter Lab, L\*C\*h\*, and Munsell, but from all 15 types. (See P.78 "Selecting the Color Space" for details on color spaces.)

See P.72 "Basic Setting" for details on how to set.

### <CMC parameter setting>

It is possible to set the CMC parameter from 0.1 to 9.9.

56 See P.75 "CMC Parameter Setting" for details on how to set.

# **Chapter 3**

## **-- Data Processor --**

This chapter describes how to use connected  
the Measuring Head and Data Processor.

# Function guide

The Data Processor has the following functions available depending on how it is used.

- 1) All of the following functions can be used when the Measuring Head and the Data Processor are connected. (See P.57 "Chapter 3 Data Processor").
- 2) Functions surrounded by   in the following table can be used with the Data Processor alone.
  - See P.22 "Measuring Head I and II: Function Guide" for details on the functions which can be used with the Measuring Head alone.

See P.85 "Measurement" for details on color measurement and color difference measurement.

Index		Function	Reference page	
Initial settings	Initial settings	Initialization	76	
	Language mode	Language selection	70	
Calibration	White calibration	Entry of calibration values/calibration	86	
	User calibration	Entry of calibration value/calibration	132	
		Entry of characters for calibration channel name	134	
		Delete one channel/all channels	139	
Display	Change Display	Change Display	81	
		Absolute value display		
		Color difference display		
		Absolute value/Color difference display		
		Pass/Caution/Fail display	84	
	Graph display	83		
Color space	Color space selection	78		
Color difference target color	Color difference target color	Target color setting (measurement value entry)	90	
		Target color setting (value entry)	93	
		Character string entry for color difference target color name	92	
		Target color selection	102	
		Delete one target color/all target colors	96	
Processing stored data	Data list	Selection 1 data retrieval	107	
		Deleting/Undoing the latest data	112	
		Deleting the Selected data	112	
		Page retrieval	108	
		Page print-out	109	
		Deleting by page/All page	112	
	Page	Update/select page	105	
Statistical operation	Operation for one page	110		
Basic setting	Data protection	Setting	72	
	Average measurement			
	Illuminant			
	Back light setting			
	Color space limit			
	CMC parameter setting			75
	Remote mode			128
	Print out	Print after each measurement	72	
	Print color space	Print all selected color spaces		
Buzzer setting	Setting			
Optional settings	Clock	Setting	71	
	Data transfer		126	
	Multi-calibration		135	
	Limit value	Setting	116	
	Timer	125		
Other settings	LCD contrast	Setting	69	

- The Measuring Head requires registration from the optional software to display the user index. (See P.127.)

---

# Preparation

---

## Inserting the Batteries

---

To supply power to the instrument, the AC adapter (AC-A305) or 4 AA size batteries must be used. Use either the AC adapter or batteries, according to which suits your application.



### WARNING



Do not dispose of batteries in fire, short their terminals, apply heat to them, or disassemble them. Also, do not recharge them. Doing so may cause explosion or heat generation, resulting in fire or injury.



### CAUTION



Do not use batteries other than those specified by KONICA MINOLTA. When installing batteries in the instrument, make sure that they are correctly oriented according to the (+) and (-) marks. Failure to adhere to these instructions may cause the batteries to explode or leakage electrolytes, resulting in fire, injury, or air pollution.

### Notes on Use

- If you are not going to use the instrument for more than two weeks, make sure that the batteries are removed. If the batteries are left in the instrument for long periods of time, battery electrolyte may leak and damage the instrument.
- Do not touch or short-circuit the terminals inside the battery chamber. Doing so may result in breakdown of the instrument.

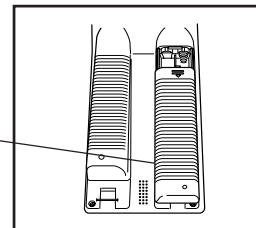
### Recommended batteries

- Since a low temperature reduces the battery performance, the number of measurements and the printing speed and darkness of the characters also deteriorates. We therefore recommend using lithium or nickel metal-hydride batteries which are good in low temperatures.

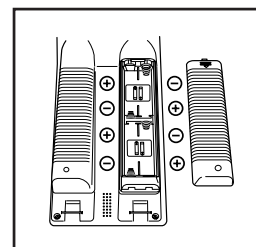
## [Operating Procedure]

- 1 Turn the power switch OFF (O) and open the battery chamber cover on the bottom of the data processor.

Battery chamber cover

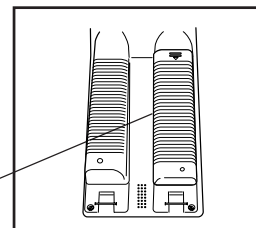


- 2 Insert 4 AA size batteries in accordance with the polarity indications shown in the battery chamber.



- 3 Close the battery chamber cover.

Battery chamber cover



### Measuring Head

See P.23 "Inserting the Batteries" for details on the measuring head.

### <Power Supply>

If the connected measuring head and data processor are used, the power is supplied from data processor to measuring head. The power is not supplied from measuring head to data processor.

## Connecting the AC Adapter

---

Using the instrument continuously for long periods of time or measuring or printing so we recommend you use the AC adapter (AC-A305).



### WARNING



Always use the AC adapter supplied as a standard accessory or the optional AC adapter, and connect it to an AC outlet of the rated voltage and frequency. If the AC adapters other than those specified by KONICA MINOLTA are used, this may result in damage to the unit, fire or electric shock.



If the instrument will not be used for a long time, disconnect the AC adapter from the AC outlet. Accumulated dirt or water on the prongs of the AC adapter's plug may cause a fire and should be removed.



Do not disassemble or modify the instrument or the AC adapter. Doing so may cause a fire or electric shock.



The instrument should not be operated if it is damaged, or AC adapter is damaged or if smoke or odd smells occur. Doing so may result in a fire. In such situations, turn the power OFF immediately, disconnect the AC adapter from the AC outlet (or remove the batteries if they are used) and contact the nearest Konica Minolta authorized service facility.



Do not connect or disconnect the AC adapter with wet hands. Doing so may cause electric shock.



### CAUTION



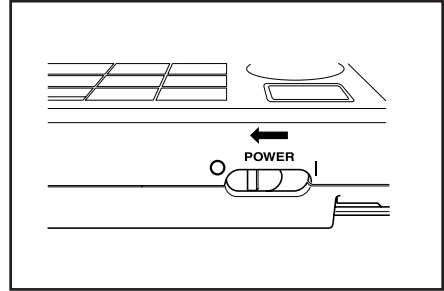
When using an AC adapter, make sure that the AC outlet is located near the instrument and that the AC adapter can be connected to and disconnected from the AC outlet easily.

## Notes on Use

- Before connecting or removing the AC adapter, make sure that power is turned off.

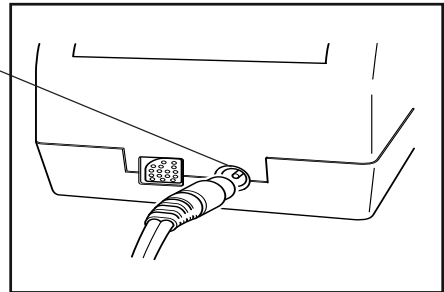
## [Operating Procedure]

- 1** Make sure the power switch is turned OFF (O).

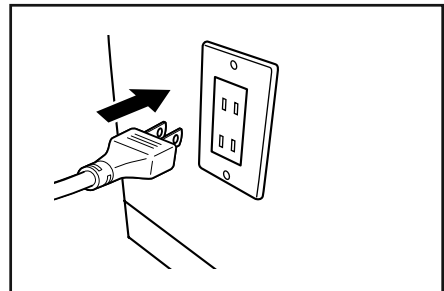


- 2** Connect the AC adapter connector plug to the AC adapter terminal on the rear of the instrument.

AC adapter terminal



- 3** Insert the AC adapter power plug to an AC outlet (100-240 Vac).





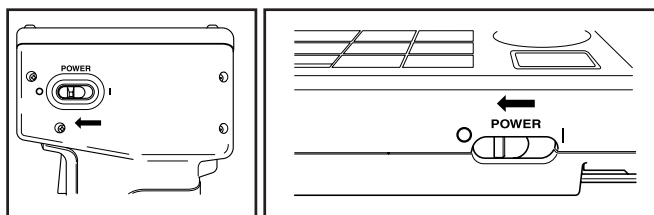
# Connecting the Measuring Head and Data Processor

## Precautions regarding connecting and disconnecting the measuring head and data processor.

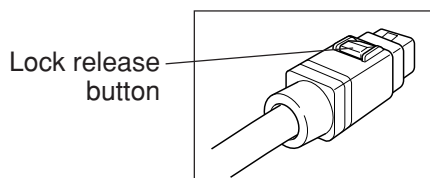
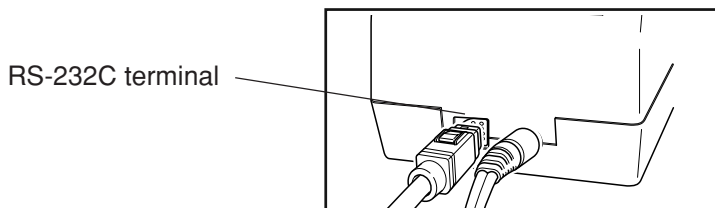
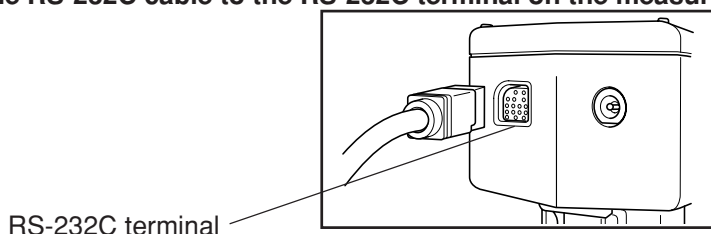
- Before connecting and disconnecting, make sure that the power to both the measuring head and dataprocessor is turned OFF.
- Hold the connector when connecting or disconnecting. Do not bend, pull, or apply undue pressure to the cord, as this may cause it to break.
- When using the measuring head alone or replacing it, some items in the data processor settings may be changed at the connection. See P.64 "Setting Status of Connected Measuring Head and Data Processor" for details on the default values and status during connection of all settings shared by the measuring head and data processor when connected.
- We recommend using the measuring head and the data processor with the same settings.

## [Operating Procedure]

- 1** Make sure the power switches on the measuring head and data processor are OFF (O).



- 2** Insert the one side of the RS-232C cable to the RS-232C terminal on the measuring head.



## <Setting Status of Connected Measuring Head and Data Processor>

The common default settings and connecting status of connected measuring head and data processor are shown as follows.

- Setting items which are not described below are not changed in spite of connecting status.

(Head: Measuring Head, DP: Data Processor)

Item	Default		Connecting status (The data of arrow left side overwrites the data of arrow right side)	Remarks
	Head	DP		
Illuminant	C	C	DP → Head	The DP data can overwrite the Head data when the instrument is initial settings.
White calibration data User calibration Ch Multi-calibration	0 None OFF	– – –	Head → DP	The data is not stored in DP (operation only)
Target color data Selected color difference target color	None None	– –	Head → DP	The data is not stored in DP (operation only)
Measurement data	None	None	–	The Head data can be transferred to DP by optional setting "moving data".
Selected color space Screen display	XYZ Absolute value/ color difference	XYZ Absolute value/ color difference	DP → Head	*When the measuring head is disconnected from the data processor and used, the settings at the time of disconnection remain.
Displayed color limit (CMC parameter) User index	See P.76 "Initial Setting" None	See P.76 "Initial Setting" None	DP → Head Head → DP	User index only: Head → DP (User index is not initialized by "Initial Settings" of DP.)
Date & time	Adjustment at shipment	Adjustment at shipment	DP → Head	If backup batteries are dead the setting becomes 2002/01/01 00:00 (It is not initialized by "Initial Settings" of DP.)
Language	English	*English	DP → Head	*(It is not initialized by "Initial Settings" of DP.)
Baud rate	9600	*19200	Head → DP	*Baud rate of DP remote mode is fixed at 19200. (It is not initialized by "Initial Settings" of DP.)
Protecting data Number of measurements for average	OFF Once	OFF Once	DP → Head	

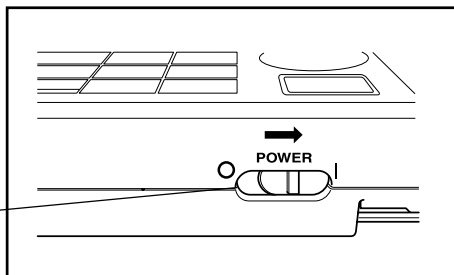
# Turning the Power ON (|) and OFF (O)

## <Turning the Power ON>

### [Operating Procedure]

- 1 Set the POWER switch to (|).
  - The measurement screen appears after the start-up screen.

Power switch

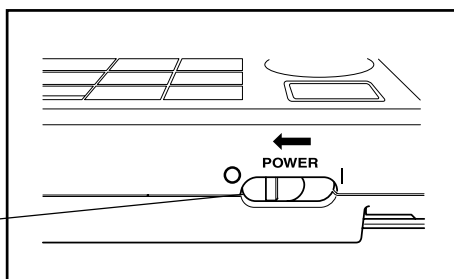


## <Turning the Power OFF>

### [Operating Procedure]

- 1 Set the POWER switch to (O).

Power switch



### **Note**

- After turning on the power to the measuring head, turn on the power to the data processor. If a communication error occurs, press the Escape key.
- To turn OFF the power switch, observe the following instructions:
  - 1) Do not turn OFF the data processor power switch immediately after execution of measurement (including calibration and target color measurement for update).
  - 2) Do not turn OFF the data processor power switch when transferring data from the measuring head.
  - 3) Do not turn OFF the measuring head power switch when automatic averaging measurement is in progress with the data processor.

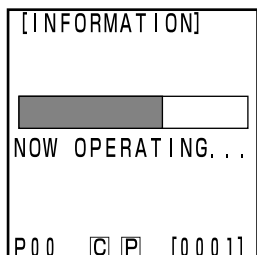
*In the above cases 1) and 2), the data processor receives measurement data from the measuring head, and stores the data into the data processor internal memory after necessary processing. If the power switch is turned OFF before completion of data storage, the data may be lost, or incompletely stored. If an incomplete storing condition is detected at the next startup, the data processor may initialize all stored data because it recognizes corruption of stored data. (For initialization, see NOTE in <Data Memory and Memory Backup> on P.66.) In case of the above 3), the data processor may not accept key entry even after the measuring head is restarted and re-connected. In such a condition, restart the data processor.*

### <Recognizing Connection of Measuring Head and Data Processor>

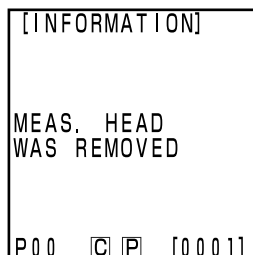
The data processor recognizes connecting status to measuring head automatically and can communicate with measuring head after power is ON.

The following screens appear while the data processor reads settings of measuring head.

Reading time depends on number of color difference target color data of measuring head.



Measuring head  
is connected

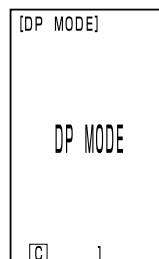


Measuring head  
is removed

#### Measuring head

“DP MODE” is displayed in measuring head LCD.

Only measurement button functions.



Data processor  
is connected

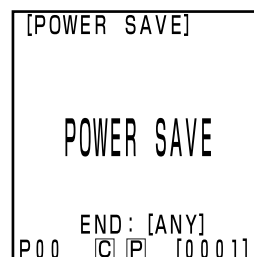
### <Auto Power Save Function>

- Power save mode will be activated if the measurement button and operation keys are not operated for more than three minutes. When in power save, the power save screen appears. Power save mode can be disengaged by pressing any of the operating keys or the measurement button.

In measuring with the timer, remote mode or printing, the auto power save function will not operate.

#### Note

*If the power-save function is activated when an error screen is displayed, the error screen is retained without showing the power-save mode. In this case, pressing any operation key or measurement button cancels the power-save mode, and displays the error screen. (The screen indication does not change.) If the operation key is pressed again, the display returns to the original screen.*



### <Data Memory and Memory Backup>

Data and settings in the instrument are automatically stored.

The memory is protected if the batteries are in the instrument or it is plugged in to the AC adapter and the power is ON because of power supply to the memory. The instrument also has special internal memory backup batteries, so as long as the batteries are at full charge, the contents of memory are protected for up to 10 months even if the batteries in the measuring head are removed or the AC adapter is not used. (A full charge is achieved when the AC adapter is connected continuously for 20 hours from when the power is turned on.)

**Note**

If the data processor is left for a long period with the power switch turned OFF, electricity is discharged from the memory backup battery, disabling data backup. In this case, data stored in the memory will be corrupted. If the data processor is started in this condition, the data processor initializes all data stored in the memory. In addition to all items described in "Initial Setting" on P.76, the following items will be initialized.

- 1) Date/time will be initialized to "2002/01/01 00:00".
- 2) The language setting will be initialized to "ENGLISH".

**Measuring Head**

See P.27 "Turning the Power ON and OFF" for details on the measuring head.

## Inserting the Roll Paper

---

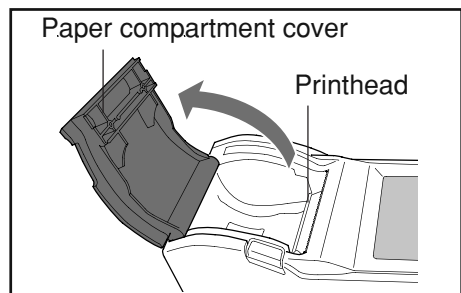
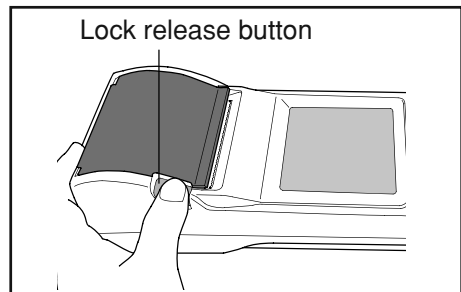
**Notes on Use**

The data processor has a thermal printer which does not require an ink ribbon. Printed data may become difficult to read because of the way the paper has been stored. Use new roll paper whenever possible. Also, it is recommended to copy data intended for long-term storage immediately after it has been printed.

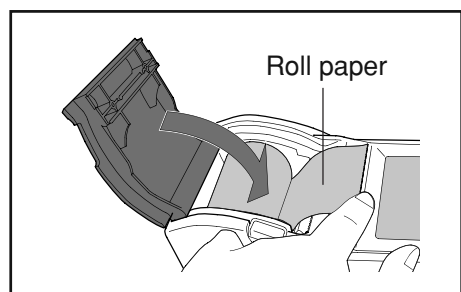
### [Operating Procedure]

---

- 1** Press the button to unlock the paper compartment, then flip the cover open.



- 2** Load the roll paper so that it is oriented as shown in the illustration, and pull the paper out so that about 3 - 4 cm of it extends over the paper cutter.

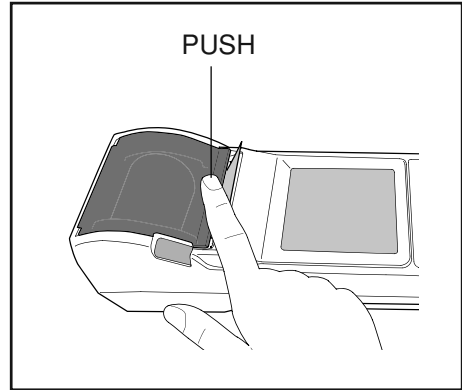
**Note**

Load the paper roll so that the underside of the paper faces upward.

- 3** Close the paper compartment cover. After closing the compartment, press the center of the cover where it says "PUSH" until you hear the cover snap shut.

**Note**

*Press the "PUSH" mark at the center of the cover to snap the paper compartment shut. The cover may not snap shut if pressed along the edges.  
Once the paper roll has been set, do not pull the paper. Doing so may damage the unit.*

**Notes on Use**

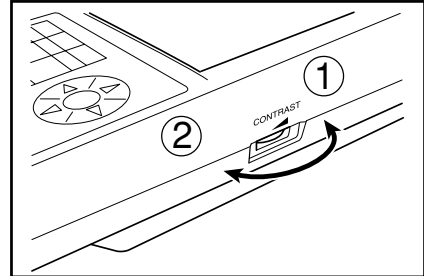
- Immediately after printing, the printhead is hot. Do not touch it. You may get burned.
- Do not apply adhesive, tape and the like to the print side of the paper.
- Do not leave the paper in close contact with vinyl office supplies for an extended period of time.
- Do not touch the paper with wet or sweaty hands.
- Do not strongly rub the paper with hard objects.
- When writing titles, etc., use fountain pens, pencils, or water-based pens. Do not use oil-based pens.

# Adjusting the Contrast of the LCD

Adjust the brightness of the LCD display to the most appropriate level.

## [Operating Procedure]

- 1 Turn the display contrast adjustment dial on the right side of the data processor so that the display is the most appropriate level.
  - Turning it towards ① makes the display darker and towards ② makes it lighter.



### **Note**

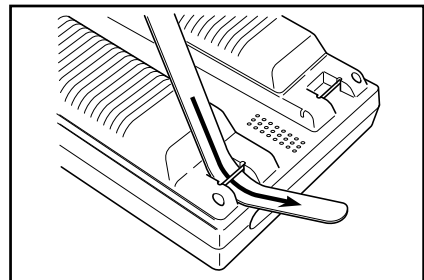
*Setting this with low batteries may make the display difficult to see after measurement. Turn the dial so that the display is the most appropriate level. (Replace the batteries as soon as possible.)*

# Attaching the shoulder strap

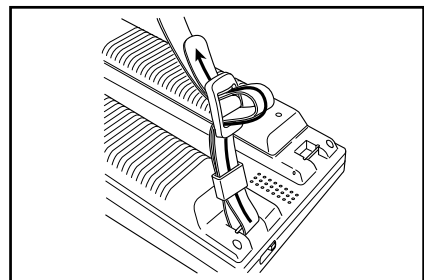
Only customers who purchased the optional shoulder strap should refer to this. The shoulder strap is attached to the instrument as follows.

## [Operating Procedure]

- 1 Pass the strap through the shoulder strap attachment.



- 2 Pass the strap back through, as shown in the figure at right.

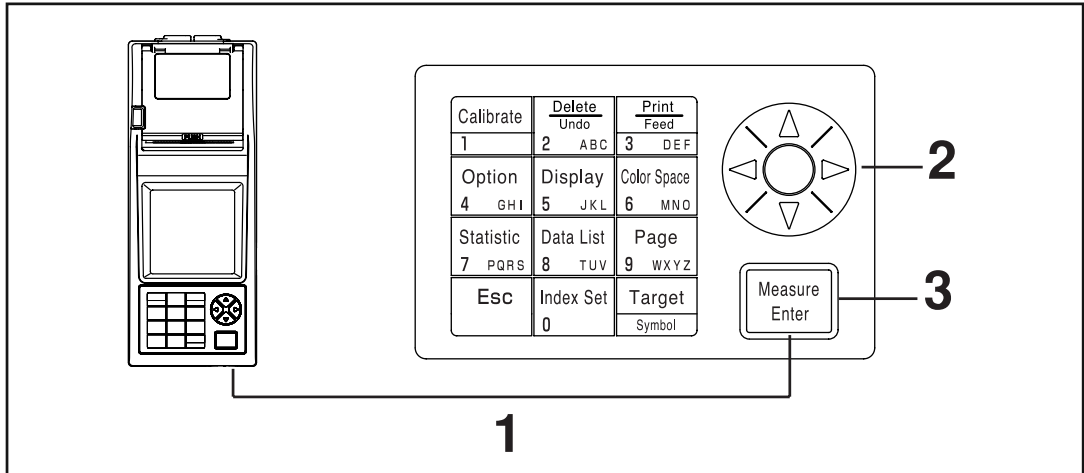


# Setting Language Mode

The instrument allows the user to select from six language modes.

- 1) Japanese 2) English 3) German 4) French 5) Spanish 6) Italian

If the language settings in the measuring head and the data processor are different, the setting for the data processor is reflected to the measuring head.



## [Operating Procedure]

- 1** Turn the power ON ( I ) while pressing the Enter key at the same time.



- The language selection screen appears.



Language selection screen

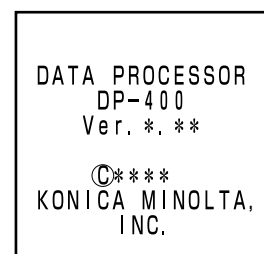
- 2** Select the language using the key.



- 3** Press the Enter key .

- Once selection of language is complete, the start-up screen appears.

When shipped from the factory, the language mode is set to English. If another language is selected and the internal memory backup battery dies, the language mode will revert to English. The memory backup battery will die if the instrument is not supplied with power for ten months.

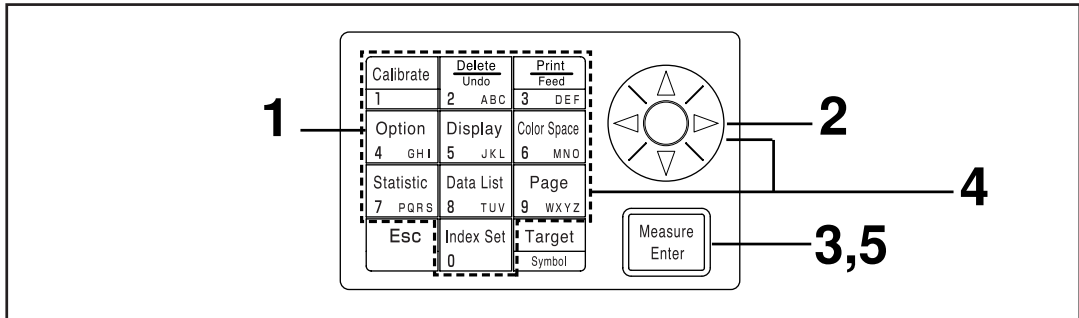


Start-up screen




# Setting Date & Time

This function only works when the measuring head is connected.



## [Operating Procedure]

**1** Press the Option key  while in the measurement screen.

- The option screen appears.

```
[OPTION]
▶TOLERANCE
  AUTO MEAS.
  DATE & TIME
  IMPORT
  MALTI CAL.

P00 [C] [P] [0001]
Selection screen
```

**2** Select "DATA & TIME" using the  key.

```
[OPTION]

TOLERANCE
  AUTO MEAS.
▶DATE & TIME
  IMPORT
  MALTI CAL.

P00 [C] [P] [0001]
```


**3** Press the Measure/Enter key .

- The date & time screen is displayed.

```
[DATE & TIME]

2002Y/01M/01D
  00:00

P00 [C] [P] [0001]
Date & time screen
```


**4** Set the current date and time using the  key and the numeric pad.

- This example shows how to enter the date and time for October 02, 2002, 14:35.
- Entry is done in 24-hour time.
- A calendar up to 2099 is built in, so non-existent dates and times cannot be entered.

```
[DATE & TIME]

2002Y/10M/02D
  14:35

P00 [C] [P] [0001]
```

**5** Once the date and time are entered, press the Measure/Enter key .

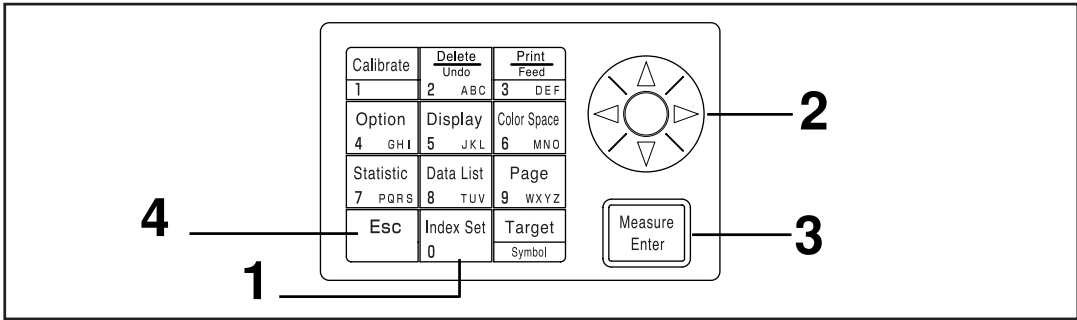
- The display returns to the measurement screen.

# Basic Setting

The instrument has the following nine basic settings.

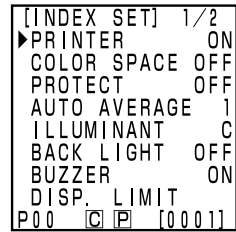
Item	Settings	Default	Description
1) Printer (Automatic printing)	OFF/ON	ON	This sets whether or not to automatically print data after measurement. Print/Paper Feed key still works, regardless of this setting.
2) Printing color spaces	OFF/ON	OFF	This sets whether or not to print all color spaces selected in the display limit. (This does not include statistical operations.)
3) Data Protection	OFF/ON	OFF	This sets whether or not to protect existing data in the event that the number of stored data sets exceeds 2000. <ul style="list-style-type: none"> <li>• If data protection is OFF, old data is overwritten.</li> <li>• If data protection is ON, the 2001st data is prevented.</li> </ul>
4) Number of measurement for auto. average	1 - 30 measurements	1 measurement	This sets the number of measurements for automatic average. It can be set to between 1 and 30 measurements.
5) Illuminant	C/D65	C	This sets the illuminant to C or D65. The illuminant cannot be changed during measurement. Set illuminant again to change an illuminant after initial setting (See P.76). Some color spaces may not be able to be displayed depending on the illuminant setting. (See P.79 “Color Space and Changing the Display”.) An error message is displayed and connection is prevented if different illuminants are set for the measuring head and the data processor.
6) Back light	OFF/ON	OFF	This sets the back light ON and OFF. The back light automatically goes OFF 30 seconds after key operation, even if it is set to ON.
7) Buzzer	OFF/ON	ON	This sets the buzzer ON and OFF. The following buzzer sounds are emitted when set to ON. Key reception, error, judgment, settings complete.
8) Displayed color limit	XYZ, Yxy, L*a*b*, Hunter Lab, L*C*h, Munsell (illuminant C only), CMC (l:c), CIE1994, Lab99, LCh99, CIE2000, CIE WI/Tw (illuminant D65 only), WI ASTM E313 (illuminant C only), YI ASTM D1925 (illuminant C only), YI ASTM E313 (illuminant C only) *User index	XYZ, Yxy, L*a*b*, Hunter Lab, L*C*h, Munsell	Select the color space to be displayed. <ul style="list-style-type: none"> <li>• The color space currently displayed in the measurement screen cannot be turned OFF.</li> <li>• It is not possible to turn OFF all color spaces.</li> <li>• Some color spaces cannot be selected depending on the illuminant setting.</li> </ul>
9) Remote mode			This mode is for data output to connected PC.

\*When set to the measuring head (See P.127 “User Index”).



**[Operating Procedure]**

**1** Press the Index Set key while in the measurement screen.  
 • The index set screen is displayed.

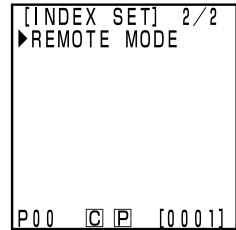


(Page 1 of 2)

**2** Select the item to set using the key.

**3** Press the Measure/Enter key to change each setting.

- Pressing the Measure/Enter key changes the setting value in the table on P.72 for each setting.
- See P.74 “Setting the Displayed Color Limit” for details on the displayed color limit.
- The page can be changed by pressing the .
- The page can be changed by keeping the key pressed.
- Pressing the Measure/Enter key in remote mode changes to the PC connection mode. (See P.129 “Changing to Remote Mode”.)



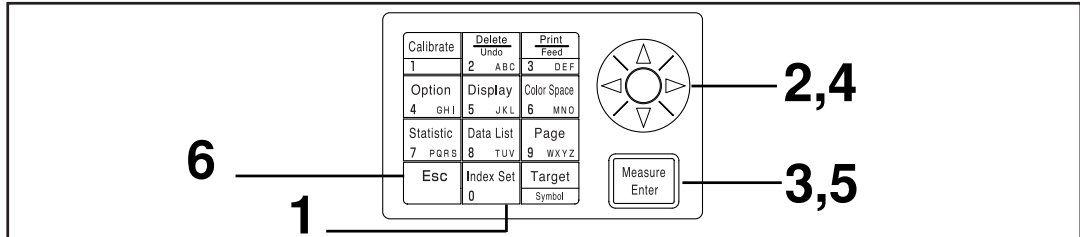
(Page 2 of 2)

**4** Once the basic settings are complete, press the Escape key to return to the measurement screen.

## <Setting the Displayed Color Limit>

This setting selects the color space to be displayed.

See P.79 "Color Space and Changing the Display" and P.80 "Color Space and Color Difference Setting" for details on the setting conditions.



### [Operating Procedure]

- 1 Press the Index Set key  while in the measurement screen.

- The item setting screen will appear.

```
[INDEX SET] 1/2
▶PRINTER      ON
COLOR SPACE  OFF
PROTECT      OFF
AUTO AVERAGE 1
ILLUMINANT   C
BACK LIGHT   OFF
BUZZER       ON
DISP. LIMIT
P00 [C] [P] [0001]
```

- 2 Select "DISP. LIMIT" using the  key.

```
[INDEX SET] 1/2
PRINTER      ON
COLOR SPACE  OFF
PROTECT      OFF
AUTO AVERAGE 1
ILLUMINANT   C
BACK LIGHT   OFF
BUZZER       ON
▶DISP. LIMIT
P00 [C] [P] [0001]
```

- 3 Press the Measure/Enter key .



- The displayed color limit screen appears.

```
[DISP. LIMIT] 1/2
▶XYZ          ON
Yxy           ON
L*a*b*       ON
HLab         ON
L*C*h        ON
CMC          OFF
(1:c) = (1.0:1.0)
CIE1994      OFF
P00 [C] [P] [0001]
```

- 4 Select a color space using the  key.

Displayed color limit screen (Page 1 of 2)

- 5 Press the Measure/Enter key  to turn ON and OFF each color space.

- The color space being displayed in the measurement screen cannot be turned OFF.  
See P.75 "CMC Parameter Setting" for details on CMC parameter setting.
- The page can be changed by pressing the  key.
- The page can be changed by keeping the  key pressed.
- This may be three pages long if a user index is registered in connected measuring head.  
(See P.127 "User Index".)

```
[DISP. LIMIT] 2/2
▶Lab99       OFF
LCh99       OFF
CIE2000     OFF
WI E313     OFF
YI D1925    OFF
YI E313     OFF
MUNSELL     ON
P00 [C] [P] [0001]
```

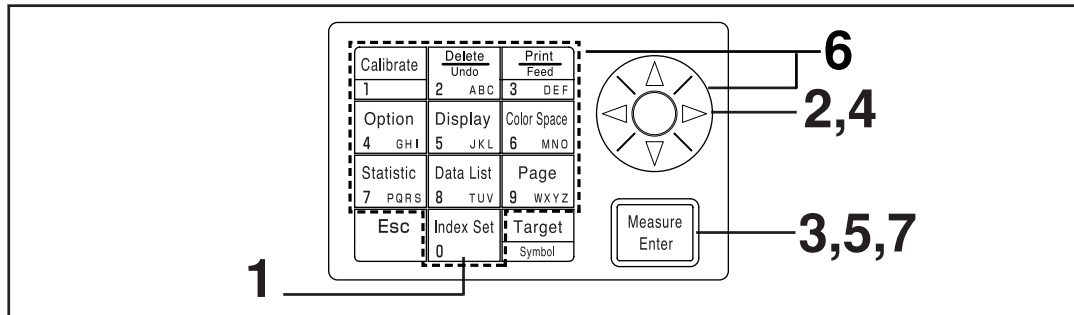
Displayed color limit screen (Page 2 of 2)

- 6 Once the settings are complete, press the Escape key  to return to the measurement screen.

## <CMC Parameter Setting>

The CMC parameter can be set anywhere in the range of 0.1 to 9.9.

See P.79 “Color Space and Changing the Display” and P.80 “Color Space and Color Difference Setting” for details on setting conditions.



## [Operating Procedure]

After steps 1 to 3 on P.74 “Setting a Displayed Color Limit”, perform following steps below.

**4** Select the CMC parameter settings using the key.

```
[DISP. LIMIT] 1/2
XYZ           ON
Yxy          ON
L*a*b*       ON
HLab         ON
L*C*h        ON
CMC          OFF
▶(1:c) = (1. 0:1. 0)
CIE1994      OFF
P00 [C] [P] [0001]
```

Displayed color limit screen (Page 1 of 2)

**5** Press the Measure/Enter key .

- The cursor is displayed below the CMC parameter setting.

**6** Set the CMC parameter using the key or the numeric pad.

Input range: 0.1 - 9.9

**7** Once the setting is complete, press the Measure/Enter key to return to color space selection in the displayed color limit screen.

- Pressing the Escape key returns to the previous screen.

# Initial Setting

Initialize the settings to return to factory preset.

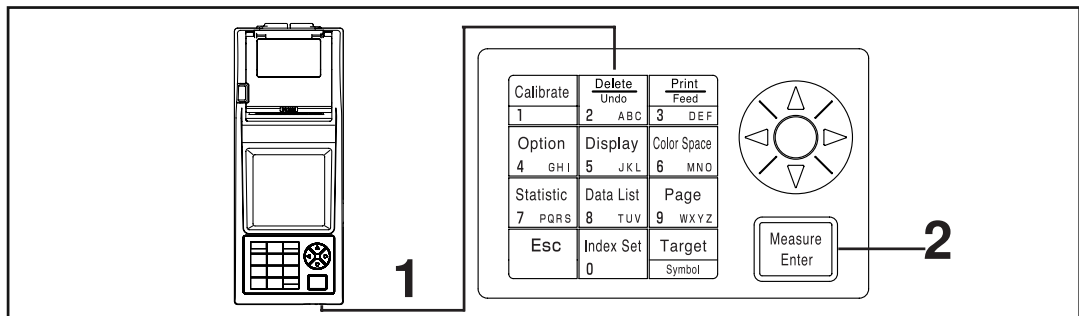
**Note**

*Date and time are not changed.*

- “Measurement data” stored in the instrument as well as “white calibration data”, “user calibration data”, and “color difference target color data” stored in the connected measuring head are all deleted.
- When the measuring head is connected, the initialization is also performed on the measuring head.

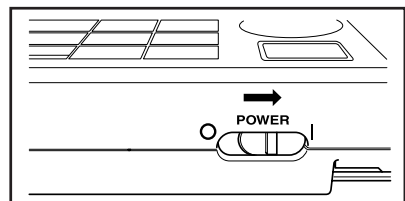
The items set are as follows.

Item	Default
1) Data	Delete all (calibration data, measurement data, target color data)
2) Measurement screen display format	Absolute value
3) Printer	ON
4) Print color space	OFF
5) Data protection	OFF
6) Number of means. for average	Once
7) Multi-calibration	Ch00 (white calibration plate)
8) Illuminant	C
9) Displayed color limit	XYZ, Yxy, L*a*b*, Hunter Lab, L*C*h, Munsell
10) CMC parameter	1.0 : 1.0
11) Back light	OFF
12) Buzzer	ON

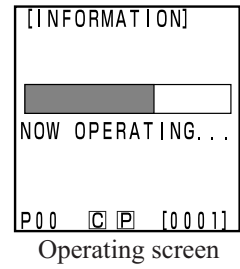


## Operating Procedure

- 1** Turn the power ON while pressing the Delete/Undo key 

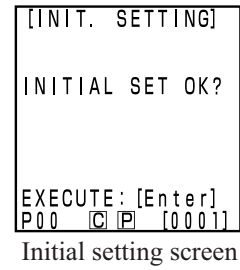


- The initial setting screen appears after the operating screen.



**2** Press the Measure/Enter key  to start the initialization.

- If the power is already ON, turn it OFF, wait a few seconds, and then proceed with the initialization.



# Displaying Measurement Results

## <Selecting the Color Space>

Using this instrument changes the color space as below.

(Color spaces) XYZ, Yxy, L\*a\*b\*, Hunter Lab, L\*C\*h, Munsell (illuminant C only), CMC(1:c), CIE1994, Lab 99, LCh99, CIE2000, CIE WI/Tw (illuminant D<sub>65</sub> only), WI ASTM E313 (illuminant C only), YI ASTM D1925 (illuminant C only), YI ASTM E313 (illuminant C only)  
 \* User index

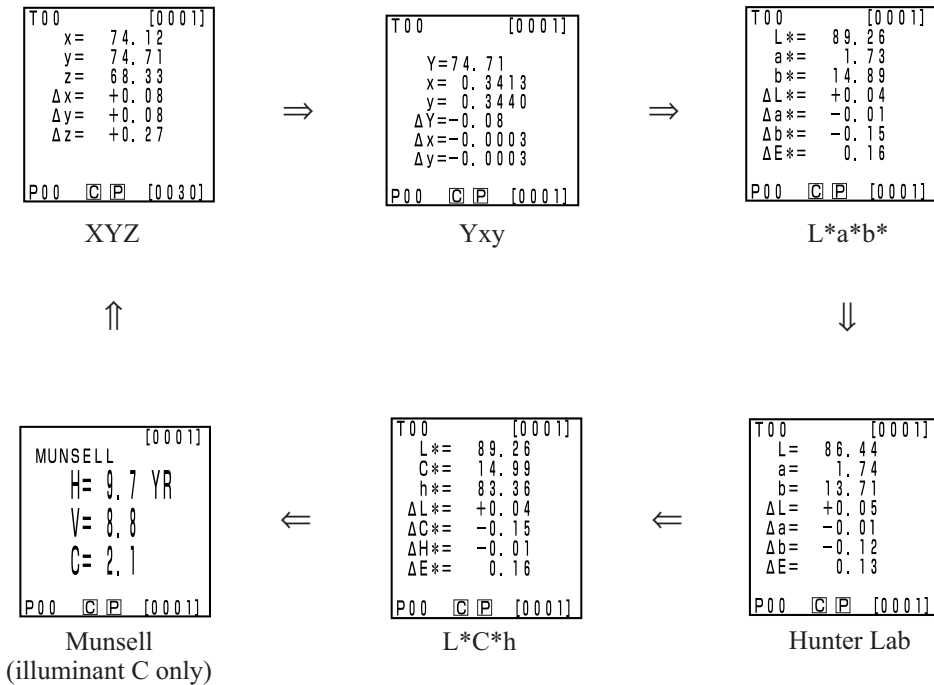
- The displayed color space can be selected depending on the displayed color limit. (See P.72 “Basic Setting”.)
  - \* Up to 6 data can be displayed if a user index is registered. (See P.127 “User Index”)
- See P.79 "Color Space and Changing the Display" and P.80 "Color Space and Color Difference Setting" for details on the setting conditions for the color space.

## [Operating Procedure]


**1** Press the Color Space key  to select the color space.

- The display changes every time the key is pressed.

[Absolute value/color difference for color difference measurement (example)]



[Setting conditions]

- The color difference target color is set.
- Absolute value/color difference display is selected by pressing the Change Display key .
- 6 color spaces shown above are selected by setting displayed color limit.



## <Color Space and Changing the Display>

Setting conditions of color space and symbol/illuminant/default of displayed color limit/changing display are shown as follows.

There are restrictions depending on selected color space in the following table.

- In chapter 3 Data Processor, all displays except for User index in the table function.

(O: Valid, X: Invalid)

Color space	Symbol		Illuminant		Displayed color limit		Changing display				
	Absolute value	Color Difference	C	D65	C	D65	Absolute value	Color difference	Absolute value/color difference	Judgement	Color difference graph*3
XYZ	X Y Z	$\Delta X$ $\Delta Y$ $\Delta Z$	O	O	ON	ON	O	O	O	O	O
Yxy	Y x y	$\Delta Y$ $\Delta x$ $\Delta y$	O	O	ON	ON	O	O	O	O	O
L*a*b*	L* a* b*	$\Delta L^*$ $\Delta a^*$ $\Delta b^*$ $\Delta E^*$	O	O	ON	ON	O	O	O	O	O
Hunter Lab	L a b	$\Delta L$ $\Delta a$ $\Delta b$ $\Delta E$	O	O	ON	ON	O	O	O	O	O
L*C*h	L* C* h	$\Delta L^*$ $\Delta C^*$ $\Delta H^*$ $\Delta E^*$	O	O	ON	ON	O	O	O	O*1	O*1
CMC (l:c)	L* C* h	$\Delta L_c$ $\Delta C_c$ $\Delta H_c$ CMC	O	O	OFF (1.0:1.0)	OFF (1.0:1.0)	O	O	O	O*1	O*1
CIE1994	L* C* h	$\Delta L_{94}$ $\Delta C_{94}$ $\Delta H_{94}$ $\Delta E_{94}$	O	O	OFF	OFF	O	O	O	O*1	O*1
Lab99	L99 a99 b99	$\Delta L_{99}$ $\Delta a_{99}$ $\Delta b_{99}$ $\Delta E_{99}$	O	O	OFF	OFF	O	O	O	O	O
LCh99	L99 C99 h99	$\Delta L_{99}$ $\Delta C_{99}$ $\Delta H_{99}$ $\Delta E_{99}$	O	O	OFF	OFF	O	O	O	O*2	O*2
CIE2000	L* C* h	$\Delta L_{00}$ $\Delta C_{00}$ $\Delta H_{00}$ $\Delta E_{00}$	O	O	OFF	OFF	O	O	O	O*1	O*1
WI E313	WI	$\Delta WI$	O	X	OFF	-	O	O	O	O	X (Absolute value/color difference)
YI D1925	YI	$\Delta YI$	O	X	OFF	-	O	O	O	O	X (Absolute value/color difference)
YI E313	YI	$\Delta YI$	O	X	OFF	-	O	O	O	O	X (Absolute value/color difference)
Munsell	H V C	- - -	O	X	ON	-	O	X (Absolute value)	X (Absolute value)	X (Absolute value)	X (Absolute value)
CIE WI/Tw	WI Tw	$\Delta WI$ $\Delta Tw$	X	O	-	OFF	O	O	O	O	X (Absolute value/color difference)
User index *4	Up to 9 characters		O	O	ON (At registration)	ON (At registration)	O	X (Absolute value)	X (Absolute value)	X (Absolute value)	X (Absolute value)

\*1: Graph display and judgement at  $\Delta L^*$ ,  $\Delta a^*$ , and  $\Delta b^*$

\*2: Graph display and judgement at  $\Delta L_{99}$ ,  $\Delta a_{99}$ , and  $\Delta b_{99}$

\*3: Only screen display of data processor

\*4: The registration by only PC is available.

### <Color Space and Color Difference Setting>

Setting conditions of color space and symbol/color difference target color/color difference tolerance types are shown as follows.

There are restrictions in the following table depending on selected color space.

- In chapter 3 Data Processor, all displays except for User index in the table function.

(O: Valid, X: Invalid)

Color space	Symbol		Color difference target color		Color difference tolerance type			
	Absolute value	Color Difference	Measurement input	Numeric input	Elliptical tolerance	Box-type tolerance	$\Delta E$	Box-type tolerance and $\Delta E$
XYZ	X Y Z	$\Delta X$ $\Delta Y$ $\Delta Z$	O	O	O	O	O ( $\Delta E^*$ )	O ( $\Delta E^*$ )
Yxy	Y x y	$\Delta Y$ $\Delta x$ $\Delta y$	O	O	O	O	O ( $\Delta E^*$ )	O ( $\Delta E^*$ )
L*a*b*	L* a* b*	$\Delta L^*$ $\Delta a^*$ $\Delta b^*$ $\Delta E^*$	O	O	O	O	O	O
Hunter Lab	L a b	$\Delta L$ $\Delta a$ $\Delta b$ $\Delta E$	O	O	O	O	O	O
L*C*h	L* C* h	$\Delta L^*$ $\Delta C^*$ $\Delta H^*$ $\Delta E^*$	O	X	O*1	O*1	O	O*1
CMC (l:c)	L* C* h	$\Delta L_c$ $\Delta C_c$ $\Delta H_c$ CMC	O	X	O*1	O*1	O	O*1
CIE1994	L* C* h	$\Delta L_{94}$ $\Delta C_{94}$ $\Delta H_{94}$ $\Delta E_{94}$	O	X	O*1	O*1	O	O*1
Lab99	L99 a99 b99	$\Delta L_{99}$ $\Delta a_{99}$ $\Delta b_{99}$ $\Delta E_{99}$	O	O	O	O	O	O
LCh99	L99 C99 h99	$\Delta L_{99}$ $\Delta C_{99}$ $\Delta H_{99}$ $\Delta E_{99}$	O	X	O*2	O*2	O	O*2
CIE2000	L* C* h	$\Delta L_{00}$ $\Delta C_{00}$ $\Delta H_{00}$ $\Delta E_{00}$	O	X	O*1	O*1	O	O*1
WI E313	WI	$\Delta WI$	O	X	X	O	X	X
YI D1925	YI	$\Delta YI$	O	X	X	O	X	X
YI E313	YI	$\Delta YI$	O	X	X	O	X	X
Munsell	H V C	- - -	X	X	X	X	X	X
CIE WI/Tw	WI Tw	$\Delta WI$ $\Delta Tw$	O	X	X	O	X	X
User index *4	Up to 9 characters		O*3	O*3	X	X	X	X

\*1: Input color difference tolerance at  $\Delta L^*$ ,  $\Delta a^*$ , and  $\Delta b^*$

\*2: Input color difference tolerance at  $\Delta L_{99}$ ,  $\Delta a_{99}$ , and  $\Delta b_{99}$

\*3: Input at XYZ color space

\*4: The registration by only PC is available.

## <Screen Display and Changing the Display>

The basic screen layout is shown below.  
The measurement results can be changed as needed.

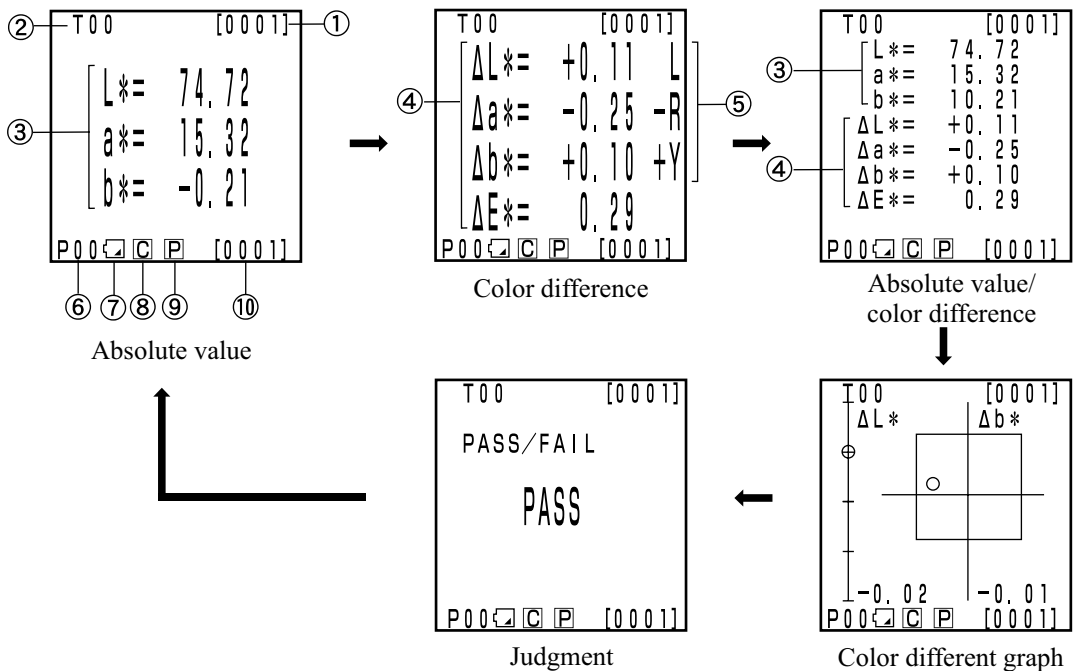
### [Operating Procedure]

#### 1 Press the Change Display key Display 5 JK L while in the measurement screen to change the display for your use.

- The display changes every time the key is pressed.

[Setting conditions]

- The color difference target color is set.
- L\*a\*b\* is selected by pressing the Color Space key Color Space  
8 WWS.



- The display for “color difference graph” and “judgment” are example screens with color difference tolerance set. To set the color difference tolerance, see P.116 “Setting the Color Difference Tolerance”
- Depending on the color space, display change may be restricted. (See P.79 “Color Space and Changing the Display”).





### Information display

- 1) Current measurement data number (per page)
- 2) Color difference target No. and color name for the displayed measurement data.

### Measurement value display

- 3) Absolute measurement data
- 4) Color difference measurement data
- 5) Color difference sensuous display
  - L\* direction: “L” or “D” (Lighter or Darker)
  - a\* direction: “+R” or “-R” or “+G” or “-G” ( $\pm$ Red or  $\pm$ Green)
  - \* direction: “+Y” or “-Y” or “+B” or “-B” ( $\pm$ Yellow or  $\pm$ Blue)

### Icon display

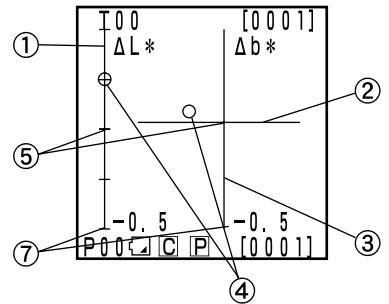
- 6) Page number  
When performing timer measurement,  is displayed.
- 7) Battery  
The battery power is displayed in three levels. The battery level display is not shown when the AC adaptor is connected.  
[No display] (when there is sufficient power or when the AC adapter is being used.)
  - (Low Battery):
    - Measurement can still be done for a while even if this is displayed. We, however, recommend replacing new batteries as soon as possible, or using AC adapter.
  - (Battery Out):
    - When this is displayed, all operation can no longer be done. We recommend replacing new batteries quickly, or using AC adapter.
- 8) Illuminant
  -  (C): indicates CIE standard illuminant C.
  -  (D<sub>65</sub>): indicates CIE standard ental illuminant D<sub>65</sub>.
- 9) Printer
  -  (ON): after measurement, automatic printing data is ON.
  - [No display] (OFF): after measurement, automatic printing data is OFF.
- 10) Total number of stored data: displays the total number of pages.

See P.72 “Basic Setting” for details on 8), 9), and 10).

## Color difference graph

The display is as shown in the figure at right when no color difference tolerance is set.

Setting the color difference tolerance (see P.116 “Setting the Color Difference Tolerance”) makes the following color difference graph display is displayed.



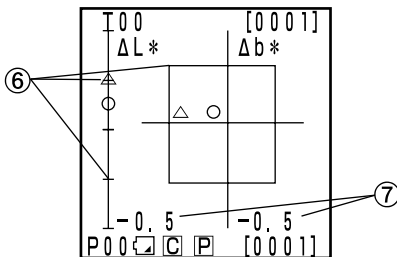
- 1)  $\Delta L^*$  axis
- 2)  $\Delta a^*$  axis
- 3)  $\Delta b^*$  axis
- 4) Measurement point
- 5) Color difference target color measurement point
- 6) Displaying a box-type color difference tolerance
- 7) Scale on the  $\Delta L^*$  and  $\Delta b^*$  axes (Indicates a value at the minus end point of each axis. The scale setting will be automatically changed.)
- 8) Displaying a elliptical color difference tolerance

- O PASS: This is displayed when the value is within the color difference tolerance.
- $\Delta$  WARN: This is displayed when value is within the color difference tolerance, but exceeds the warning level.
- X FAIL: This is displayed when the value exceeds the color difference tolerance.

### [Setting conditions]

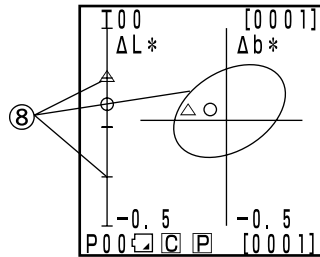
- The color difference target color is set.
- $L^*a^*b^*$  is selected by pressing the Color Space key [Color Space].
- The color difference graph is selected by pressing the Change Display key [Display].

Box-type color difference tolerance setting

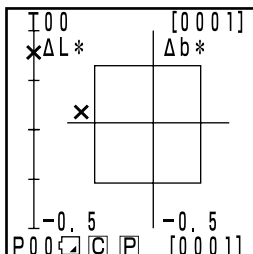


Within the color difference tolerance

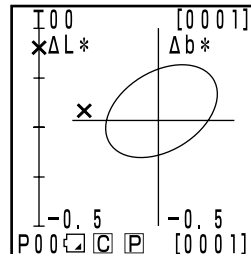
Elliptical color difference tolerance setting



Within the color difference tolerance



Out of the color difference tolerance



Out of the color difference tolerance

**Judgment**

The display is as shown in the figure at right when no color difference tolerance is set.

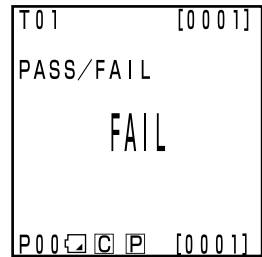
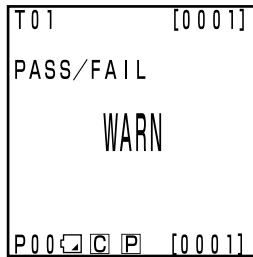
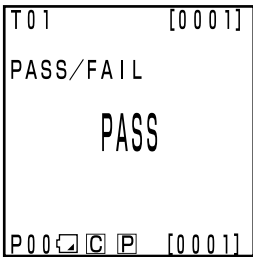
Setting the color difference tolerance (see P.116 “Setting the Color Difference Tolerance”) makes the following judgement is displayed.



O PASS: This is displayed when the value is within the color difference tolerance.

Δ WARN: This is displayed when value is within the color difference tolerance, but exceeds the warning level.

X FAIL: This is displayed when the value exceeds the color difference tolerance.

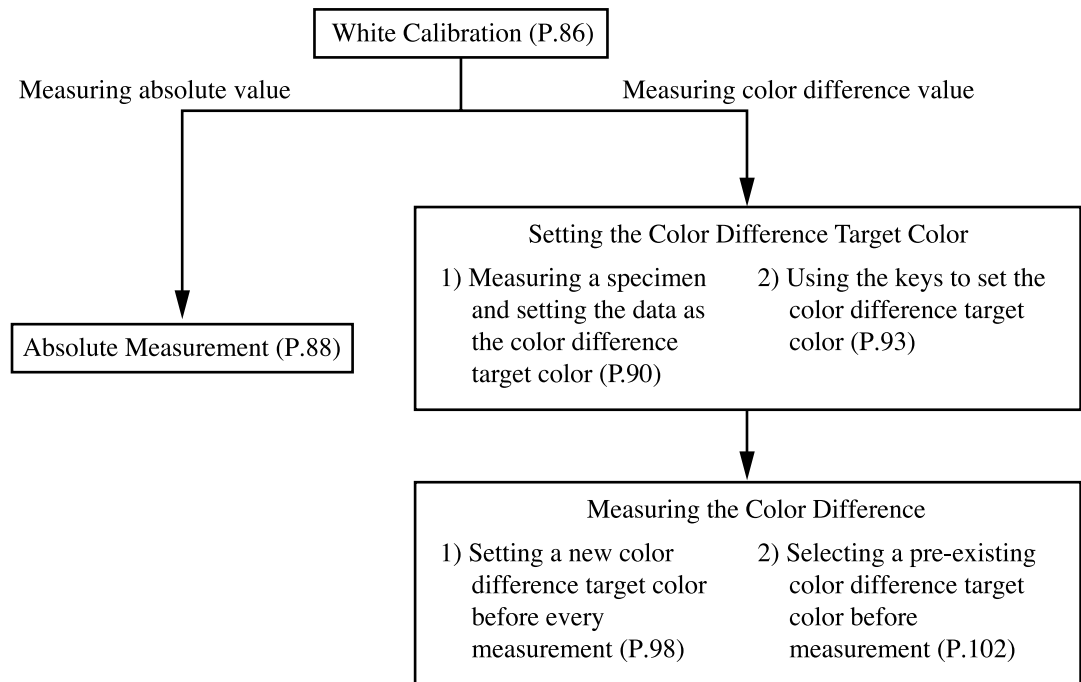


---

# Measurement

---

## Basic Operating Procedure Flow

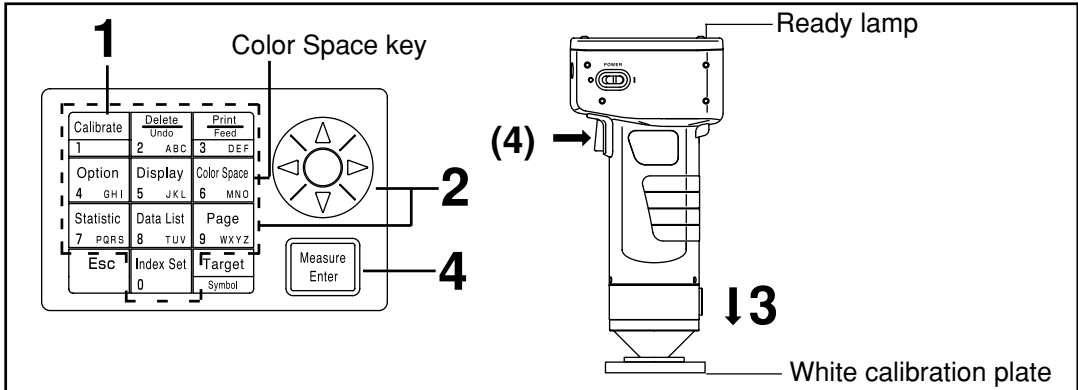


# White Calibration

When using the instrument for long periods of time, the displayed value may change depending on changes in the environment. Therefore, in order to achieve accurate measurements, we recommend that white calibration is done regularly using the white calibration plate. White calibration should also be done before measuring after a long time has passed since the instrument was last used.

**Note**

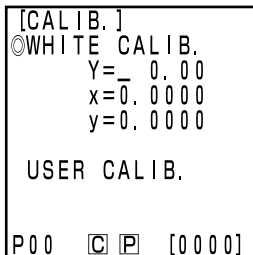
*White calibration should be done under the same temperature conditions as measurement.*



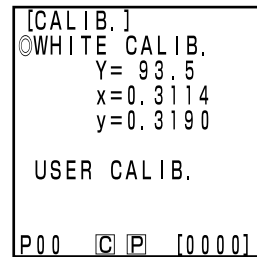
## [Operating Procedure]

**1** Press the Calibration key  while in the measurement screen.


- The white calibration screen appears.




No white calibration data has been set.



White calibration data has been set.

**2** Set the calibration data listed on the back of the white calibration plate cover using the  key and the numeric pad.

- The cursor moves automatically to the next position when setting data using the numeric pad.
- Use the  to move the cursor to make corrections.
- Go to step 3, if white calibration data has already been set.

**[Example]**

- Illuminants C                      Y=93.5   x=0.3114   y=0.3190
- Illuminants D<sub>65</sub>                Y=93.5   x=0.3140   y=0.3318



**Note**

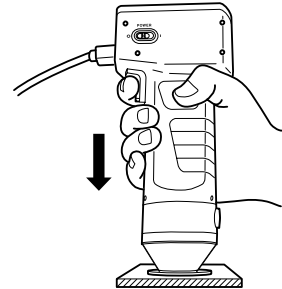
After the initial setting is complete, the illuminant is set to C, so set the data for C. When using  $D_{65}$ , change the setting to "D<sub>65</sub>" before calibration as described in steps 1 to 4 on P.72 "Basic Setting 5) Illuminant". After this, return to this page and set the data for D<sub>65</sub>.

- See P.76 "Initial Setting" and P.72 if illuminant is changed after calibration.

### 3 Place the measuring head vertically above the middle of the white calibration plate.

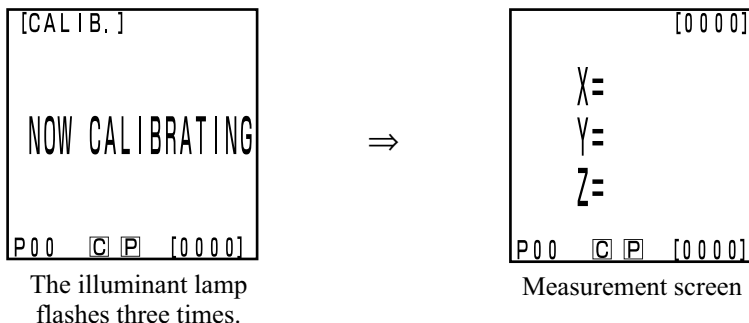
**Note**

The white calibration plate is placed near the center.  
Use the center area when white calibrating.



### 4 Press the Measure/Enter key (or measurement button on the measuring head) after making sure the ready lamp is ON.

- Calibration is complete after the lamp flashes three times. Complete sound beeps and the display returns to the measurement screen.

**Note**

- Do not move the measuring head during calibration.
- If selected in user calibration, select "white calibration plate" following steps 1 to 4 on P.137 "Setting the Manual Select Calibration" to set to the white calibration.

With this, white calibration is finished.

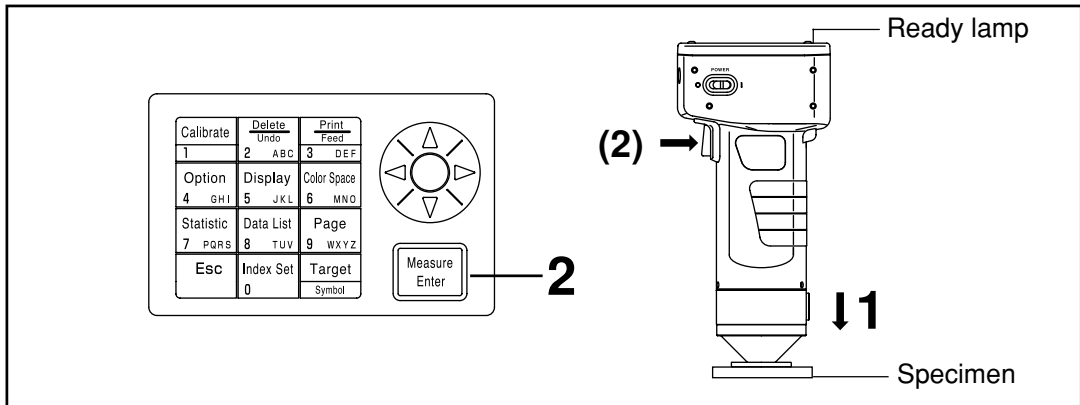
When measuring the chroma values (absolute values), perform P.88 "Absolute Measurement". To measure the color difference between a color difference target color and a specimen, perform P.90 "Setting the Color Difference Target Color" and P.98 "Measuring the Color Difference".

# Absolute Measurement

This instrument can measure reflected object color with the color spaces, XYZ, Yxy, L\*a\*b\*, Hunter Lab, L\*C\*h, Munsell, and others. (See P.78 “Selecting the Color Space” for details)

## Note

*Measurement should be done under the same temperature conditions as calibration.*



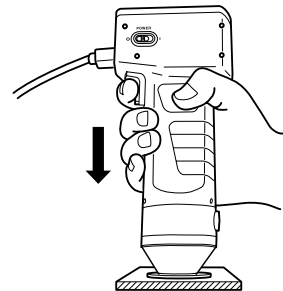
## Note

### Before Measurement

- Select the color space and screen for your use.  
See P.78 “Selecting the Color Space”, and P.81 “Screen Display and Changing the Display” for details.

## [Operating Procedure]

- 1 Place the measuring head vertically above the specimen while in the measurement screen.



- 2 Press the Measure/Enter key  (or the measurement button on the measuring head) after making sure the ready lamp is ON.



- Measurement is done and the data is displayed. If the printer is set to ON on the index set screen, the data is printed out.

## Note

*Do not move the measuring head during measurement.*

**Note**


**After Measurement**

- Pressing the Color Space key  converts the measurement data to other color spaces. (See P.78 “Selecting the Color Space”)
- Pressing the Color Space key  changes the screen display. (See P.81 “Screen Display and Changing the Display”)

**Note**

- Measured data is automatically stored.

If you do not wish to store data, press the Delete/Undo key  to delete the latest data.

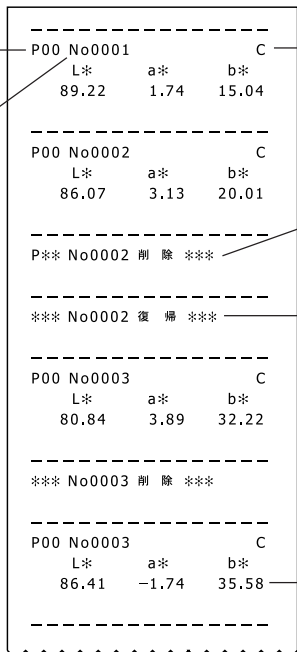
If you mistakenly delete data you wished to keep, press the Delete/Undo key  again and the latest deleted data is restored.

Note, however, that if new measurement data replaces the latest deleted data, that data is no longer restorable, since the new data is stored in its place.

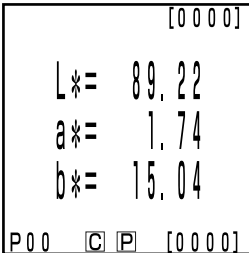
- Up to 2000 measurement data sets can be stored.

- When data protection is set to OFF and data quantity exceeds 2000 items, the oldest page that contains measurement data will be deleted, and a data storing area will be secured. (If the page to be deleted is page 0, the relevant page remains, but the measurement data on this page will be deleted.) If there is no page that contains measurement data other than the current page, the oldest data on the current page will be overwritten.
- When data protection is set to ON, a measurement error occurs, and the "Data Memory Full" error message appears.


**[Printout (example)]**



**[Screen (example)]**



[Setting conditions]  
Select L\*a\*b\* color space and absolute display

\* Press the Print/Paper Feed key  anytime you want to print out the data displayed in the LCD.

# Color Difference Measurement

The instrument can measure the color difference between the color difference target color and a specimen using color spaces,  $\Delta(XYZ)$ ,  $\Delta(Yxy)$ ,  $\Delta(L^*a^*b^*)$ ,  $\Delta$ Hunter Lab,  $\Delta(L^*C^*H)$ , and others. (See P.78 “Selecting the Color Space” for details.)

## <Setting the Color Difference Target Color>

Before measuring color difference, you must set the color difference target color in the measuring head. 100 color difference target colors can be set to nos. T00 to 99.

The color difference target color number can be changed to a name for the sake of convenience. The color difference target color number can be set independently of the page function (P.105).

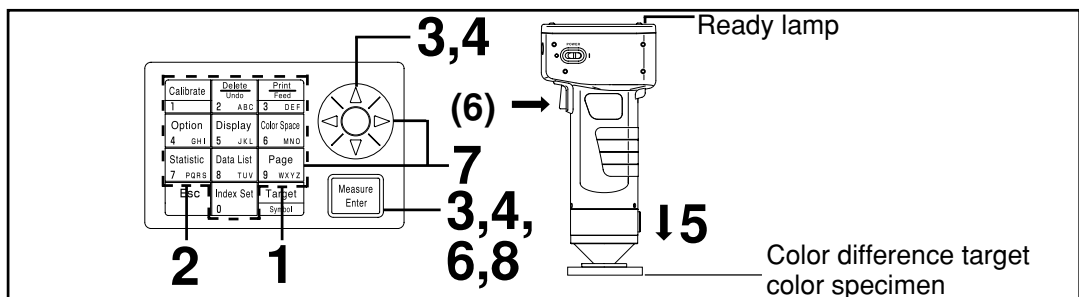
**Note**

*Setting color difference target colors should be done under the same temperature conditions as calibration and measurement.*

There are two ways to set the color difference target color.

- 1) Measuring a specimen and setting the data as the color difference target color
- 2) Using the keys to set the color difference target color

### 1) Measuring a specimen and setting the data as the color difference target color




**Note**

*Before Measurement*

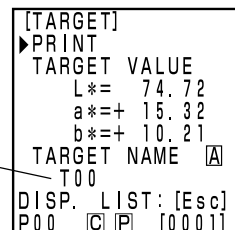
- Select the color space and screen for your use.  
See P.78 “Selecting the Color Space”, and P.81 “Screen Display and Changing the Display” for details.

## Operating Procedure

**1** Press the Target Color key  while in the measurement screen.

- The color difference target color setting screen appears.
- Press the Print key  to print the target value.

Color difference target color name



Color difference target color is set to T00.

- The first color difference target color is set to T00. (Target color name T00 can be changed.)
- To set the color difference target color to the currently selected color difference target color number, go to step 6.

## 2 Press the Escape key .

- The color difference target color list screen appears.

```
[TARGET] 1/1
▶NEW
T02
T01
T00

P00 [C] [P] [0001]
```

List screen

## 3 Select the color difference target color name using the key and press the Measure/Enter key .

- If “NEW” is selected, the color difference target color setting screen appears, so go to step 5.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 0.00
a*+= 0.00
b*+= 0.00
TARGET NAME [A]
T03
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

“NEW” is selected.

- If any color difference target color except for “NEW” is selected, the Edit/Change selection screen appears.
  - Edit: edits the selected target color.
  - Change: changes the currently selected target color to a newly selected target color and return to the measurement screen.


```
[TARGET]

EDIT
▶CHANGE

P00 [C] [P] [0001]
```

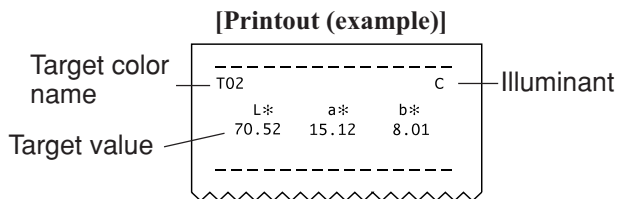
Except for “NEW” is selected.

## 4 Select “EDIT” using the key and press the Measure/Enter key .

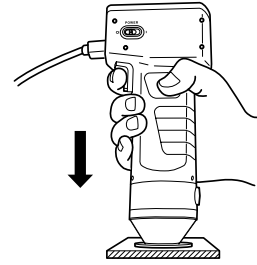
- The color difference target color edit screen appears.
- Press the Print key  to print the target value.


```
[TARGET]
▶PRINT
TARGET VALUE
L*= 70.52
a*+= 15.12
b*+= 8.01
TARGET NAME [A]
T02
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Edit screen



**5** Place the measuring head vertically above the color difference target color specimen.



**6** Press the Measure/Enter key  (or the measurement button on the measuring head) after making sure the ready lamp is ON.



- A new color difference target color is set.
- When not setting a new color difference target color, measuring overwrites the color difference target color data.



**Note**

*Do not move the measuring head during measurement.*

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 74.72
a**+ 15.32
b**+ 10.21
TARGET NAME [A]
T03
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Setting screen



**7** Once measurement is complete, select "TARGET NAME" using the  key and set the color difference target color name using the  key and the numeric pad.

- If no color difference target color name is to be selected, proceed to step 8.
- Select "Print" using the  key, and then press the Print key  to print the target value.

```
[TARGET]
PRINT
TARGET VALUE
L*= 74.72
a**+ 15.32
b**+ 10.21
▶TARGET NAME [A]
ORANGE1
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Setting the color difference target color name (example)

**(How to set the color difference target color name)**

- 1) Select input mode using the  key.
  - The input modes change in the following order: upper case Latin letters → lower case Latin letters → numbers.
- 2) Move the cursor using the  key and input the color difference target color name using the numeric pad.
  - The name is up to 9 characters (see P.20 "As input keys" for details.)

**8** Once settings are complete, press the Measure/Enter key .

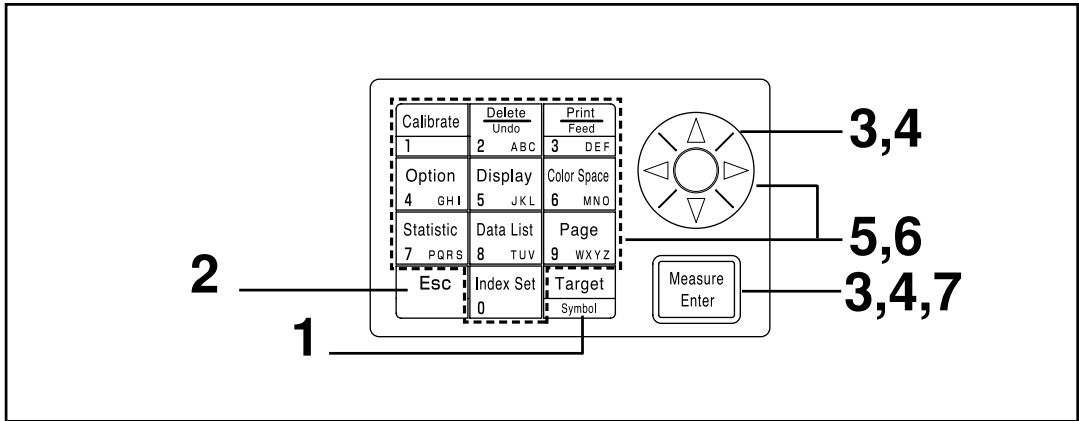
- Settings are complete, complete sound beeps and the display returns to the measurement screen.

Settings are now finished. Other color difference target color numbers can be set by repeating the above procedure.

```
T00 [0001]
L*= 89.26
a*= 1.79
b*= 14.89
ΔL*= +0.04
Δa*= +0.05
Δb*= -0.15
ΔE*= 0.16
P00 [C] [P] [0001]
```

Measurement screen

## 2) Using the keys to set the color difference target color




### Note

#### Before Measurement

- Select the color space and screen for your use.  
See P.78 “Selecting the Color Space”, and P.81 “Screen Display and Changing the Display” for details.

## Operating Procedure

### 1 Press the Target Color key while in measurement screen.

- The color difference target color setting screen appears.
- Press the Print key  to print the target value.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 74.72
a*+= 15.32
b*+= 10.21
TARGET NAME [A]
T00
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Color difference target color is set to T00.

- The first color difference target color is set to T00. (Target color name T00 can be changed.)
- To set the color difference target color to the currently selected color difference target color number, go to step 6.

## 2 Press the Escape key .

- The color difference target color list screen appears.

```
[TARGET] 1/1
▶NEW
T02
T01
T00
P00 [C] [P] [0001]
```

List screen

## 3 Select the color difference target color name using the key and press the Measure/Enter key .

- If “NEW” is selected, the color difference target color setting screen appears, so go to step 5.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 0.00
a*+= 0.00
b*+= 0.00
TARGET NAME [A]
T03
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```


“NEW” is selected.

- If any color difference target color except for “NEW” is selected, the Edit/Change selection screen appears.
  - Edit: edits the selected target color.
  - Change: changes the currently selected target color to a newly selected target color and return to the measurement screen.

```
[TARGET]
EDIT
▶CHANGE
P00 [C] [P] [0001]
```

Except for “NEW” is selected.

## 4 Select “EDIT” using the key and press the Measure/Enter key .

- The color difference target color edit screen appears.
- Press the Print key  to print the target value.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 70.52
a*+= 15.12
b*+= 8.01
TARGET NAME [A]
T02
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Edit screen



**5** Select "TARGET VALUE" using the  key, and set the color difference target color data using the  key and numeric pad.

Input range:  $0.01 \leq X, Y, Z \leq 160$

[Example]



Setting  $L^*=60.72$ ,  $a^* = +10.32$ , and  $b^* = +12.21$  to color difference target color number T00 should be input as right.



```
[TARGET]
PRINT
▶TARGET VALUE
L* = 60.72
a* = + 10.32
b* = + 12.21
TARGET NAME [A]
T02
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Setting screen

**Note**

*For  $L^*a^*b^*$  or Hunter Lab, the symbols for  $a^*$  and  $b^*$  or  $a$  and  $b$  are changed using the Symbol key when the cursor is at the data position for  $a^*$  and  $b^*$  or  $a$  and  $b$ . The cursor does not move to the symbols position for  $a^*$  and  $b^*$  or  $a$  and  $b$ .*



**6** Once measurement is complete, select "TARGET NAME" using the  key and set the color difference target color name using the  key and the numeric pad.

- If no color difference target color name is to be selected, proceed to step 7.
- Select "Print" using the  key, and then press the Print key  to print the target value.

```
[TARGET]
PRINT
TARGET VALUE
L* = 60.72
a* = + 10.32
b* = + 12.21
▶TARGET NAME [A]
ORANGE2
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```

Setting the color difference target color name (example)

**(How to set the color difference target color name)**

- 1) Select input mode using the  key.
  - The input modes change in the following order: upper case Latin letters → lower case Latin letters → numbers.
- 2) Move the cursor using the  key and input the color difference target color name using the numeric pad.
  - The name is up to 9 characters (see P.20 "As input keys" for details.)

**7** Once settings are complete, press the Measure/Enter key .

- Settings are complete, complete sound beeps and the display returns to the measurement screen.

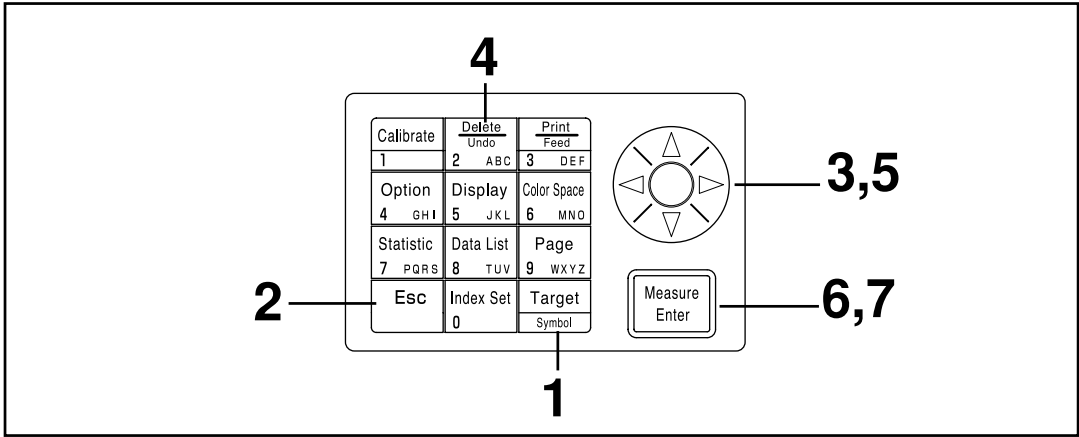
Settings are now finished. Other color difference target color numbers can be set by repeating the above procedure.

### <Deleting the Color Difference Target Color >


Color difference target colors which have been set can be deleted in the following ways.

**Note**

Once deleted, they cannot be undone .



### [Operating Procedure]

**1** Press the Target Color key  while in the measurement screen.

- The color difference target color screen appears.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 74.72
a*+= 15.32
b*+= 10.21
TARGET NAME [A]
T00
DISP. LIST; [Esc]
P00 [C] [P] [0001]
```


Color difference target color screen

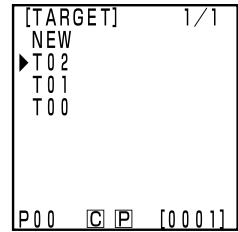
**2** Press the Escape key .

- The color difference target color list screen appears.

```
[TARGET] 1/1
▶NEW
T02
T01
T00
P00 [C] [P] [0001]
```

List screen

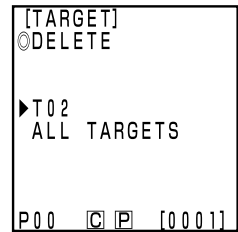
**3** Select the color difference target color to be deleted using the  key.




List screen


**4** Press the Delete/Undo  key.

- The color difference target color deletion screen appears.

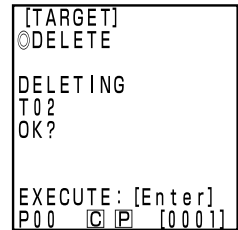


Deletion screen

**5** Select either one target color or “ALL TARGETS” using the  key.

**6** Press the Measure/Enter key .

- The color difference target colors deletion message screen will appear.



Only deleting the selected target color

**7** Confirm the message and press the Measure/Enter key



- Once deletion is complete, complete sound beeps and the display returns to the previous screen.


**(How to change the color difference target color name)**

1) Press the Target Color key  while in the measurement screen.

2) Select “TARGET NAME” using the  key.


3) Select input mode using the  key.

- The input modes change in the following order: upper case Latin letters → lower case Latin letters → numbers.

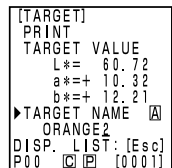
4) Move the cursor using the  key and input the color difference target color name using the numeric pad.

- The name may be up to 9 characters long (See P.20 “As input keys” for details.)

5) When the settings are complete, press the Measure/Enter key .

- If the color difference target color name has been changed, measurement is not made even if the Measure/Enter key  is pressed.

- After the settings are complete, the completion sound is made and the system returns to the measuring screen.



## &lt;Measuring the Color Difference&gt;

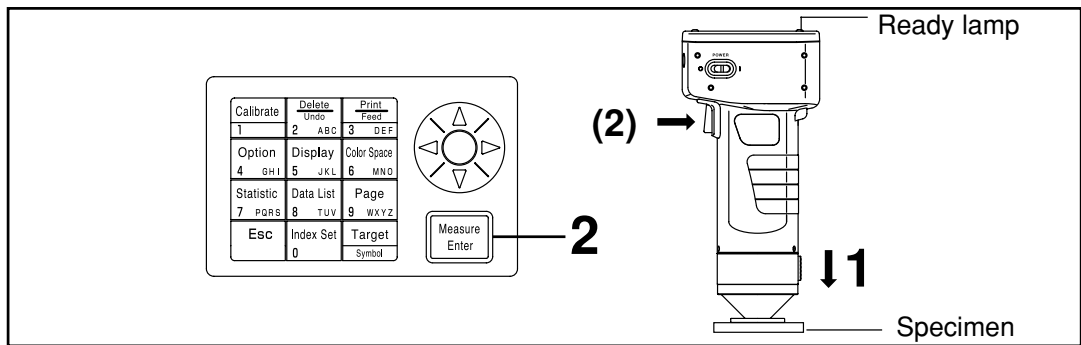
**Note**

Measurement should be done under the same temperature conditions as calibration and setting of color difference target color.

**1) Setting a new color difference target color before every measurement**

This is useful if Setting color difference target color → Measuring color difference is repeated.

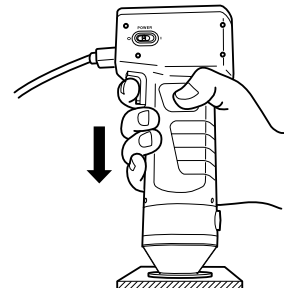
If the same color difference target color name is used, color difference target color is overwritten.

**Note****Before Measurement**

- Select the color space and screen for your use.  
See P.78 “Selecting the Color Space”, and P.81 “Screen Display and Changing the Display” for details.

**[Operating Procedure]**

- 1** Place the measuring head vertically above the specimen while in the measurement screen.



- 2** Press the Measure/Enter key  (or the measurement button on the measuring head) after making sure the ready lamp is ON.


- Measurement is done and the data is displayed. If the printer is set to ON on the index set screen, the data is printed out.

**Note**

Do not move the measuring head during measurement.

**In case of continuing to set other color difference target color and measure color difference**

**3 Press the Target Color key**  .

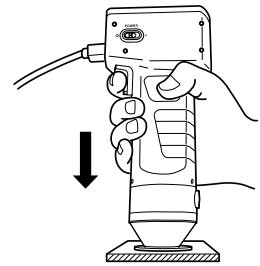
- The color difference target color setting screen appears.
- Press the Print key  to print the target value.


```
[TARGET]
▶PRINT
TARGET VALUE
L*= 74.72
a*+= 15.32
b*+= 10.21
TARGET NAME [A]
T00
DISP. LIST: [Esc]
P00 [C] [P] [000]
```


Color difference target color name

Color difference target color is set to T00.

**4 Place the measuring head vertically above the color difference target color specimen.**



**5 Press the Measure/Enter key**  (or the measurement button on the measuring head) after making sure the ready lamp is ON.

- Measurement overwrites the color difference target color data to color difference target color name T00.
- Press the Print key  to print the target value.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 89.22
a*+= 1.74
b*+= 15.04
TARGET NAME [A]
T00
DISP. LIST: [Esc]
P00 [C] [P] [000]
```



Setting screen

**Note**

*Do not move the measuring head during measurement.*

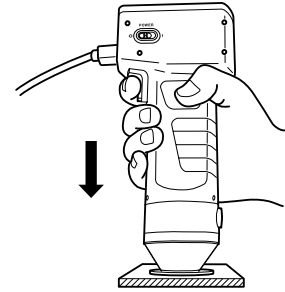
## 6 Once settings are complete, press the Measure/Enter key after

- Settings are complete, complete sound beeps and the display returns to the measurement screen.

T00	[0001]
L* =	89.26
a* =	1.79
b* =	14.89
$\Delta L^*$ =	+0.04
$\Delta a^*$ =	+0.05
$\Delta b^*$ =	-0.15
$\Delta E^*$ =	0.16
P00	  [0001]

Measurement screen

## 7 Place the measuring head vertically above the specimen.





## 8 Press the Measure/Enter key (or the measurement button on the measuring head) after making sure the ready lamp is ON.

- Measurement is done and the data is displayed. If the printer is set to ON on the index set screen, the data is printed.
- Repeat the above steps 3 through 8.

**Note**


**After Measurement**

- Pressing the Color Space key  converts the measurement data to other color spaces. (See P.78 “Selecting the Color Space”)
- Pressing the Color Space key  changes the screen display. (See P.81 “Screen Display and Changing the Display”)

**Note**

- Measured data is automatically stored.

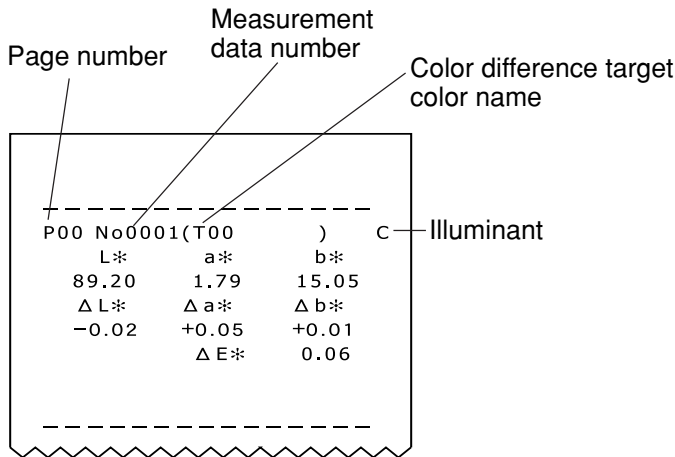
If you do not wish to store data, press the Delete/Undo key  to delete the latest data.

If you mistakenly delete data you wished to keep, press the Delete/Undo key  again and the latest deleted data is restored.

Note, however, that if new measurement data replaces the latest deleted data, that data is no longer restorable, since the new data is stored in its place.

- Up to 2000 measurement data sets can be stored.  
Oldest data is overwritten if this limit is exceeded.

[Printout (example)]




[Screen (example)]

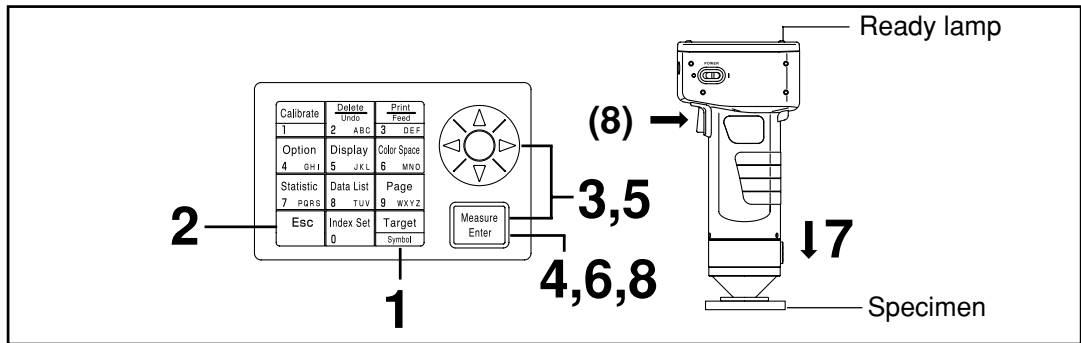
```

T00 [0002]
L* = 89.20
a* = 1.79
b* = 15.05
ΔL* = +0.02
Δa* = +0.05
Δb* = +0.01
ΔE* = 0.06
P00 [C] [P] [0002]
  
```

[Setting conditions]  
Select L\*a\*b\* color space and absolute/color difference display

\* Press the Print/Paper Feed key  anytime you want to print out the data displayed in the LCD.

## 2) Selecting a pre-existing color difference target color before measurement



### Note

#### Before Measurement

- Select the color space and screen for your use.  
See P.78 “Selecting the Color Space”, and P.81 “Screen Display and Changing the Display” for details.

## Operating Procedure

- 1 Press the Target Color key  while in the measurement screen.

- The color difference target color setting screen appears.
- The currently selected target color is displayed.

```
[TARGET]
▶PRINT
TARGET VALUE
L*= 74.72
a*+= 15.32
b*+= 10.21
TARGET NAME [A]
T00
DISP. LIST: [Esc]
P00 [C] [P] [0001]
```


Color difference target color is set to T00.

- 2 Press the Escape key .

- The color difference target color list screen appears.


```
[TARGET] 1/1
▶NEW
T02
T01
T00
P00 [C] [P] [0001]
```



- 3** Select the color difference target color for measurement using the  key.

```
[TARGET] 1/1
NEW
▶T02
T01
T00
P00 [C] P [0001]
```

List screen

- 4** Press the Measure/Enter key .

- The target color Edit/Change selection screen appears.

- 5** Select “CHANGE” using the  key.

```
[TARGET]
EDIT
▶CHANGE
P00 [C] P [0001]
```

Selection screen

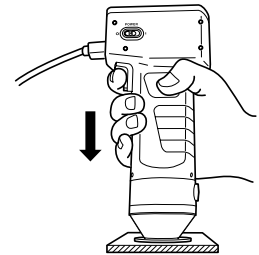
- 6** Press the Measure/Enter key .

- Settings are complete, complete sound beeps and the display returns to the measurement screen.
- The currently selected target color is displayed.

```
T00 [0001]
L*= 89.28
a*= 1.79
b*= 14.89
ΔL*=
Δa*=
Δb*=
ΔE*=
P00 [C] P [0001]
```

Measurement screen  
(previous measurement data)

- 7** Place the measuring head vertically above the specimen.





- 8** Press the Measure/Enter key  (or measurement button on the measuring head) after making sure the ready lamp is ON.

- Measurement is done and the data is displayed. If the printer is set to ON on the index set screen, the data is printed out.

**Note**

*Do not move the measuring head during measurement.*


**Note****After Measurement**

- Pressing the Color Space key  converts the measurement data to other color spaces. (See P.78 “Selecting the Color Space”)
- Pressing the Color Space key  changes the screen display. (See P.81 “Screen Display and Changing the Display”)

**Note**

- Measured data is automatically stored.

If you do not wish to store data, press the Delete/Undo key  to delete the latest data.

If you mistakenly delete data you wished to keep, press the Delete/Undo key  again and the latest deleted data is restored.

Note, however, that if new measurement data replaces the latest deleted data, that data is no longer restorable, since the new data is stored in its place.

- Up to 2000 measurement data sets can be stored.
  - When data protection is set to OFF and data quantity exceeds 2000 items, the oldest page that contains measurement data will be deleted, and a data storing area will be secured. (If the page to be deleted is page 0, the relevant page remains, but the measurement data on this page will be deleted.) If there is no page that contains measurement data other than the current page, the oldest data on the current page will be overwritten.
  - When data protection is set to ON, a measurement error occurs, and the "Data Memory Full" error message appears.

# Functions

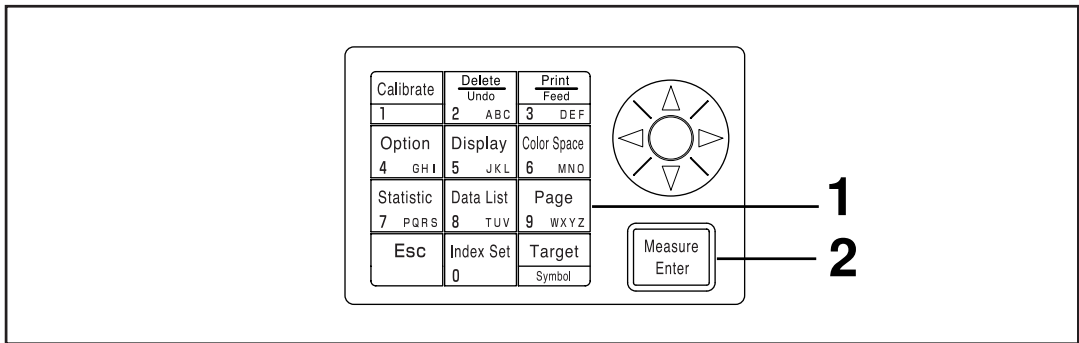
## Updating the Page

This instrument allows users to store measurement data (up to 2000 sets) into 100 pages (page 00 to 99).

For example, 20 specimens are measured and the measurement data is stored in page 00.

Next, the page is updated to page 01, and 50 sets of specimen measurement data are stored there. In this way, up to 2000 sets of data can be added in each pages.

- Statistical operations and printing of all data using the Data List key are performed by page. The default is page 00.
- If data protection is OFF, old pages are deleted and replaced with any new pages after page 99.



### [Operating Procedure]

- 1 Press the Page key**  **while in the measurement screen.**

- The page list screen appears.

```
[PAGE] 1/1
▶NEW
P02
P01
P00

P00 [C] [P] [0030]
```

List screen

- 2 Press the Measure/Enter key**  **with the cursor at new position.**

- After updating to the new page, the beep sounds and the display returns to the measurement screen.

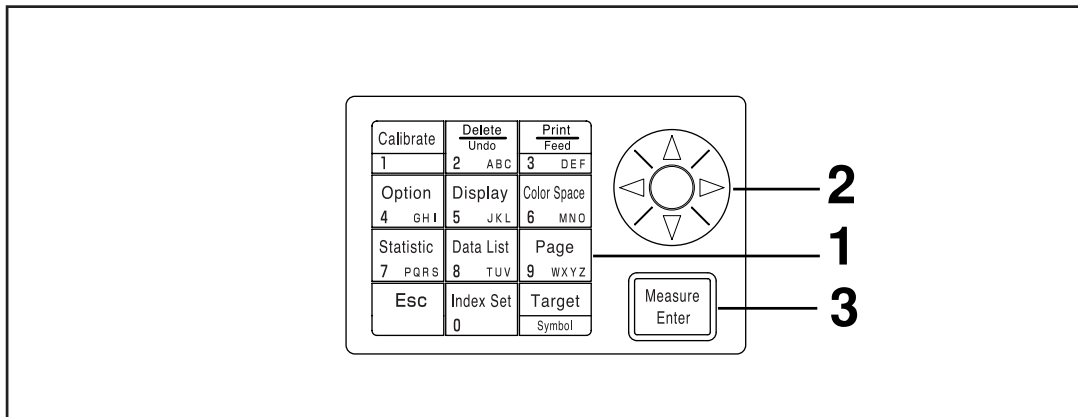
```
T00 [0000]
L*= 74.72
a*= 15.32
b*= 10.21
ΔL*= +0.11
Δa*= -0.01
Δb*= +0.13
ΔE*= 0.18

P03 [C] [P] [0030]
```

Page number

New page Measurement screen

## Selecting the Page



### [Operating Procedure]

**1** Press the Page key  while in the measurement screen.

- The page list screen appears.

```
[DATA LIST] 1/1
▶NEW
P02
P01
P00


P00 [C] [P] [0030]
```

List screen

**2** Select a page using the  key.

```
[DATA LIST] 1/1
NEW
P02
▶P01
P00

P00 [C] [P] [0030]
```

**3** Press the Measure/Enter key .

- The measurement screen for the selected page appears

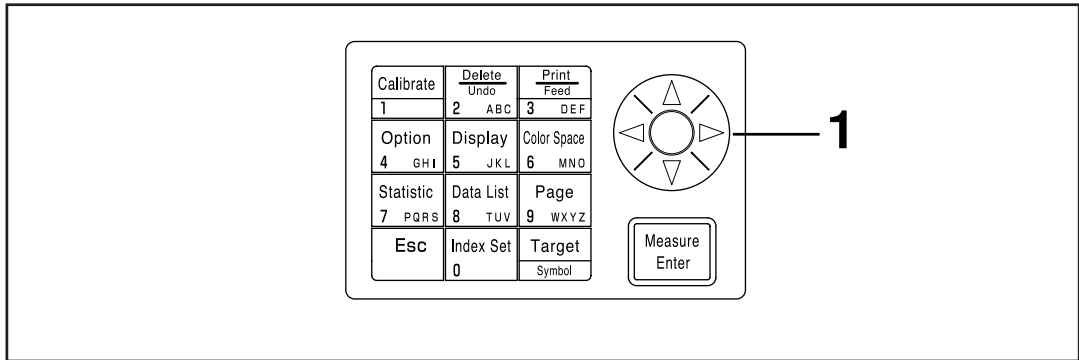
```
[0012]
L*= 74.72
a*= 15.32
b*= 10.21
ΔL*= +0.11
Δa*= -0.01
Δb*= +0.13
ΔE*= 0.18

P01 [C] [P] [0030]
```

Measurement screen


# Displaying the Stored Data



## <1 Displaying Individual Data Sets>



## [Operating Procedure]

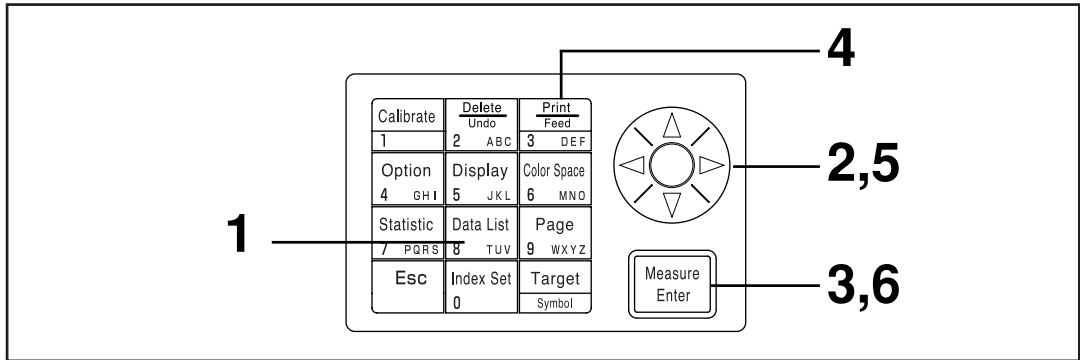
**1** Press the  key while in the measurement screen.

- The data set changes every time the key is pressed.
- Only data in the currently selected page can be displayed.
- Pressing the Escape key  returns to the latest data display.

T00	[0001]
L* =	74.72
a* =	15.32
b* =	10.21
$\Delta L^*$ =	+0.11
$\Delta a^*$ =	-0.01
$\Delta b^*$ =	+0.13
$\Delta E^*$ =	0.18
P00	  [0030]

Measurement screen

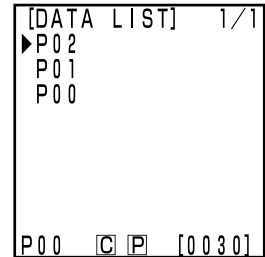
### <Displaying Individual Data Sets>



### [Operating Procedure]

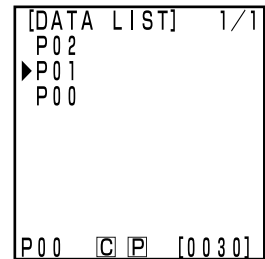
**1** Press the Data List key  while in the measurement screen.

- The data list screen appears.



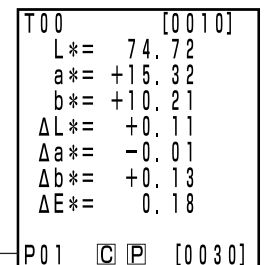
List screen

**2** Select a page using the  key.



**3** Press the Measure/Enter key .

- The measurement data screen of the selected page is displayed. It is not possible to add (measure) new data here.



Measurement data screen

## In case of printing all data

- 4** Press the Print/Paper Feed key .
- The selectin screen appears.


```
[DATA LIST]
◎PRINT SUBJECT

No0010
▶ALL MEAS. DATA

EXECUTE:[Enter]
END:[Esc]
P02 [C] [P] [0030]
```

- 5** Select “ALL MEAS. DATA” using the  key.

- 6** Press the Measure/Enter key .

- All data in the selected page are printed from the latest data in oder. After printing, the display returns to the data list screen.
- Pressing the Escape key  twice returns to the measurement screen.

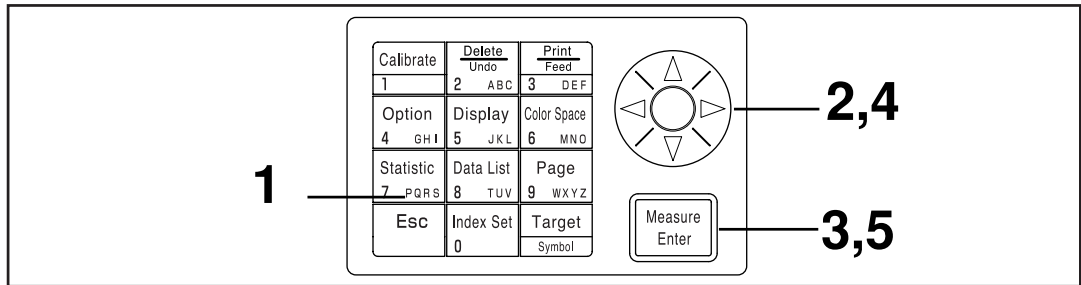
```
[DATA LIST] 1/1
P02
▶P01
P00

P00 [C] [P] [0030]
```

List screen

# Statistical Operations on Stored Data

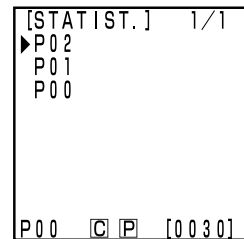
This instrument can perform statistical operations (maximum, minimum, average, standard deviation) on stored data. These operations are performed on all the chroma or color difference data stored in one page.



## [Operating Procedure]

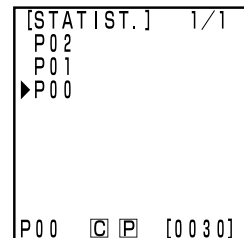
Change to the color space for the statistical operations.

- 1 Press the Statistical Operation key while in the measurement screen.
  - The statistical operation screen appears.



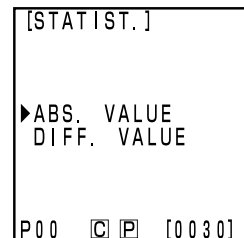
Statistical operation screen

- 2 Select a page using the key.



Statistical operation screen

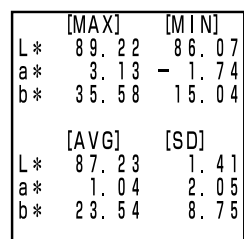
- 3 Press the Measure/Enter key .
  - The absolute value/color difference screen appears for the statistical operation.



Absolute value/color difference screen

- 4 Select "ABS. VALUE" or "DIFF. VALUE" using the key.

- 5 Press the Measure/Enter key .
  - The results of the statistical operation are displayed after the operating screen.
    - [MAX] ... maximum      [MIN] ... minimum
    - [AVG] ... average      [SD] ... standard deviation
  - Pressing the Escape key returns to the previous screen.



Statistical operation results screen



[Printout (example)]

Page number	P00 (n=0010)			C Illuminant
		02Y01M25D 12:06		
		02Y01M25D 12:09		
Number of page	L*	a*	b*	
	MAX 89.22	3.13	35.58	
	MIN 86.07	-1.74	15.04	
	AVG 87.23	1.04	23.54	
	SD 1.41	2.05	8.75	

[Screen (example)]

	[MAX]	[MIN]
L*	89.22	86.07
a*	3.13	-1.74
b*	35.58	15.04
	[AVG]	[SD]
L*	87.23	1.41
a*	1.04	2.05
b*	23.54	8.75

[Setting conditions]  
 Select L\*a\*b color space  
 and absolute display

First date & time of P00 measurement

Last date & time of P00 measurement

				C
	P00 (n=0010)			
		02Y01M25D 12:06		
		02Y01M25D 12:09		
	$\Delta L^*$	$\Delta a^*$	$\Delta b^*$	
MAX	-0.02	+2.23	+17.22	
MIN	-8.43	+0.05	+0.01	
AVG	-3.87	+1.22	+7.38	
SD	3.47	0.90	7.24	
	$\Delta E^*$			
MAX	19.30			
MIN	0.06			
AVG	8.45			
SD	8.04			

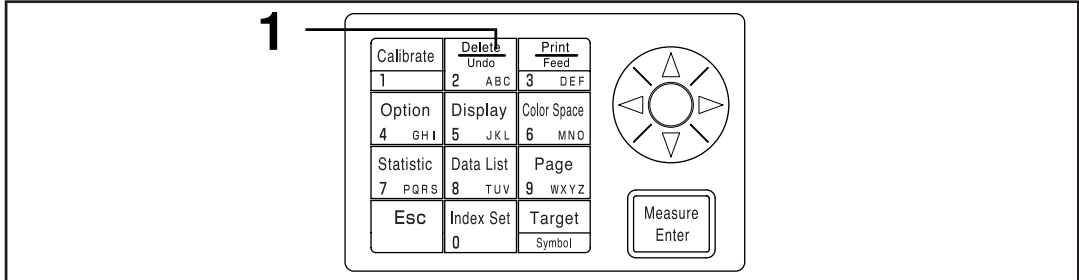
	[MAX]	[MIN]
$\Delta L^*$	-0.02	-8.43
$\Delta a^*$	+2.23	+0.05
$\Delta b^*$	+17.22	+0.01
$\Delta E^*$	19.30	0.06
	[AVG]	[SD]
$\Delta L^*$	-3.87	3.47
$\Delta a^*$	+1.22	0.90
$\Delta b^*$	+7.38	7.24
$\Delta E^*$	8.45	8.04

[Setting conditions]  
 Select L\*a\*b color space  
 and color difference display


## Deleting the Stored Data

There are four ways of deleting data: only the latest data, only the selected 1 data, by page, and all data. The operating procedure is described below.

### <Deleting/Undoing the Latest Data>



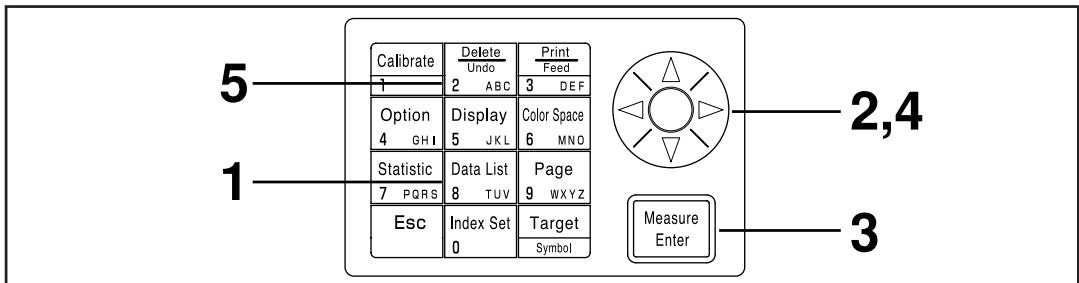
### [Operating Procedure]

**1** Press the Delete/Undo key  while in the measurement screen.

- Only the latest data is deleted and the display returns to the previous measurement screen.
- Pressing the Delete/Undo key once more restores the latest data.

Note, however, that if new measurement data replaces the most recently deleted data, that data will no longer be restorable, since the new data will be stored in its place. If you change the page after deleting the latest data, the deleted data cannot be restored.

### <Deleting/Undoing the Selected Data>



### [Operating Procedure]

**1** Press the Data List key  while in the measurement screen.

- The data list screen appears.

```
[DATA LIST] 1/1
▶NEW
P02
P01
P00

P00 [C] [P] [0030]
```

List screen



**2** Select a page using  key.

```
[DATA LIST] 1/1
NEW
P02
▶P01
P00

P00 [C] [P] [0030]
```

### 3 Press the Measure/Enter key .

- The measurement data screen of the selected page is displayed. It is not possible to add (measure) new data here.


T00	[0010]
L* =	74.72
a* =	15.32
b* =	10.21
$\Delta L$ * =	+0.11
$\Delta a$ * =	-0.01
$\Delta b$ * =	+0.13
$\Delta E$ * =	0.18
P01	  [0030]

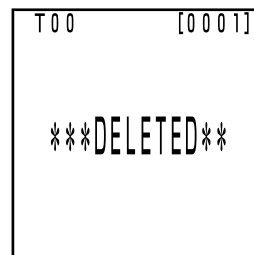
Measurement data screen

### 4 Select the measurement data using the key.

- The deletion screen will appear.

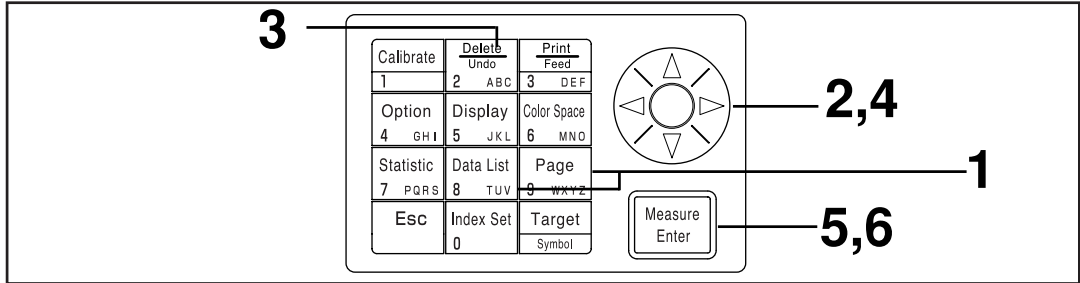
### 5 Press the Delete/Undo key.

- The selected data is deleted and the deletion screen appears.
- Pressing the Delete/Undo key  once more undoes the latest data.
- Statistics operation does not calculate deleted data.



Deletion screen

<Deleting by Page/All Page>

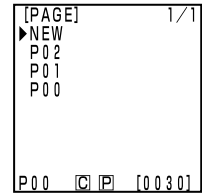


Once deleted, data cannot be undone.

**[Operating Procedure]**

**1** Press the Page key or the Data List key while in the measurement screen.

- The page screen or the data list screen appears.



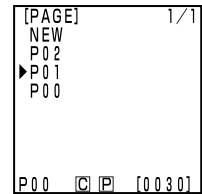
Page screen

**2** Select a page to delete using the key.

**In case of deleting all page**

Select any page using key.

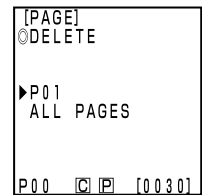
- Any page can be selected.



Page screen

**3** Press the Delete/Undo key .

- The page or the data list deletion selection screen appears.

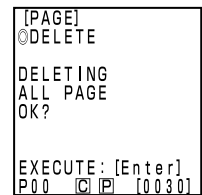


Selection screen

**4** Select the selected page only or “ALL PAGES” using the key.

**5** Press the Measure/Enter key .

- The page deletion message screen will appear.



Only deleting the selected page

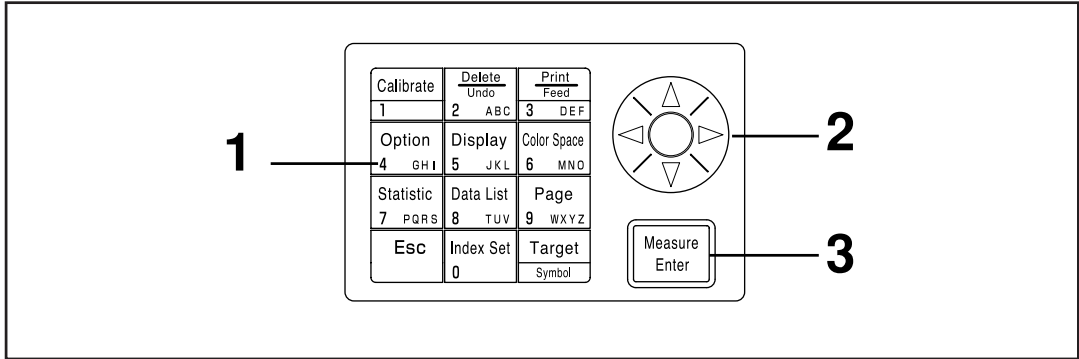
**6** Press the Measure/Enter key after confirm the message on the screen.

- Once deleting is complete, complete sound beeps and return to the previous screen.

# Optional Setting (only when connected to the measuring head)

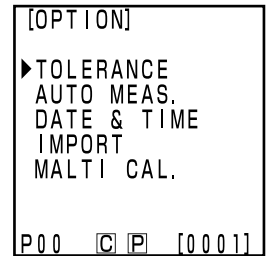
The optional setting include the following five settings.

- 1) Tolerance                    Setting the color difference tolerance.
- 2) Auto. measurement      Setting the interval time and end time for automatic measurement.
- 3) Date & time                Setting the internal clock.
- 4) Import                      Transfers data from the measuring head to the data processor.
- 5) Multi-calibration         Setting the multi-calibration function.



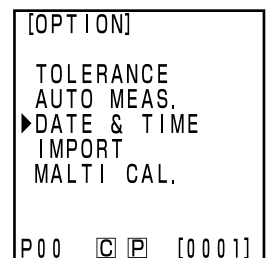
## [Operating Procedure]

- 1** Press the Option key while in the measurement screen.
  - The option screen appears.



Option screen

- 2** Select the item using the key.



- 3** Press the Measure/Enter key .

- The setting screens for each item appears.  
See the following operating procedures for setting each item.

### Items

- 1) Tolerance ..... see P.116 - 124
- 2) Auto. measurement .... see P.125
- 3) Date & time ..... see P.71
- 4) Import ..... see P.126
- 5) Multi-calibration ..... see P.127

## <Setting the Color Difference Tolerance>

This instrument can make judgments based on a color difference tolerance for the measurement value of the color difference target color.

When measuring color difference, if the measured value is within the color difference tolerance set for the color difference target color, "PASS" is displayed, if it is at the warning level "WARN", and if it is out of the range "FAIL" is displayed. It is possible to judge whether the data is close to the tolerance by setting an appropriate warning level (i.e. what percent of the tolerance). If the buzzer is set to ON, an error beep sounds when the judgment is "FAIL".

The four methods for setting the color difference tolerance for judgment are shown below.

- 1) Elliptical tolerance: allows setting a tolerance on the basis of an ellipse. This makes it possible to display the color difference in results closer to what is visible to the naked eye.
- 2) Box tolerance: allows setting a tolerance independently for each component like "L\*", "a\*", "b\*", etc. This type is easy to understand and makes calculation easy, too.
- 3)  $\Delta E$ : allows setting a tolerance based on the color difference ( $\Delta E$ ) with the target color.
- 4) Box tolerance and  $\Delta E$ : allows setting a tolerance combining (2) and (3) above.

"O" is displayed if no tolerance is set.

It is possible to set various color difference tolerance for one set of color difference target color data. However, the following restrictions apply to the type of color difference tolerance which can be set depending on the color space.

See P.80 "Color Space and Color Difference Setting" for details.

- None of the color difference tolerance above (1 - 4) can be set for "Munsell" or "User Index."
- Only 2 above can be set for "CIE WI/Tw", "WI E313", "YI D1925", and "YI E313".

$\Delta E$  in 3) and 4) above is displayed as follows depending on the set color space.

$\Delta E^*$ ,  $\Delta E$ ,  $\Delta E_{94}$ ,  $\Delta E_{99}$ ,  $\Delta E_{00}$ , CMC

Even if the color space is changed after the color difference tolerance is set, it is managed using the color space present when the tolerance was set. Therefore, judgment is made on the measurement values calculated internally on the basis of the color space at the time the tolerance was set, and not the color space selected in the measurement screen. Further, the color space systems at time of setting are used for redisplaying the existing tolerance and input rules when changing settings.

It is not possible to input a tolerance for only one component. (for Ex. L\* only) In this case, set a large tolerance for the other components.

Although it is possible to change the type or value of the tolerance after the color difference tolerance is set, it is impossible to cancel it. To cancel the color difference tolerance, it is necessary to either select a color difference target color for which a tolerance has not been set or delete the color difference target color for which the tolerance has been set.

The following description uses the "L\*a\*b\*" color space for example.

The input ranges for the set values are as follows.

(Tolerance)	Y: 0.01 to 99.99, xy: 0.0001 to 0.9999, other than Yxy: 0.05 to 80.00
(Offset)	-5.00 to +5.00 (should be within tolerance)
(Rotation)	-45 to +45
(Warning level)	10 to 100%

### **Note**

*Do not enter "space" for color difference tolerance. If you enter "space", it will be processed as a numeric value "0". For example, if you enter 5\_.00 ("\_" means "space") by mistake, though you intended to enter 5.00, the setting value will be 50.00 against your intention.*

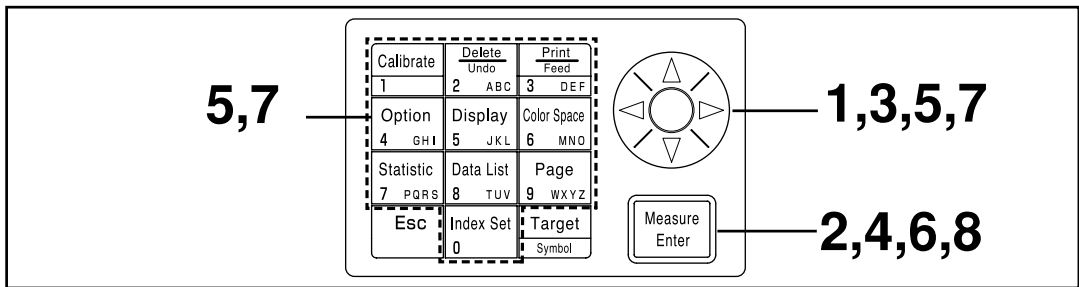
## Elliptical tolerance

This judges whether or not the value of the measured color difference is within the range of the elliptical tolerance set for the color difference target color. When setting an elliptical tolerance, besides the tolerance value, an offset and a rotation can also be set.

If the set color space is “L\*C\*h” the color difference tolerance is set along the “L\*a\*b\*” color space axis, and if the set color space is “L99C99h99” then the “L99a99b99” color space axis is used. See P.80 “Color Space and Color Difference Setting” for details.

Set a color difference target color ahead of time before setting an elliptical limit.

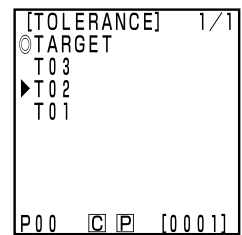
Since the color difference graphs are displayed in two dimensions, the fail judgment data may sometimes be displayed as plotted inside the tolerance in each graph.




Selecting the limit value in P.115 displays the [limit value] selection screen.

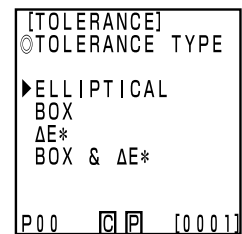
### [Operating Procedure]

- Use the  key to select a color difference target color.




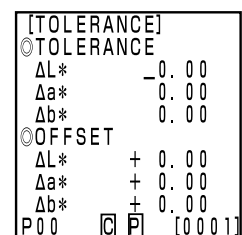
Selection screen

- Press the Measure/Enter key .
  - The tolerance type screen appears.




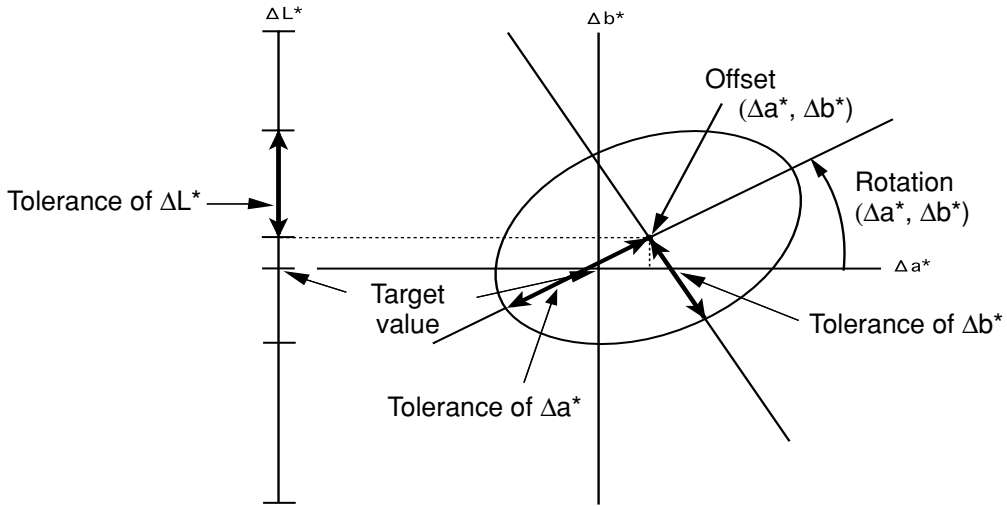
Tolerance type screen

- Press the Measure/Enter key .
  - The limit value/offset setting screen appears.
  - If a color difference tolerance is already set, go to step 6 as the set color difference tolerance data is displayed.



Setting screen

**5** Set the color difference tolerance and the offset using the  key and the numeric pad.



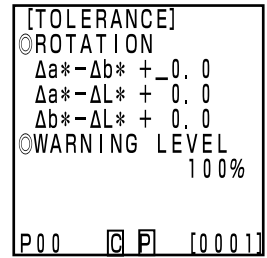
Input ranges for the set values

- (Tolerance) Y: 0.01 to 99.99, xy: 0.0001 to 0.9999, other than Yxy: 0.05 to 80.00
- (Offset) -5.00 to +5.00 (should be within to tolerance)
- (Rotation) -45 to +45
- (Warning level) 10 to 100%


If the rotation is set, the graph showing tolerance range is not made.

**6** Press the Measure/Enter key .

- The gradient/warning level setting screen is displayed.

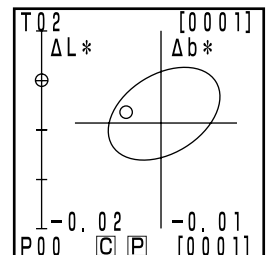


Setting screen

**7** Set the rotation and the warning level using the  key and the numeric pad.

**8** Press the Measure/Enter key .

- Once the elliptical tolerance setting is complete, the measurement screen appears.
- Measurement points within the color difference tolerance are plotted as O, warning level points are plotted as Δ, and points out of the color difference tolerance are plotted as X.



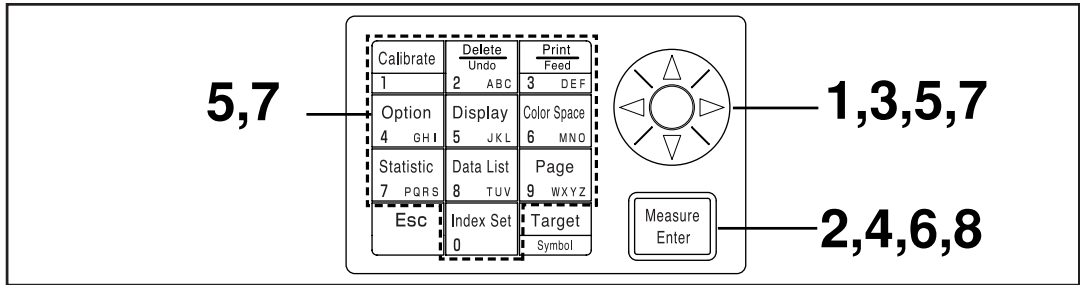
Measurement result (example)



## Box tolerance

This judges whether or not the value of the measured color difference is within the range of the box tolerance limit set for the color difference target color. When setting a box-type tolerance, color difference tolerance ( $\pm$ ) for each color difference target color can also be set.

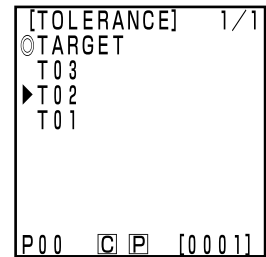
Set a color difference target color ahead of time before setting a box tolerance.



Selecting the limit value in P.115 displays the [limit value] selection screen.

## [Operating Procedure]

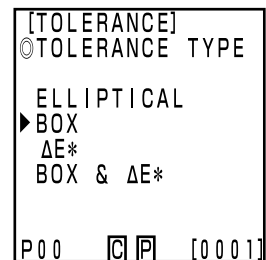
**1** Use the key to select a color difference target color.



Selection screen

**2** Press the Measure/Enter key .

- The tolerance type screen appears.

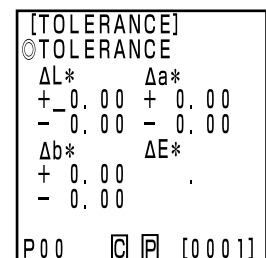


Tolerance type screen

**3** Select the “BOX” as the tolerance type.

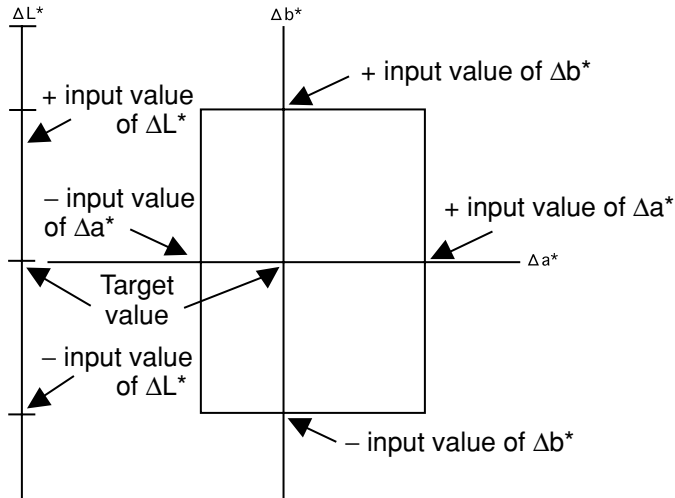
**4** Press the Measure/Enter key .

- The limit value setting screen will appear.
- If a color difference tolerance is already set, go to step 6 as the set color difference tolerance data is displayed.



Setting screen

## 5 Set the color difference tolerance using the key and the numeric pad.

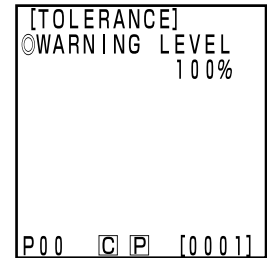


Input ranges for the set values

- (Tolerance) Y: 0.01 to 99.99, xy: 0.0001 to 0.9999, other than Yxy: 0.05 to 80.00
- (Offset) -5.00 to +5.00
- (Rotation) -45 to +45
- (Warning level) 10 to 100%

## 6 Press the Measure/Enter key .

- The warning level setting screen appears.

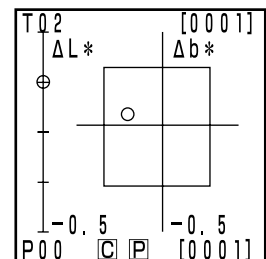


Setting screen

## 7 Set the warning level using the key and the numeric pad.

## 8 Press the Measure/Enter key .

- Once the box tolerance setting is complete, the measurement screen appears.
- Measurement points within the color difference tolerance are plotted as O, warning level points are plotted as Δ, and points out of the color difference tolerance are plotted as X.



Measurement result

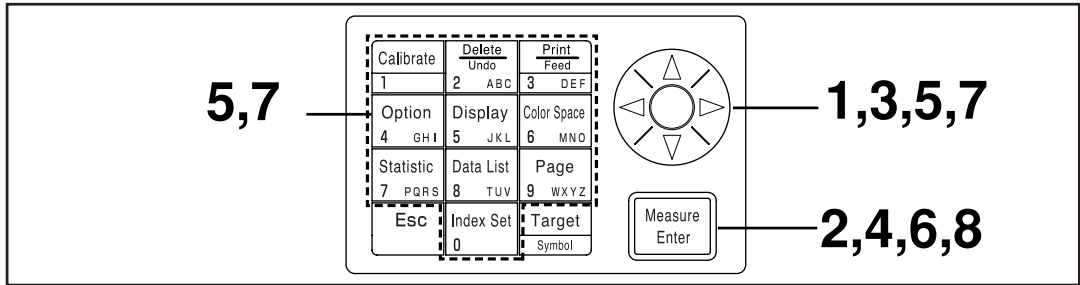
## $\Delta E$

This judges whether or not the value of the measured color difference is within the range of the  $\Delta E$  set for the color difference target color.

$\Delta E$  is displayed as followings depending on set color spaces.

$\Delta E^*$ ,  $\Delta E$ ,  $\Delta E94$ ,  $\Delta E99$ ,  $\Delta E00$ , CMC

Set a color difference target color ahead of time before setting  $\Delta E$ .



Selecting the limit value in P.114 displays the [limit value] selection screen.


## [Operating Procedure]

- 1 Use the  key to select a color difference target color.

```
[TOLERANCE] 1/1
○ TARGET
T03
▶ T02
T01

P00 [C] [P] [0001]
```

Selection screen


- 2 Press the Measure/Enter key .
  - The tolerance type screen appears.

```
[TOLERANCE]
○ TOLERANCE TYPE

ELLIPTICAL
BOX
▶ ΔE*
BOX & ΔE*

P00 [C] [P] [0001]
```

Tolerance type screen

- 4 Press the Measure/Enter key .
  - The limit value setting screen will appear.
  - If  $\Delta E$  is already set, go to step 6 as the set color difference tolerance data is displayed.

```
[TOLERANCE]
○ TOLERANCE
ΔL* Δa*
+- +
-- -
Δb* ΔE*
+ 0.00
-

P00 [C] [P] [0001]
```

Setting screen

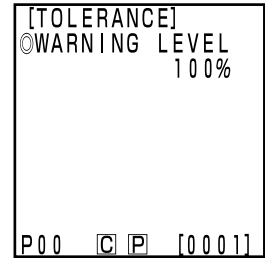
## 5 Set the $\Delta E$ using the key and the numeric pad.

Input ranges for the set values

(Tolerance)	Y: 0.01 to 99.99, xy: 0.0001 to 0.9999, other than Yxy: 0.05 to 80.00
(Offset)	-5.00 to +5.00 (should be within to tolerance)
(Rotation)	-45 to +45
(Warning level)	10 to 100%

## 6 Press the Measure/Enter key .

- The warning level setting screen appears.

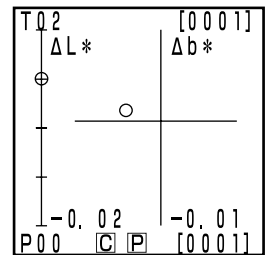


Setting screen

## 7 Set the warning level using the key and the numeric pad.

## 8 Press the Measure/Enter key .

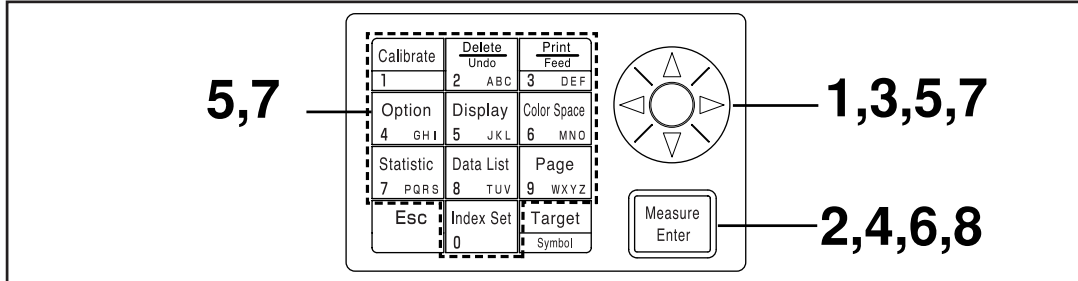
- Once  $\Delta E$  setting is complete, the measurement screen appears.
- Measurement points within the color difference tolerance are plotted as O, warning level points are plotted as  $\Delta$ , and points out of the color difference tolerance are plotted as X.



Measurement result

## Box tolerance and $\Delta E$

This judges both box tolerance and  $\Delta E$ .



Selecting the limit value in P.115 displays the [limit value] selection screen.

### [Operating Procedure]

- 1 Use the key to select a color difference target color.

```
[TOLERANCE] 1/1
◎TARGET
T03
▶T02
T01

P00 [C] [P] [0001]
```

Selection screen

- 2 Press the Measure/Enter key .
  - The tolerance type screen appears.

```
[TOLERANCE]
◎TOLERANCE TYPE

ELLIPTICAL
▶BOX
ΔE*
BOX & ΔE*

P00 [C] [P] [0001]
```

Tolerance type screen

- 4 Press the Measure/Enter key .
  - The limit value setting screen will appear.
  - If color difference tolerance and  $\Delta E$  are already set, go to step 6 as the set color difference tolerance data is displayed.

```
[TOLERANCE]
◎TOLERANCE
ΔL* Δa*
+ 0.00 + 0.00
- 0.00 - 0.00
Δb* ΔE*
+ 0.00 0.00
- 0.00


P00 [C] [P] [0001]
```

Setting screen

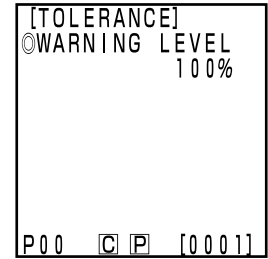
**5 Set the color difference tolerance and  $\Delta E$  using the  key and the numeric pad.**

Input ranges for the set values

(Tolerance) Y: 0.01 to 99.99, xy: 0.0001 to 0.9999, other than Yxy: 0.05 to 80.00  
 (Warning level) 10 to 100%


**6 Press the Measure/Enter key .**

- The warning level setting screen appears.

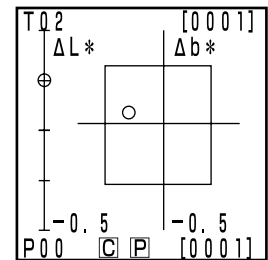


Setting screen

**7 Set the warning level using the  key and the numeric pad.**

**8 Press the Measure/Enter key .**


- Once box color difference tolerance and  $\Delta E$  setting are complete, the measurement screen appears.
- Measurement points within the color difference tolerance are plotted as O, warning level points are plotted as  $\Delta$ , and points out of the color difference tolerance are plotted as X.

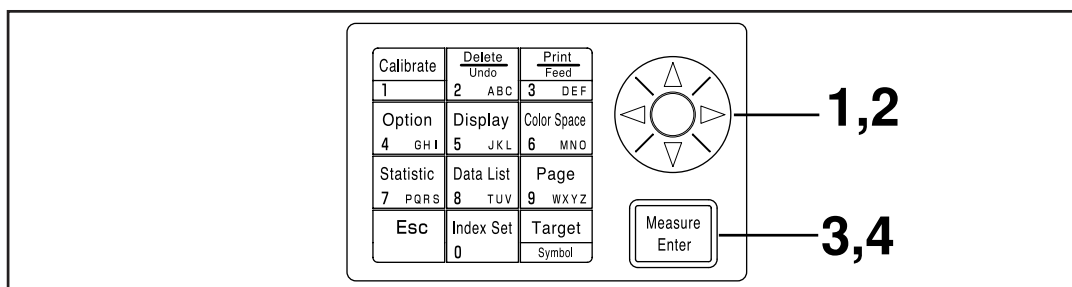


Measurement result

## <Setting the Automatic Measurement>

### Note

No key other than the Escape key  functions after the timer is set and the instrument goes into automatic measurement standby status. Be sure to set color space, display, color difference target color, and other settings ahead of time.

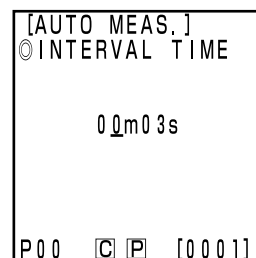


Selecting timer in P.115 displays the [timer] setting screen.

### 1 Move the cursor using the key and set the interval time using the numeric pad.

(Input range ) 00m 03s to 99m 59s

- Set interval time longer than a measurement time which includes the number of measurements for average and printing.



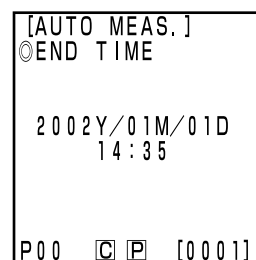
Setting screen

### 2 Press the Measure/Enter key .

- The end time setting screen appears.

### 3 Move the cursor using the key and set the end time using the numeric pad.

- Enter a time which exists in the calendar until 2099. The display uses 24-hour time.
- If no end time is entered, measurement is endless.





Setting screen

### 4 Press the Measure/Enter key .

- Once settings are complete, the display returns to the measurement screen.

### 5 Press the Measurement key to start measurement.

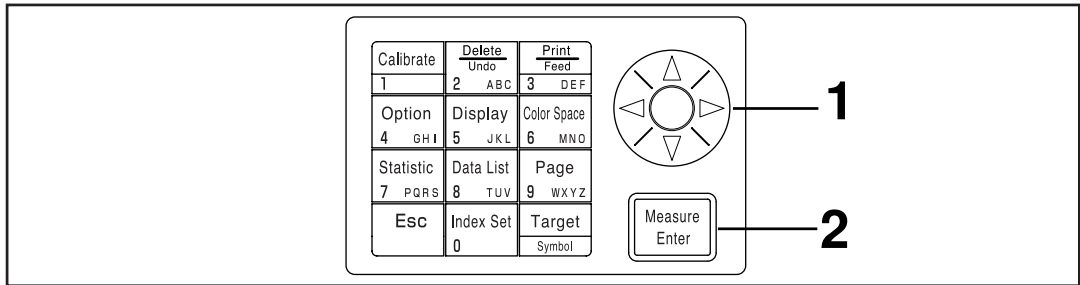
- Press the Escape key  (for a long time) to cancel automatic measurement.
- All other keys does not work.
- The buzzer sounds approximately every second during automatic measurement. (Only if the buzzer setting is ON.)
- If battery power is used, the measurement time becomes longer as the battery voltage drops, so we recommend using the AC adapter.
- The timer measurement icon  is displayed.

## <Transfer Stored Data>

It is possible to transfer data stored in the measuring head to the data processor.

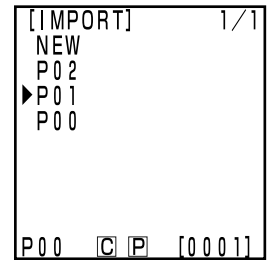
**Note**

*Import actually moves the data, and does not simply copy it.*



Selecting multi-calibration in P.115 displays the [multi-calibration] selection screen.

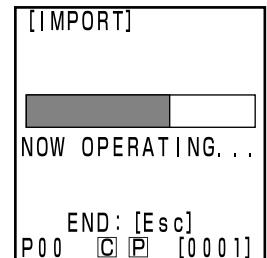
- 1** Move the cursor using the key and select the page to import.



Selection screen

- 2** Press the Measure/Enter key .

- After the processing screen, import is complete, and the display returns to the measurement screen.
- If the selected page contains data, newer data is registered after the existing data.
- Import will not be performed if there are more than 2000 sets of data.



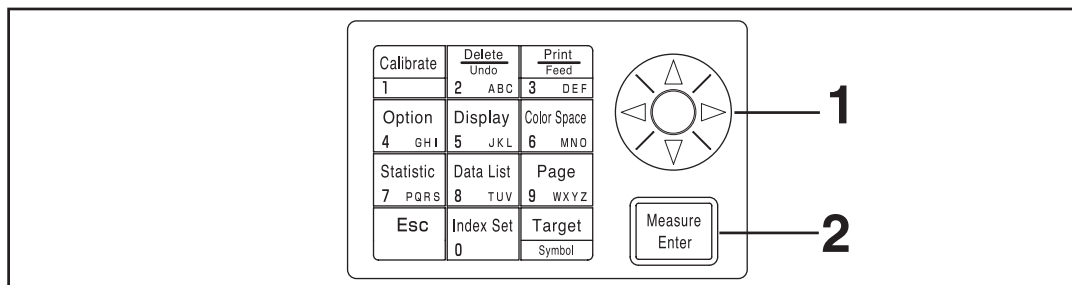
Processing screen

**Note**


*If you press the Escape key when data transfer is executed, the data transfer operation stops. In this case, data transfer until the stop point has been completed. Since data transfer is executed in sequence from the oldest data, the measurement screen on the measuring head display is apparently unchanged (the latest measurement data are displayed on the screen), but the measuring head retains data that have not been transferred.*




## <Setting the Multi-calibration>



Selecting multi-calibration in P.115 displays the [multi-calibration] selection screen.

**1** Move the cursor using the  key and select “ALL CHANNELS”.

**2** Press the Measure/Enter key .

- Once multi-calibration setting is complete, the display returns to the measurement screen.
- See P.135 “Setting the Multi-calibration” for details on multi-calibration.

```
[MULTI CAL.] 1/1
▶ALL CHANNELS
WHITE CAL. TILE
Ch02
Ch01

P00 [C] [P] [0001]
```

Selection screen

## User Index

- It is possible to resist an operational expression based on the color space to the measuring head. Simply displaying the user's own index as measurement results eliminates the need to do calculations based on the measurement values, making more convenient color management on the job.
- A PC is used to write the operational expression to the measuring head, and up to six can be registered. This can be done automatically by connecting a data processor to the measuring head.
- The optional CR-400 utility software CR-S4w or Color Management Software SpectraMagic™ NX2 is needed to write the user index.

See the operation manual for the CR-400 utility software CR-S4w or Color Management Software SpectraMagic™ NX2 for details on how to write the user index.

## Connecting to External Devices

Data can be transferred between the instrument and a PC by connecting the instrument's RS-232C terminal to a PC. The instrument consumes a lot of power if used continuously for extended periods of time or if data is transmitted from the external output terminal, therefore it is recommended to use the AC adapter (AC-A305) in such a situation.

### <Connecting the PC>

Data stored in the instrument can be exported to a PC and data can be written into the instrument from a PC by connecting the instrument to a PC/AT compatible PC using the included USB-Serial Converter Cable or RS-232C cable.

For the included USB-Serial Converter Cable to be properly detected the first it is connected to a PC, the included USB Driver must be installed in the PC.

The USB Driver is on the CD-ROM that came packaged with the instrument. Read the installation guide provided on the same CD-ROM, then install the driver. To connect the instrument to a PC, it is recommended to use the optional CR-S4w utility software and SpectraMagic™ NX2 color management software.

The above USB Driver can also be downloaded from Konica Minolta's below website. (The URL shown here is subject to change without notice.)

<https://www.konicaminolta.com/instruments/download/software/color/index.html>

Before connecting to a PC, the instrument must be set in the 'Remote Mode'.

The followings can be used in remote mode:

1. Outputting measurement and target color data to a PC
2. Deleting measurement data

See P.129 "Changing to Remote Mode" for details.

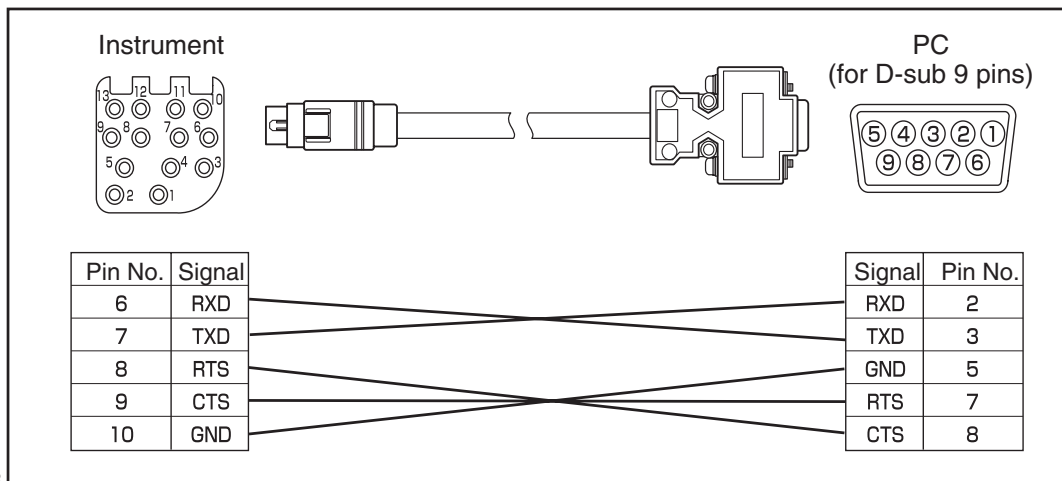
### Notes on Use

- When connecting, make sure that the connectors are correctly oriented.
- Hold the connector when connecting or disconnecting. Do not bend, pull, or apply undue pressure to the cord, as this may cause it to break.
- Do not touch the connector terminals with your hand. Doing so may cause them to get dirty or subject them to excessive force.
- Make sure that the cable is long enough. Tensioning the cable may cause connection failure or wire breakage.

### If Using the Optional RS-232C Cable

- Screwing the cable into the PC communication port eliminates any worries of the cable disconnecting accidentally.
- Turn OFF power to both the instrument and PC before connecting the cable.

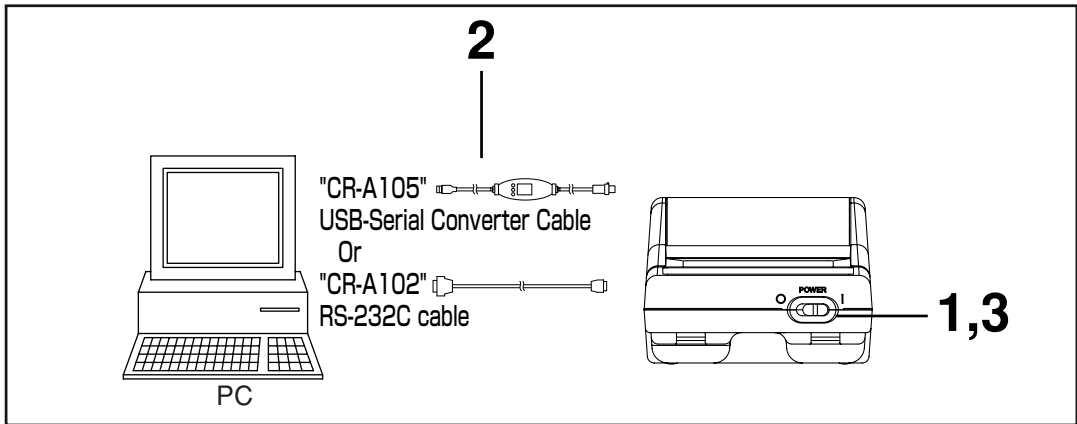
If using a different cable than the optional "CR-A102" RS-232C cable to connect the instrument to a PC, make sure that the cable matches the number of pins and pin configuration shown in the below "RS-232C cable pin number/signal configuration diagram".



# SIP/SOP Connections

- Accessories equipment connected the analog and digital interfaces must be certified to the respective IEC standards ( i.e. IEC950 for data processing equipment.)
- Furthermore all configurations shall comply with the system standard IEC 1010-1, Everybody who connects additional equipment to the signal input part or signal output part configures a electrical equipment for measurement system, and is therefore, responsible that the system complies with the requirements of the system standard (IEC 1010-1. If in doubt, consult the technical services department or your local representative.)

## <Changing to Remote Mode>

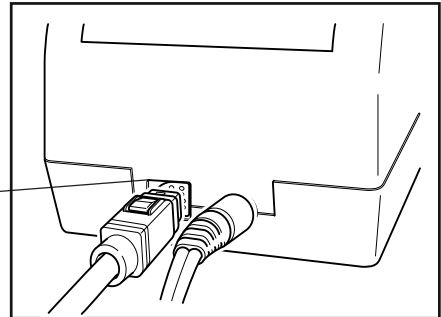


## [Operating Procedure]

**1** Turn the power OFF ( O ).

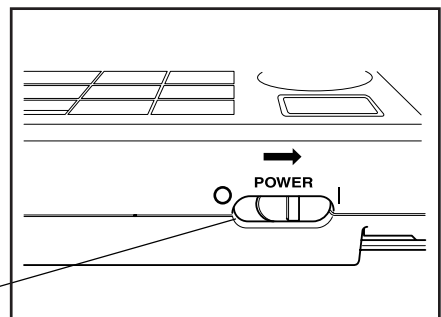
**2** Connect the instrument to the PC using the included cable.

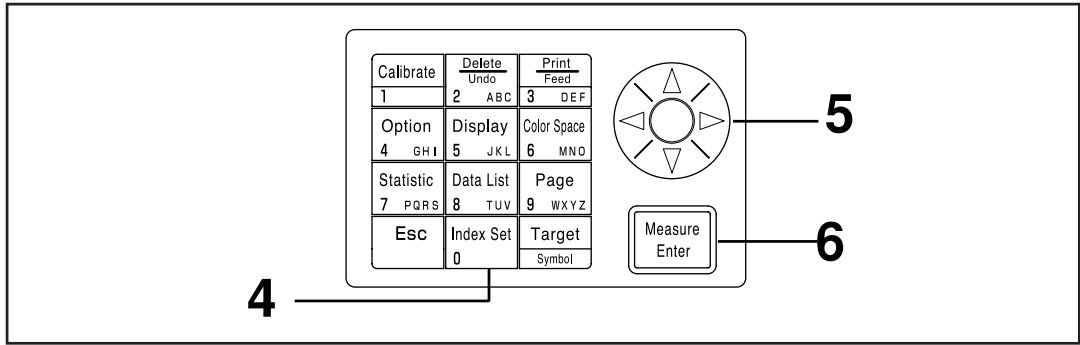
RS-232C terminal



**3** Turn the power ON ( I ).

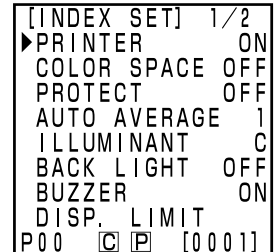
Power switch





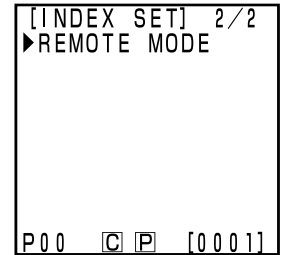
**4** Press the Index Set key  while in the measurement screen.

- The index set screen appears.




Index set screen (1/2)

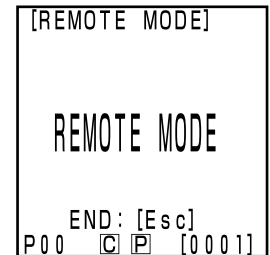
**5** Press the  key to change to page 2/2.



Index set screen (2/2)

**6** Press the Measure/Enter key .

- The remote mode screen appears.
- Pressing the Escape key  returns to the measurement screen.



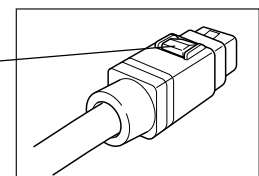
Remote mode screen

**Note**

To disconnect the included cable, first turn OFF power to the measuring head and data processor, then while pressing and holding the lock release button on the connector, pull the connector out.

If the lock is not released and remove it by force, the connector may be damaged.

Lock release button



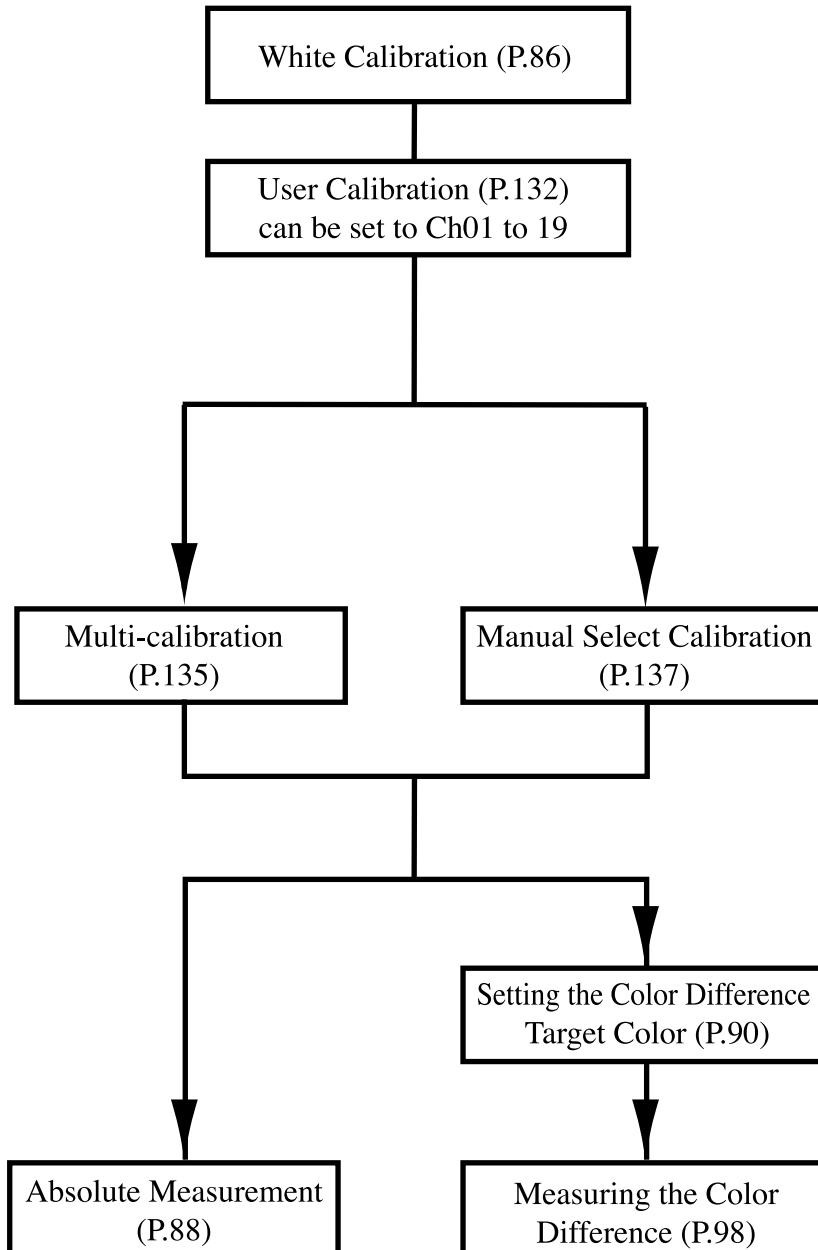
---

# Applications

---

## User Calibration Procedure Flow

The relationship between selected calibration and multi/manual select calibration is shown in the flow-chart below.



# User Calibration

## <What is User Calibration?>

This function allows the user sets the “valued” reference specimen already in possession as the user calibration data to be used to correct indicated values during measurement.

There are two ways of doing this: multi-calibration and manual select calibration

See P.135 “Setting the Multi-calibration” and P.137 “Setting the Manual Select Calibration” for details on setting multi-calibration and manual select calibration.

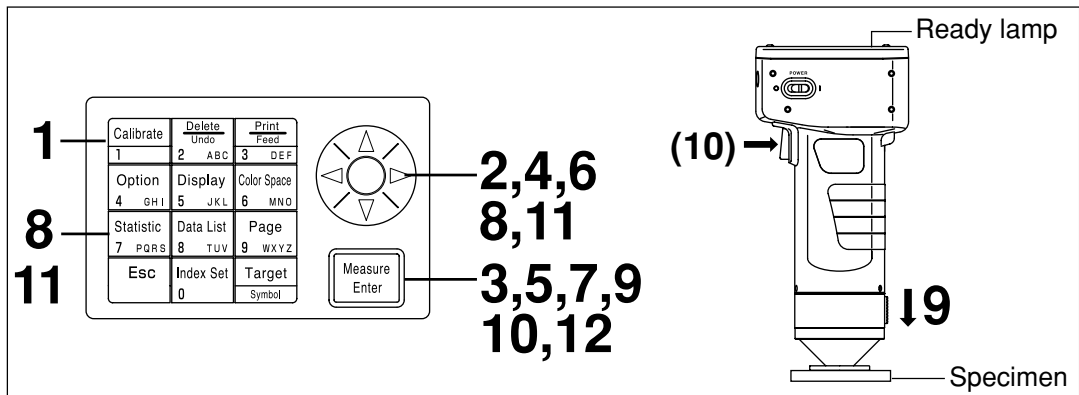
## <Setting the User Calibration Data>

There are two color spaces which can be used as user calibration data: Yxy, L\*a\*b\*.

### Note

*Calibration should be done under the same temperature conditions as measurement.*

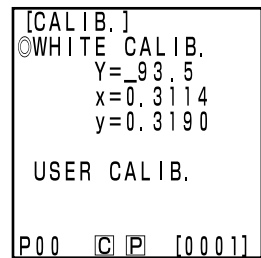
- User calibration cannot be done if white calibration is not done ahead of time.



## [Operating Procedure]

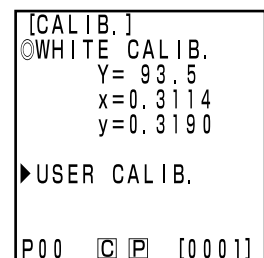
- 1 Press the Calibration key  while in the measurement screen.

- The calibration screen appears.



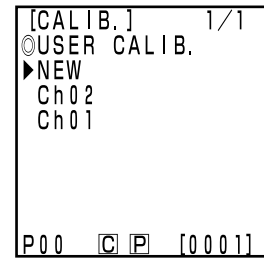
Calibration screen

- 2 Select “USER CALIB.” using the  key.



**3** Press the Measure/Enter key .

- The user calibration list screen appears.

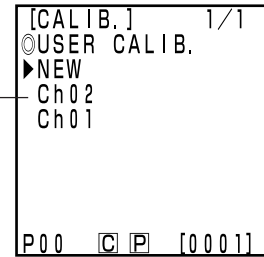


List screen

**4** Select “NEW” using the  key.

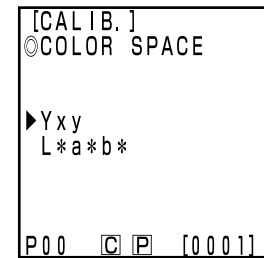
- To overwrite data onto an existing calibration channel, select that channel.

Chalibration channel



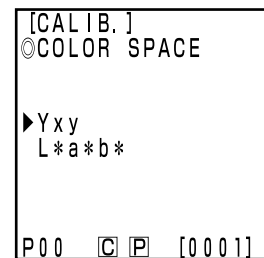
**5** Press the Measure/Enter key .


- The calibration color space setting screen will appear.



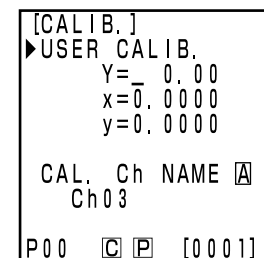
Selection screen

**6** Select a color space using the  key.




**7** Press the Measure/Enter key .

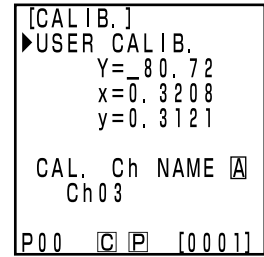
- The user calibration setting screen appears.



Setting screen

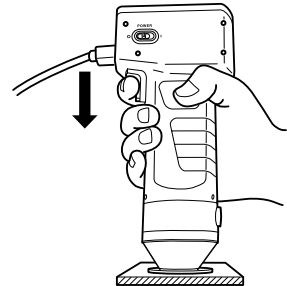
**8** Move the cursor using the  key and set the value using the numeric pad.

Input range:  $0.01 \leq X, Y, Z \leq 160$



Setting screen



**9** Place the measuring head vertically above a target specimen.



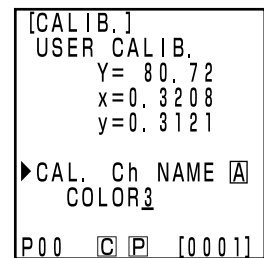
**10** Press the Measure/Enter key  (or measurement button on the measuring head) after making sure the ready lamp is ON.

**Note**

- Do not move the measuring head during measurement.
- Through user calibration for an existing calibration channel, the user calibration data will be overwritten when the measurement is completed.



**11** Once measurement is complete, select the "CAL.Ch NAME" using the  key and set the name using the  key and the numeric pad.


- Skip to step 12 if not setting a calibration channel name.



Setting screen

**(How to set the calibration channel name)**

- 1) Select input mode using the  key.
  - The input modes change in the following order: upper case Latin letters → lower case Latin letters → numbers.
- 2) Move the cursor using the  key and input the color difference target color name using the numeric pad.
  - The name is up to 9 characters (see P.20 "As input keys" for details.)

**12** Once settings are complete, press the Measure/Enter key .

- Settings are complete, complete sound beeps and the display returns to the measurement screen.



## <Setting the Multi-calibration>

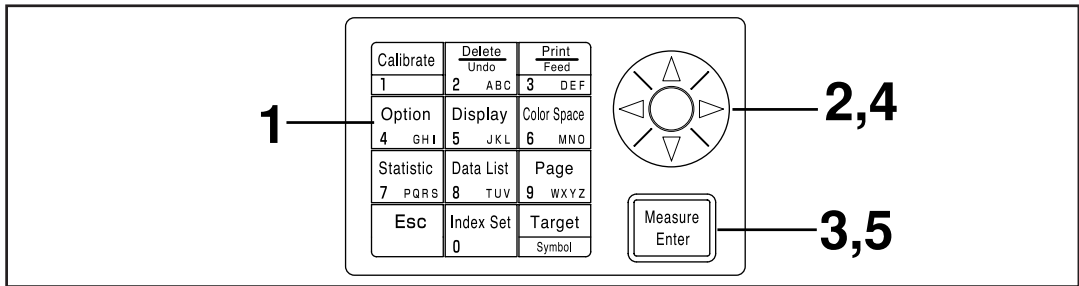
This sets the multi-calibration function which corrects indicated values using both white calibration and user calibration data.

### **Note**

*When setting or canceling multi-calibration, you must set the color difference target color again.*

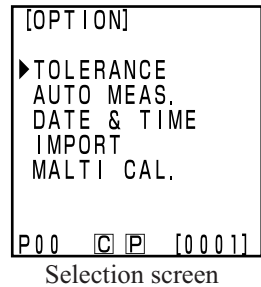
*The color difference target color is not corrected using user calibration performed after measurement.*

- See P.145 for details on multi-calibration.
- Multi-calibration cannot be set if white calibration and user calibration are not done ahead of time.

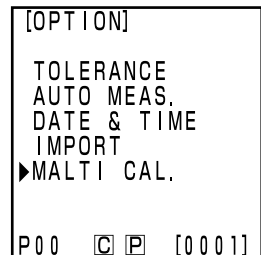



## [Operating Procedure]

- 1 Press the Option key while in the measurement screen.
  - The option selection screen appears.



- 2 Select "MALTI CAL." using the key.



**3 Press the Measure/Enter key** .

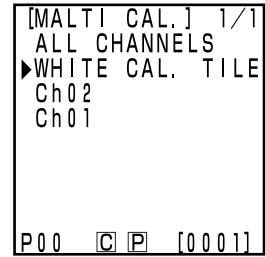
- The multi-calibration setting screen appears.

Item

ALL CHANNELS: Multi-calibration is set.

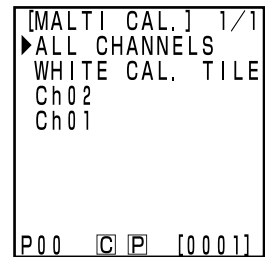
WHITE CAL. TILE: When user calibration is not performed.  
(See P.86 “White Calibration”)


Ch\*\*:  
Manual select calibration is set  
(See P.137 “Setting the Manual Select Calibration”)



Selection screen

**4 Select “ALL CHANNELS” using the**  **key.**



**5 Press the Measure/Enter key** .

- Once multi-calibration settings are complete, the display returns to the measurement screen.

## <Setting the Manual Select Calibration>

This sets the manual select calibration function which allows the user to select a calibration channel whose calibration data is to be used to correct indicated values.

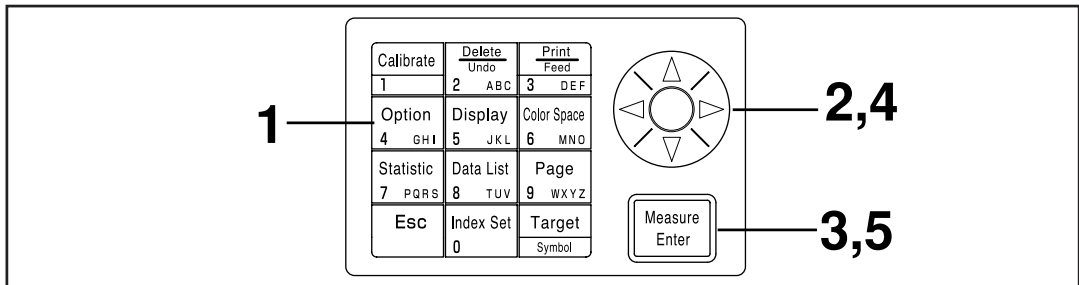
### **Note**

*When setting or canceling manual select calibration, you must set the color difference target color again.*

*The color difference target color is not corrected using user calibration performed after measurement.*

See P.145 for details on manual select calibration.

- Manual select calibration cannot be set if white calibration and selected user are not done ahead of time.



## [Operating Procedure]

- Press the Option key while in the measurement screen.
  - The option selection screen appears.

```
[OPTION]
▶TOLERANCE
  AUTO MEAS.
  DATE & TIME
  IMPORT
  MALTI CAL.

P00 [C] [P] [0001]
Selection screen
```

- Select "MALTI CAL." using the key.

```
[OPTION]
TOLERANCE
  AUTO MEAS.
  DATE & TIME
  IMPORT
  ▶MALTI CAL.

P00 [C] [P] [0001]
```

### 3 Press the Measure/Enter key .

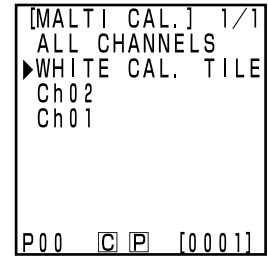
- The multi-calibration setting screen appears.

Item

ALL CHANNELS: Multi-calibration is set.

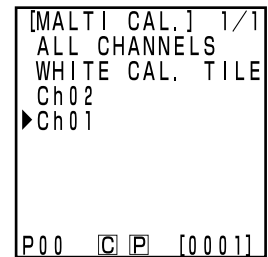
WHITE CAL. TILE: When user calibration is not performed.  
(See P.86 “White Calibration”)

Ch\*\*:  
Manual select calibration is set  
(See P.137 “Setting the Manual Select Calibration”)



Selection screen

### 4 Move the cursor using the key to and select a calibration channel.



### 5 Press the Measure/Enter key .

- Once manual select calibration settings are complete, the display returns to the measurement screen.

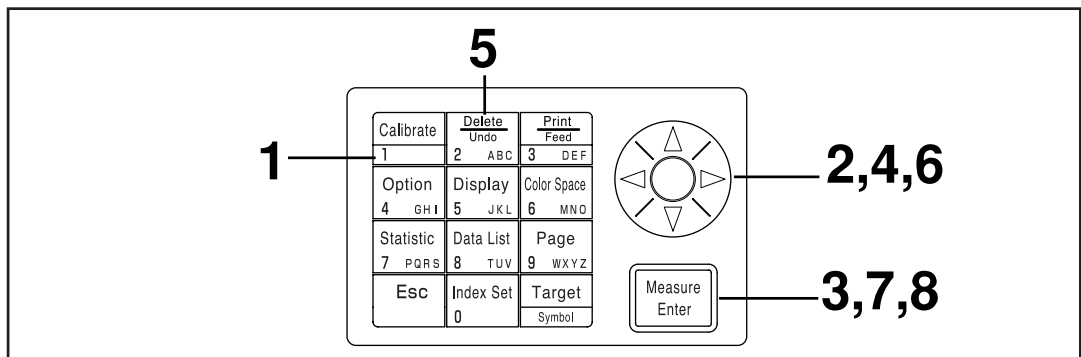
#### Note

Since settings for calibration channel made in manual select calibration are kept even if the power is turned OFF (O), it is important to check the calibration channel following steps 1 to 3 above in the following situations.

- When changing the calibration channel settings to measure a different color
- When the instrument has been left unused for long periods of time

### <Deleting the User Calibration Channels>

The user calibration channel can be deleted as follows.



## [Operating Procedure]

**1** Press the Calibration key  while in the measurement screen.

- The calibration screen appears.

```
[CALIB.]
@WHITE CALIB.
  Y=_93.50
  x=0.3114
  y=0.3190

USER CALIB.

P00 [C] [P] [0001]
```

Calibration screen


**2** Select "USER CALIB." using the  key.

```
[CALIB.]
@WHITE CALIB.
  Y= 93.5
  x=0.3114
  y=0.3190

USER CALIB.

P00 [C] [P] [0001]
```

Calibration screen


**3** Press the Measure/Enter key .

- The user calibration list screen appears.

```
[CALIB.] 1/1
@USER CALIB.
▶NEW
 Ch02
 Ch01

P00 [C] [P] [0001]
```

List screen

**4** Select the calibration channel to delete using the  key.

```
[CALIB.] 1/1
@USER CALIB.
NEW
 Ch02
▶Ch01

P00 [C] [P] [0001]
```

List screen

**5** Press the Delete/Undo key .

- The calibration data deletion selection screen will appear.

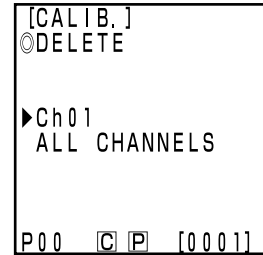
```
[CALIB.]
@DELETE

▶Ch01
ALL CHANNELS

P00 [C] [P] [0001]
```

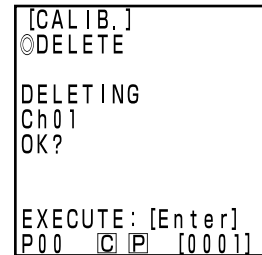
Selection screen

**6** Select either one channel selected or "ALL CHANNELS" using the  key.



**7** Press the Measure/Enter key .

- The deletion screen for calibration appears.



Only deleting the selected channel

**8** Confirm the message and press the Measure/Enter key .

- Once deletion is complete, complete sound beeps and the display returns to the measurement screen.

**Note**


*White calibration is selected if the selected calibration channel is deleted.*

**(Method for changing user calibration channel name)**


1) Use Steps 1-7 of the operating procedure "Setting the User Calibration Data" on P.132 to display the setting screen for the calibration channel to be changed.

- In Step 4, from the existing calibration channels, select the one you want to change the name of.


2) With the  key, select "CAL. Ch NAME".


3) With the  key, select the input mode.

- The input mode changes in the sequence: Upper case letters → Lower case letters →Numbers.

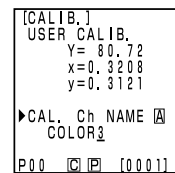
4) Move the cursor with the  key and input the user calibration channel name you want with the number keys.

- The name may be up to 9 characters long. (For details, see "As input keys " on P.20.)

5) When the setting is complete, press the Measure/Enter key .

- If the calibration channel name has been changed, measurement is not made even if the Measure/Enter key  is pressed.

- After the settings are complete, the completion sound is made and the system returns to the measuring screen.



# **Chapter 4**

## **-- Description --**

# Principles of Measuring

## Principles of Measuring

The measuring head measures a specimen, gets the color information from the specimen, converts it to one of the various display modes in the measuring head, and displays it. Also the data processor converts data to one of the various color space modes, displays it, and prints it.

The measuring head is divided into the specimen measuring part which measures the reflected light from the specimen and the monitoring illumination part which directly measures the light from the illumination light source. Each measuring part is equipped with sensors with equal color function  $\bar{x}_2\lambda$  ( $\bar{x}_2\lambda$  long wavelength side),  $\bar{y}\lambda$ , and  $\bar{z}\lambda$  responses, which are the spectral response for a standard observer and (this instrument uses a spectral response for a CIE 1931 2° observer).

By measuring the illumination light source with the monitoring illumination part, it is possible to get data unaffected by subtle changes in the illumination light source.

The circuit offset influence is eliminated by applying the following formulas to the specimen measuring part measurement data ( $X_{2s}'$ ,  $Y_{s}'$ ,  $Z_{s}'$ ) and the monitoring illumination part measurement data ( $X_{2r}'$ ,  $Y_{r}'$ ,  $Z_{r}'$ ) gotten when illuminating, and the specimen measuring part measurement data ( $X_{2s}''$ ,  $Y_{s}''$ ,  $Z_{s}''$ ) and the monitoring illumination part measurement data ( $X_{2r}''$ ,  $Y_{r}''$ ,  $Z_{r}''$ ) gotten when not illuminating.

$$\begin{cases} X_{2s} = X_{2s}' - X_{2s}'' \\ Y_s = Y_{s}' - Y_{s}'' \\ Z_s = Z_{s}' - Z_{s}'' \end{cases} \quad \begin{cases} X_{2r} = X_{2r}' - X_{2r}'' \\ Y_r = Y_{r}' - Y_{r}'' \\ Z_r = Z_{r}' - Z_{r}'' \end{cases}$$

The following formulas eliminate the influence of subtle changes in the illuminant.

$$X_{2m} = \frac{X_{2s}}{X_{2r}} \quad Y_m = \frac{Y_s}{Y_r} \quad Z_m = \frac{Z_s}{Z_r}$$

$\bar{x}_1\lambda$  data is calculated by multiplying  $Z_m$  by the constant.

$$\begin{aligned} X_{1m} &= 0.1672 \cdot Z_m \\ \therefore X_m &= X_{1m} + X_{2m} \end{aligned}$$

The tristimulus value ( $X$ ,  $Y$ ,  $Z$ ) are calculated by multiplying the data achieved from the above ( $X_m$ ,  $Y_m$ ,  $Z_m$ ) by the calibration constant ( $\alpha$ ,  $\beta$ ,  $\gamma$ ).

$$\begin{cases} X = \alpha \cdot X_m \\ Y = \beta \cdot Y_m \\ Z = \gamma \cdot Z_m \end{cases}$$

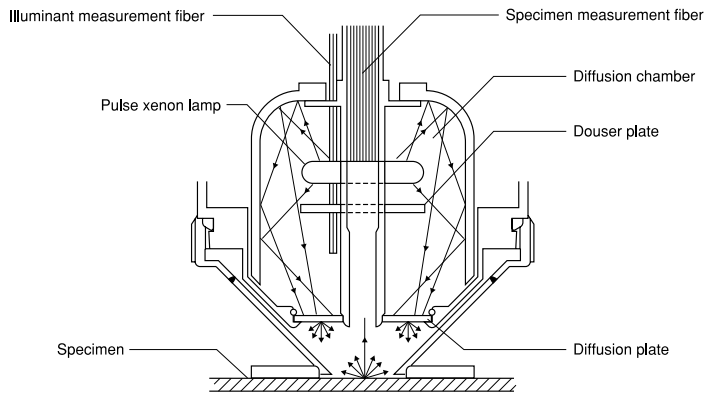
These tristimulus value ( $X$ ,  $Y$ ,  $Z$ ) can be converted to various different color spaces.



# Illumination Optics

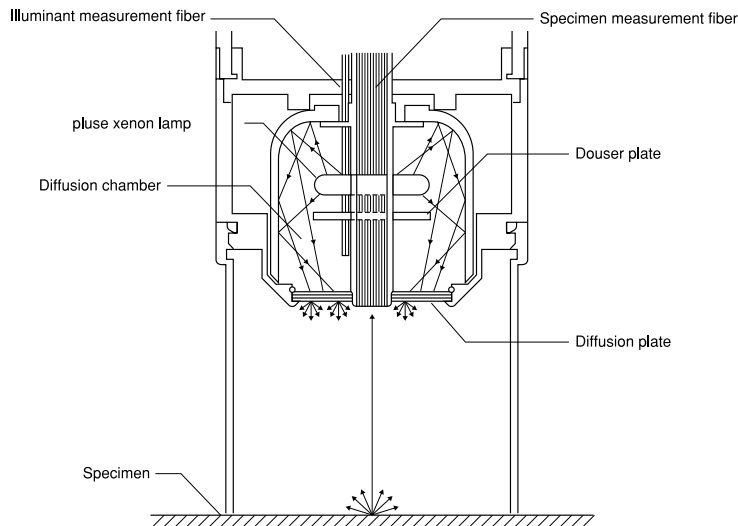
## Illumination Optics of the CR-400

The CR-400 is designed in diffusion illumination  $0^\circ$  viewing angle geometry (specular component included). This illumination method illuminates the specimen from all directions using illuminants with almost completely equal brightness, and receives the reflected light vertically from the specimen surface. Normally, when looking at color in, say, a department store or an office, the multiple light sources and the light reflected from the walls create diffused lighting conditions. Outside these conditions are also diffused, in this case from the sky, so this method creates realistic lighting conditions. This instrument is therefore very close to normal visual evaluation, and can be used with all types of specimen.



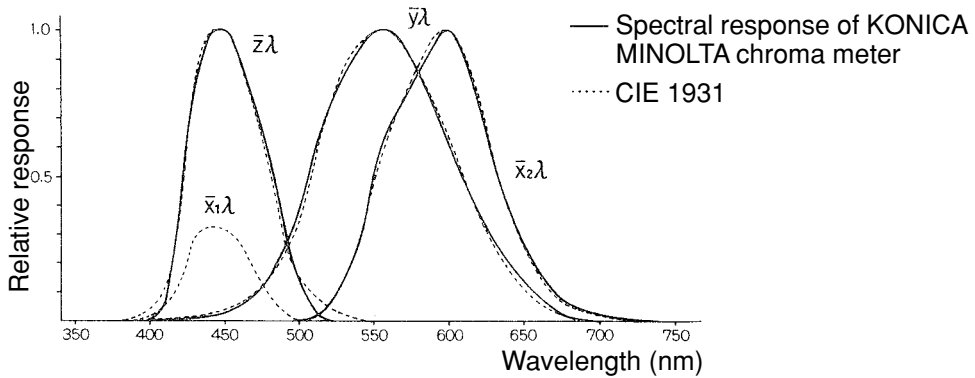
## Illumination Optics of the CR-410

The CR-410 can measure wide range with a diameter of 50mm. It can also take average measurements of diffused reflected components with little regular reflection, such as cloth and carpets. It is useful when taking average measurements of relatively wide measurement surfaces, such as fibers, rugs, carpets, and blankets. As shown in the figure, the light from the pulse xenon lamp is diffused using a diffusion plate, and the light with is diffused evenly after passing through the diffusion plate illuminates the measurement surface with a large measurement diameter of 50mm. Of all the light which is reflected from the specimen surface, only that which is reflected vertically from the specimen surface is led through the specimen measurement fiber to the measuring head sensor, where it is calculated and displayed in the LCD as the measurement value. Caution is required here as this structure receives a lot of regular reflected components, so a lot light is received from specimens with flat surfaces, therefore greatly affecting the illuminant color.



# User Calibration

It is extremely difficult to perfectly match the spectral response three photoelectric tristimulus colorimeters like this instrument to the CIE 1931 standard observer, creating a slight discrepancy in spectral response. (See Figure.)



CIE 1931 colorimetric standard Observer curves and spectral response of KONICA MINOLTA chroma meter

In color difference measurement, the effects of this slight discrepancy in spectral response is within the scope of measurement accuracy, so it does not present a problem. However, in color measurement, depending on the color of the specimen to be measured, there are times when a slight discrepancy with the value (true value) gotten when measuring using an ideal prism response. There might even appear a similar discrepancy in spectral response when performing measurements using two of the same model instrument, creating discrepancies in the assigned values when using multiple instruments. When this happens, it is possible to minimize the discrepancy in assigned value by using the user calibration function.

The user calibration is set by measuring a target specimen with a known sensitivity ahead of time and setting this value as a calibration target color in a calibration channel (ch 01-19). This calibration data is then used to correct the assigned value when measuring. Thereby almost the discrepancy eliminates completely in the assigned value when measuring a color close to the target specimen color. This also applies to colors which are far from the target specimen color.

There are two ways of user calibration: the multi-calibration function and the manual select calibration function. Choose whichever is most appropriate for the number or type of colors to be measured.

### <Multi-Calibration Function>

The multi-calibration function is used to correct the assigned value using the calibration data in all the set calibration channels. It is therefore effective in providing an appropriate correction not only for the vicinity of the calibration target point but also for the value around it.

However, since the correction effect becomes smaller for colors further from the calibration target point, more effective correction can be achieved by selecting a calibration target color which envelops the color to be measured.

This function is useful in the following cases.

- 1) When measuring many different colors  
The narrower the region where the calibration target point is placed is, the greater the multi-calibration effect is.
- 2) When measuring only certain colors  
Setting the optional calibration target color to envelope the color to be measured will achieve a greater multi-calibration effect.

#### **Note**

*Multi-calibration corrects the measurement value using the calibration data for all set calibration channels. After measuring using the multi-calibration function, adding to or changing the calibration channels will create a discrepancy with the measurement value, even if the same specimen is measured. Note also that color difference target color values which are corrected during measurement do not change thereafter.*

Even more accurate correction can be achieved by creating a list of target colors for the same material as the measurement specimen and calibrated by the master body.

### <Manual Select Calibration Function>

The manual select calibration allows the user to select any calibration channel to correct assigned values using only that calibration data in that calibration channel.

A list of the target colors for calibration should be made for the same material as the measurement specimen and attached to the master body.

This function is useful in the following cases.

- When measuring only the same hue  
In this case, it is possible to select a color for the user calibration target color which is similar to the measured color.

### <Using Multiple Instruments>

It is possible to minimize the difference (inter-instrument agreement) in the assigned values between instruments by performing optional calibration as described below, when using multiple instruments.

- When there is a target specimen which is already valued and which is close to the color of the specimen to be measured.
  - 1) Perform user calibration all bodies with the target specimen using the data for the target specimen which is already valued.
- When there is not a target specimen which is already valued and which is close to the color of the specimen to be measured.
  - 1) Select a master body.
  - 2) Measure a specimen which is close to the color to be measured using the master body.
  - 3) Perform user calibration all other bodies with that specimen. (Calibration data uses measurement data by the master body.)

# Error Messages





The keys will not function if pressed when the error message is displayed.

Message	Symptom/Possible Cause	Corrective Action
<b>ER00</b> COMMUNICATION ERROR	Communication performed with inappropriate command. <ul style="list-style-type: none"> <li>• Cable unplugged during communication</li> <li>• Message garbled by external noise, etc.</li> </ul>	<ul style="list-style-type: none"> <li>• Plug in cable with the power OFF.</li> <li>• Use a lower baud rate if noise is the problem.</li> </ul>
<b>ER01</b> MEMORY FULL	<p>[Measuring Head]</p> <ol style="list-style-type: none"> <li>1. Number of measurement data exceeds 1000.</li> <li>2. Number of target color data exceeds 100.</li> </ol> <p>[Data Processor]</p> <ol style="list-style-type: none"> <li>3. Number of measurement data exceeds 2000.</li> <li>4. Number of pages exceeds 100.</li> <li>5. Number of target color data exceeds 100.</li> <li>6. Number of user calibration channels exceeds 19.</li> <li>7. There is insufficient room to transfer all data to the data processor when importing measurement data.</li> </ol>	<ol style="list-style-type: none"> <li>1. Connect to data processor and transfer data there to free up some space, or turn OFF the data protection setting.</li> <li>2. Overwrite unnecessary target colors when registering. Or create more space by connecting to the Data Processor and deleting any unnecessary target colors.</li> <li>3,4. If you turn OFF data protect, the oldest pages will automatically be updated. Or you can delete some data to free up some space.</li> <li>5. Overwrite onto unneeded target colors or delete some to free up space.</li> <li>6. Overwrite onto unneeded channels or delete some to free up space.</li> <li>7. Delete some pages or data to free up space.</li> </ol>
<b>ER02</b> LOW BATTERY	Battery voltage drop	<ul style="list-style-type: none"> <li>• Turn OFF the power and replace batteries or use the AC adapter.</li> </ul>
<b>ER05</b> ERROR IN FLASHING	Xenon lamp does not flash properly. <ul style="list-style-type: none"> <li>• Xenon lamp has malfunctioned.</li> <li>• Flash circuit has malfunctioned.</li> <li>• Faulty sensor</li> </ul>	<ul style="list-style-type: none"> <li>• Repeat measurement.</li> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
<b>ER06</b> OVERFLOW	Because of the excessively high reflectivity of the measurement specimen, the operation of measurement data exceeds the performance of the instrument. When any of X, Y, or Z is higher than 160:	<ul style="list-style-type: none"> <li>• Redo white calibration and the measurement.</li> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
<b>ER07</b> WHITE CALIBRATION INCOMPLETED	White calibration has not been performed.	<ul style="list-style-type: none"> <li>• Perform white calibration.</li> </ul>
<b>ER08</b> COMMUNICATION ERROR	An overrun or other type of error occurred during communication. <ul style="list-style-type: none"> <li>• Cable unplugged during communication</li> <li>• Calibration, target color, or option settings changed on the data processor without hooking it up to the measuring head.</li> </ul>	<ul style="list-style-type: none"> <li>• Plug in cable with the power OFF.</li> <li>• Change calibration, target color, or option settings using the Measuring Head.</li> </ul>
<b>ER10</b> NO DATA IN MEMORY	The data needed for that function to work is not found. <ul style="list-style-type: none"> <li>• Attempting to print or delete nonexistent data</li> <li>• Statistical operations or list displays in pages without data</li> </ul>	<ul style="list-style-type: none"> <li>• Store some data before attempting</li> </ul>
<b>ER11</b> FAILED IN CALIBRATION	Calibration cannot be performed because the quantity of light reflected from the calibration plate is insufficient due to the low reflectance of the calibration plate.	<ul style="list-style-type: none"> <li>• Use the white calibration plate that comes standard to perform white calibration again.</li> <li>• Clean the white calibration plate and perform white calibration again.</li> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>

Message	Symptom/Possible Cause	Corrective Action
<b>ER12</b> SAMPLE TOO DARK	Low reflectivity of measurement specimen means there is not enough light coming off the specimen for measurement.	<ul style="list-style-type: none"> <li>• Redo the white calibration and the measurement.</li> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
<b>ER13</b> ERROR IN A/D	A/D conversion failed. <ul style="list-style-type: none"> <li>• The A/D converter is broken.</li> <li>• Circuit the peripherals is broken.</li> </ul>	<ul style="list-style-type: none"> <li>• Repeat measurement.</li> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
<b>ER17</b> INCORRECT CLOCK OPERATION	Clock IC is not working correctly. <ul style="list-style-type: none"> <li>• Clock IC power voltage drop or breakdown of circuits relating to the clock IC.</li> </ul>	<p>Insert batteries again.</p> <ul style="list-style-type: none"> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
<b>ER27</b> ERROR IN CHARGING	Failed to supply power to the flash circuit. <ul style="list-style-type: none"> <li>• The flash circuit is broken.</li> <li>• Power voltage drop</li> </ul>	When using the batteries, turn OFF the power and replace new ones.
<b>ER30</b> LOW BACK UP BATTERY VOLTAGE	Data has been deleted because the memory backup batteries are low.	Recharge the backup battery for the memory by turning ON the power switch. A full charge is achieved in 20 hours and will last for approximately 10 months.
<b>ER81</b> PRINTER ERROR	The printer is hot.	<ul style="list-style-type: none"> <li>• Turn OFF power until the printer cools down. Use the instrument within the working temperature and humidity ranges. If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
DATA SET ERROR	<ol style="list-style-type: none"> <li>1. The data entered is outside the data set range. <ul style="list-style-type: none"> <li>• Color space and data name have been entered which is not within the range that can be processed by the instrument.</li> <li>• Incorrect date entered.</li> </ul> </li> <li>2. Attempt to change to a light source that cannot be used for the current color space.</li> </ol>	<ol style="list-style-type: none"> <li>1. overrun data.</li> <li>2. If the light source cannot be set up although the initial setting is completed, select a color space available with the light source, and then change the light source setting.</li> </ol>
NO TARGET COLOR	No target color has been set.	<ul style="list-style-type: none"> <li>• Repeat after setting a target color.</li> </ul>
USE ANOTHER COLOR SPACE	The function being attempted does not work with the current color space. <ul style="list-style-type: none"> <li>• Statistical operations with Munsell or user indexes</li> <li>• Target color operations when using Munsell</li> <li>• Manual input of target values when using L*C*h, LCh99, WI/Tw, WI, YI, CMC, CIE1994, or CIE2000.</li> </ul>	<ul style="list-style-type: none"> <li>• Re-attempt after changing to a different color space.</li> </ul>
NO PAPER	The printer has run out of paper.	<ul style="list-style-type: none"> <li>• Insert the paper.</li> <li>• Turn the printer setting OFF.</li> </ul>
The printer cover is open.	The printer cover is open.	<ul style="list-style-type: none"> <li>• Close the printer cover until hearing it snap shut. See "Loading a Paper Roll (Inserting the Roll Paper)" in this manual.</li> </ul>
DATA PROTECT IS VALID	Since the data protection setting is ON, the function being attempted is restricted. <ul style="list-style-type: none"> <li>• Page deletion is impossible.</li> </ul>	<ul style="list-style-type: none"> <li>• Turn OFF the data protection setting before deleting the page.</li> <li>• Oldest measurement data is overwritten if the data protection setting is turned OFF.</li> </ul>
<b>OK02</b> LOW ILLUMINATION	The xenon arc lamp has dropped to below 65% of new illumination. <ul style="list-style-type: none"> <li>• The xenon arc lamp has gotten old.</li> <li>• The diffusion chamber has gotten dirty.</li> </ul>	<ul style="list-style-type: none"> <li>• If the problem persists, contact your nearest Konica Minolta authorized service facility.</li> </ul>
<b>OK05</b> DIFF. ILLUMINATIONS CAN'T COMMUNICATE	The illumination settings for the measuring head and the data processor are different.	Initialize them and change the illumination settings.

# Troubleshooting

If anything goes wrong with the instrument, take the appropriate steps shown in the table below. If the instrument still does not work properly, turn the power OFF, and then turn it ON again. If the symptom persists, contact your nearest Konica Minolta authorized service facility.

Symptom	Check Point	Action
Blank LCD on measuring head	Is the power switch ON?	Turn the power switch ON, or if the data processor is hooked up, turn the power switch on the data processor ON.
	Are the batteries inserted? Is the AC adapter connected?	When using the measuring head alone, insert batteries or connect the AC adapter.
	Is  displayed?	Replace the batteries with new ones or connect the AC adapter.
	Is the LCD contrast appropriate?	Adjust the LCD contrast. <Adjustment when the screen is not visible> See P.28 "LCD Display, Communication and Other Settings."  Keeping the  key pressed immediately after turning the instrument on automatically puts the instrument in contrast adjustment mode, and repeatedly brighten and darken the display. Bright → Dark      1 → 12 ↑                    ↑ └──────────┘    └──────────┘
Has the boot switch been touched? *Not to be touched under any circumstances.	Return to its original position.	
Blank LCD on data processor	Are the batteries inserted? Is the AC adapter connected?	Turn the power switches on the measuring head and the data processor both ON. * The measuring head does not supply power to the data processor.
	Is  displayed?	Replace the batteries with new ones or connect the AC adapter.
	Is the LCD contrast appropriate?	Adjust the LCD contrast. See P.69 "Adjusting the Contrast of the LCD".
The ready lamp on the measuring head does not come ON.	Is  displayed?	Replace the batteries with new ones.
	Has the machine been left untouched for 3 minutes?	Touch one of the keys.
The measurement button has no effect.	Is the instrument either in the middle of measuring or printing?	Try again after it is finished.
	Is the measurement screen displayed?	Try again in the measurement screen.
	Is the data list screen displayed?	Press the Escape key twice to return to the measurement screen.

Symptom	Check Point	Action
There are variation in the measurement data.	Is the measuring head placed vertically above the specimen?	Placed the instrument vertically not to leak light.
	Is the measuring head moving during measurement?	Do not move the instrument during measurement.
	Is the calibration channel changed when using the multi-calibration function.	Use only the same calibration channel.
Does not print.	Is the roll paper thermal paper?	Use the optional thermal paper.
	Is the paper inserted upside down?	Insert the paper correctly.
	Is the printer set to ON?	If not, set it to ON.
Prints slowly. The print is faint.	Are <input type="checkbox"/> or <input checked="" type="checkbox"/> displayed?	Replace the batteries with new ones or connect the AC adapter. * Low voltage becomes slow printing.
	Are you using the printer at low temperature?	Use lithium or nickel metal hydride batteries. * The battery power of alkali batteries drips in low temperature environments.
Data output to PC not possible. No commands from PC are accepted. Commands cannot be accepted correctly.	Is the included USB-Serial Converter Cable or RS-232C cable correctly connected?	Correctly connect the external output terminal of the instrument with the communication port on the PC using the included USB-Serial Converter Cable or RS-232C cable.
	Are you using the included USB-Serial Converter Cable or RS-232C cable?	
	Are the communication settings of the instrument and a PC appropriate?	Set the PC's communication settings for the instrument.
	Is the PC mode screen displayed (or the remote mode screen for the data processor)?	Change to the PC mode screen (or the remote mode screen for the data processor).
Measuring head and data processor cannot communicate.	Are the power switches on the measuring head and the data processor both ON?	Turn the power switches on the measuring head and the data processor both ON?
	Is the RS-232C cable standard accessory?	Use our RS-232C cable (standard accessory).
	Did you connect the cable or the AC adapter with the power ON?	Turn the power OFF before connecting.

# Specifications

## <Measuring Head>

Name	Chroma Meter Measuring Head	
Model	CR-400 Head	CR-410 Head
Illuminating/viewing system	Diffuse illuminating/0° viewing (specular component included)	Wide-area Diffuse illuminating/0° viewing (specular component included)
Detector	Silicone photo cells (6)	
Display range	Y: 0.01 to 160.00% (reflectance)	
Light source	Pulsed xenon lamp	
Measurement time	1 sec.	
Minimum measurement interval	3 sec.	
Battery performance	Approx. 800 measurements (When using batteries under Konica Minolta's test conditions)	
Measurement/illumination area	φ8/φ11	φ50/φ53
Repeatability	Within ΔE*ab0.07 standard deviation (when the white calibration plate was measured 30 times at intervals of 10 seconds)	
Inter instrument agreement	ΔE*ab: within 0.6	ΔE*ab: within 0.8
	Average of 12 BCRA series II colors	
Observer	Closely matches CIE 1931 Standard Observers: ( $\bar{x}2\lambda$ , $\bar{y}\lambda$ , $\bar{z}\lambda$ )	
Illuminant	* C, D65	
Display	* Chroma values, color difference values, color difference graphs, PASS/WARN/FAIL display	
Tolerance judgment	* Color difference tolerance (box tolerance and elliptical tolerance)	
Color system / Color space / Colorimetric data	* XYZ, Y x y, L*a*b*, Hunter Lab, L*C*h, Munsell (only illuminant C), CMC (l:c), CIE1994, Lab99, LCh99, CIE2000, CIE WI-Tw (only illuminant D65), WI ASTM E313 (only illuminant C), YI ASTM D1925 (only illuminant C), YI ASTM E313 (only for illuminant C), User index (up to six can be registered from computer)	
Languages	Operating keys: English * LCD : English (default), German, French, Italian, Spanish, Japanese	
Storable data sets	1000 (measuring head and data processor save different data)	
Color difference target colors	100	
Calibration channels	* 20 channels (ch00: white calibration, ch01 to ch19: user calibration)	
Display	Dot-matrix LCD with back light (15 chars x 9 lines + 1 line for icon display)	
Interface	RS-232C compliant (for data processor/PC) USB2.0 (When using the USB-Serial Converter Cable CR-A105, 2 m) * Baud rate: 4800, 9600, 19200 (bps), set at 9600 bps when shipped from factory	
Power source	AAA alkaline or NiMH batteries x 4 AC adapter (AC-A305) AC100-240V ~ 24-38VA 0.24-0.16A 50/60Hz	
Size	105(W) x 217(H) x 63(D)mm	105(W) x 244(H) x 63(D)mm
Weight	Approx. 540g	Approx. 560g
	(including 4 AAA size batteries and not including RS-232C cable, USB-Serial Converter Cable)	
Operating temperature/humidity range (*1)	0 to 40°C, relative humidity 85% or less (at 35°C with no condensation)	
Storage temperature/humidity range	-20 to 40°C, relative humidity 85% or less (at 35°C with no condensation)	
Other	LCD back light ON/OFF function (when ON, back light stays ON for 30 seconds after last key or measurement operation)	



\* indicates when connected to the Data Processor or when not set using the Data Processor or the optional software, that some of the function are not available when the measuring head is not connected.



Description

## &lt;Data Processor&gt;

Name	Data Processor
Model	DP-400
Display range	Y: 0.01 to 160.00% (reflectance)
Measurement time	* 1 sec.
Minimum measurement interval	* 3 sec.
Battery performance	Approx. 800 measurements (When using batteries under Konica Minolta's test conditions)
Illuminants	C, D65
Display	Chroma values, color difference values, color difference graphs, PASS/WARN/FAIL display
Tolerance judgment	* Color difference tolerance (box tolerance and elliptical tolerance) Only for the display function
Color system / Color space / Colorimetric data	* XYZ, Y x y, L*a*b*, Hunter Lab, L*:C*h, Munsell (only illuminant C), CMC (1:c), CIE1994, Lab99, LCh99, CIE2000, CIE WI-Tw (only illuminant D65), WI ASTM E313 (only illuminant C), YI ASTM D1925 (only illuminant C), YI ASTM E313 (only illuminant C), User index (up to six registered in the Measuring Head can be used)
Languages	Operating keys: English LCD : English (default), German, French, Italian, Spanish, Japanese
Storable data sets	Max. 2000 pieces of data (divisible into 100 pages) Deletion and Undoing selected stored data (one piece of data or all data) are possible
Color difference target colors	* Only for the operating function (100 pieces of data when the measuring head is connected; input of measurement values or numeric) (independent of page function)
Calibration channels	* Only for the operating function (20 channels when the measuring head is connected) (ch00: white calibration; ch01 to ch19: user calibration)
Page function	100 pages
Display	Dot-matrix LCD with back light (16 chars x 9 lines + 1 line for icon display) Contrast adjustment
Printer	384 dot line thermal printer (can also print graphs) Automatically prints out all measurement results (can be set not to)
Statistical function	Maximum, minimum, average, and standard deviation
Automatic measurement	* Date and time display: year, month, day, hour, minute Timer: 3sec. to 99 min. (Some measurement modes require more than 3 sec.)
Interface	RS-232C compliant USB2.0 (When using the USB-Serial Converter Cable CR-A105, 2 m) Baud rate (bps): 19200 fixed (when connected to PC) When measuring head is connected baud rate is automatically set to that of the measurement head
Power source	AA alkaline or NiMH batteries x 4 AC adapter (AC-A305) AC100-240V ~ 24-38VA 0.24-0.16A 50/60Hz
Size	100(W) x 73(H) x 259(D)mm
Weight	Approx. 600g (not including batteries, cables and paper)
Operating temperature/humidity range (*1)	0 to 40°C, relative humidity 85% or less (at 35°C with no condensation)
Storage temperature/humidity range	-20 to 40°C, relative humidity 85% or less (at 35°C with no condensation)

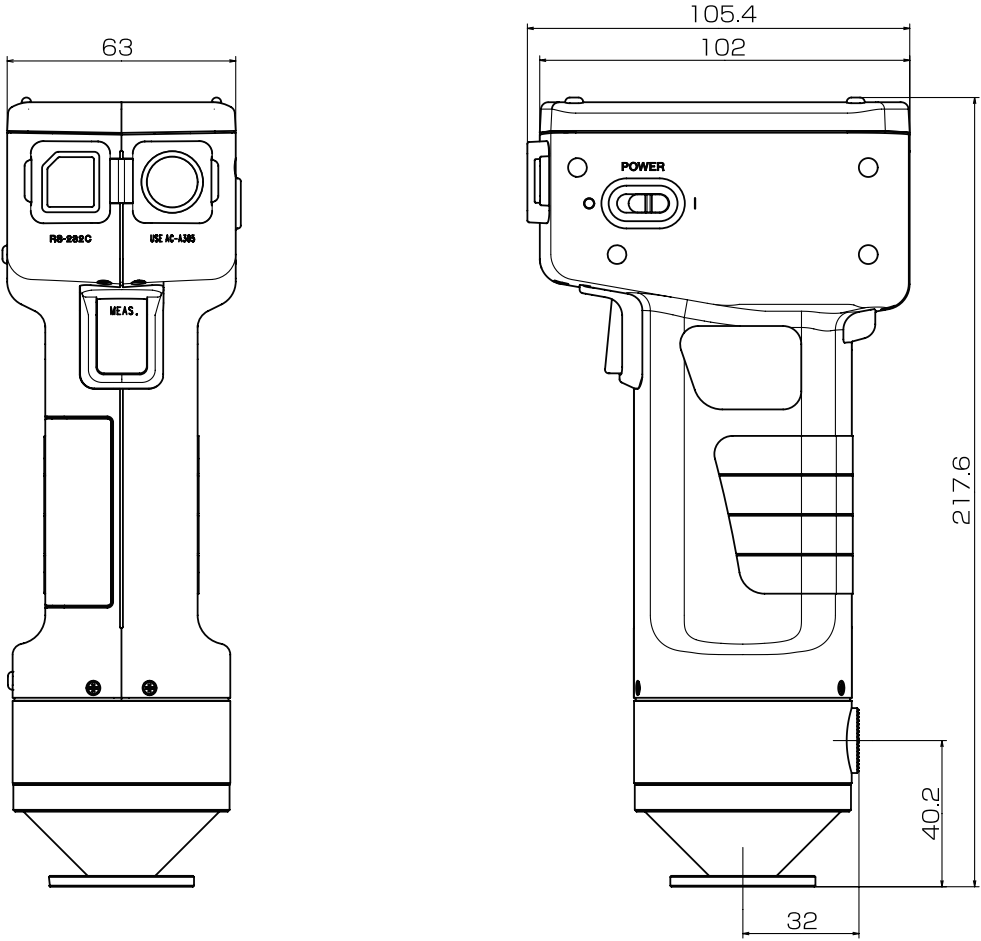
\* indicates that part of or all functions are not available when the measurement head is not connected.

# Dimensions

## <Measuring Head>

(Unit: mm)

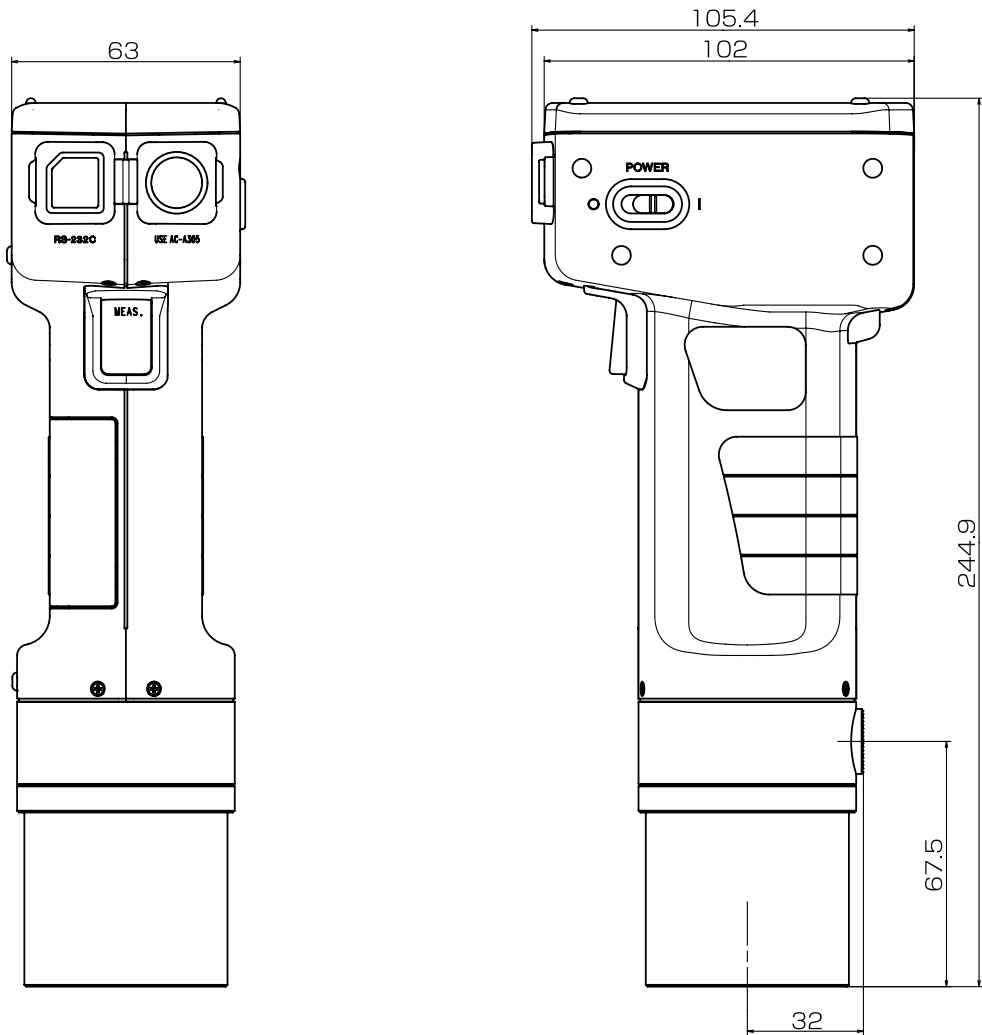
CR-400 Head



Description

(Unit: mm)

### CR-410 Head

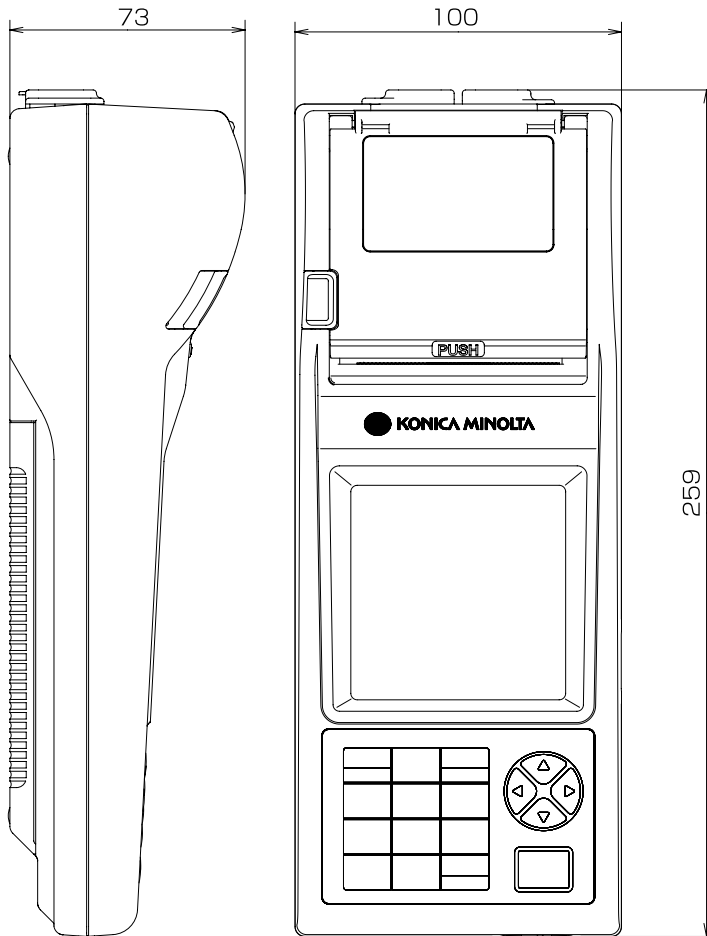


Description

<Data Processor>

(Unit: mm)

DP-400



Description

< CAUTION >

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