Product Environmental Aspects Declaration

EP and IJ printer (PCR-ID:AD-04)



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http://konicaminolta.jp

Please direct any inquiries or comments to e-mail: bt-environ@pub.konicaminolta.jp



Total of 2,535,000 sheets on the assumption of five years usage.

Environmental impact by copypaper is not

※Paper feed Cabinet (550 x 2) is optional.

Electrophotographic Printer (EP) Marking technologies

65 prints-per-minute(B/W) Printing speed

Maximum copy paper АЗ

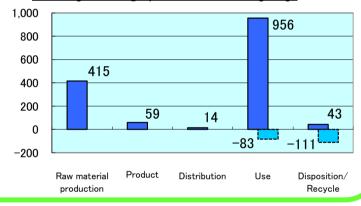
Non-stack ADU equipped Duplex copying

Life Cycle Impact

Consumption and discharge in a life cycle	All the stage sum totals
Global warming(CO ₂ equivalent):kg	1,488 (1,293)
Acidification(SO ₂ equivalent):kg	2.3 (1.9)
Energy resources(crude oil equivalent):MJ	28,089 (24,599)

*Figures in() indicated environmental impact including recycle effect *note3

Warming load CO2 equivalent of each stage (kg)



Notes:

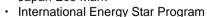
- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3. Recycle Effect illustrates an indirect influence to other products/services.
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

[Supplemental environmental information]



Certified Environmental Standards





- Conforming to Japanese Law on Promoting Green Purchasing
- In this product, PCR materials[※] are used by over 25% in weight ratio of resin. * PCR material (Post-Consumer Recycled material): materials recovered and recycled from consumers.

PCR review was conducted by : PCR Deliberation Committee, January 01, 2008, Name of reprentative : Youji Uchiyama, University of Tsukuba, Graduate School

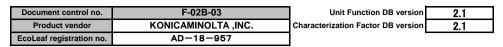
Independent verification of the declaration and data, according to ISO14025 □internal ■external

Third party verifier: The third party verifier * : Kazuo Naito

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)





	PCF	R name	е	EP and IJ print	er	Product type			bizhub 658e				
	PC	R-ID)	AD-04		Product weight[kg]	96.0	Package[kg]	15.7	Weight total[kg]	111.7		
								3-1 31		5 3 3 3			
In/O				Life Cycle Stage	Unit	Produ		Distribution	Use	Disposal	Recycle		
In/Ou	it ite	ms				Raw material	Product	1.005.00	1 075 : 04	•	-		
		Ene	ergy Co	onsumption	MJ	7.00E+03	1.11E+03	1.92E+02	1.97E+04	7.82E+01	-3.49E+03		
					Mcal	1.67E+03	2.66E+02	4.59E+01	4.71E+03	1.87E+01	-8.34E+02		
				Coal	kg	6.66E+01	7.49E+00	4.49E-04	1.16E+02	3.84E-01	−3.98E+01		
		F	nergy	Crude oil (as a fuel)	kg	6.23E+01	8.49E+00	4.19E+00	1.30E+02	9.00E-01	−2.46E+01		
			Energy	Lilcigy		Natural Gas	kg	1.28E+01	3.94E+00	6.47E-02	5.62E+01	2.00E-01	−4.55E+00
				Uranium ore	mg	1.15E-03	5.07E-04	3.04E-08	4.82E-03	2.59E-05	-2.01E-04		
				Crude oil (as an ingredients)	kg	2.28E+01	0	0	6.45E+01	0	-1.86E+01		
						Iron ore	kg	5.56E+01	0	0	4.34E+01	0	-3.96E+01
				Copper ore	kg	2.10E+00	0	0	6.36E-03	0	-7.26E-01		
				Bauxite	kg	2.63E+00	0	0	3.58E+00	0	-2.48E+00		
	r io	<u>o</u> "		Nickel ore	kg	9.34E-02	0	0	9.91E-02	0			
	mpt	Exhaustible resources		Chromium ore							-7.70E-02		
	onsn	xhau			kg	1.44E-01	0	0	1.49E-01	0	-1.17E-01		
	e e C	⊕ ≥		Manganese ore	kg	2.78E-01	0	0	2.46E-01	0	-2.73E-02		
	Resource Consumption from the environment	N	Material	Plumbous ore	kg	8.18E-02	0	0	0	0	-2.46E-02		
	Res			Tin ore	kg	0	0	0	0	0	0		
				Zinc ore	kg	8.04E-01	0	0	0	0	-2.42E-01		
				Gold ore	kg	0	0	0	0	0	0		
				Silver ore	kg	0	0	0	0	0	0		
				Silica sand	kg	3.11E+00	0	0	6.24E-01	0	-1.08E+00		
				Rock salt	kg	1.12E+01	1.31E-03	0	3.69E+00	3.63E-02	-5.58E+00		
ses				Limestone	kg	1.13E+01	0	0	8.96E+00	4.39E-01	-6.52E+00		
Inventory analyses				Natural soda ash		2.55E-01	0	0	1.29E-02	0			
ı∠ar				Wood	kg						-8.89E-02		
ento		Renewable			kg	2.33E+01	0	0	3.33E+01	0	-2.26E+01		
<u> </u>		resources		Water	kg	3.04E+04	5.96E+03	3.38E-01	6.43E+04	3.15E+02	-9.67E+03		
				CO2	kg	4.06E+02	5.88E+01	1.36E+01	9.29E+02	4.34E+01	-1.90E+02		
		to Atmosphere		SOx	kg	3.00E-01	4.44E-02	9.14E-03	6.77E-01	2.34E-02	-1.59E-01		
				NOx	kg	5.09E-01	3.62E-02	7.91E-02	1.05E+00	5.88E-02	-2.60E-01		
				N2O	kg	3.23E-02	1.30E-03	2.08E-03	9.73E-02	8.24E-05	-1.64E-02		
				CH4	kg	3.04E-03	1.35E-03	8.12E-08	1.28E-02	6.94E-05	-4.94E-04		
				СО	kg	7.67E-02	8.70E-03	2.35E-02	1.66E-01	1.28E-02	-4.26E-02		
				NMVOC	kg	5.94E-03	2.66E-03	1.59E-07	2.51E-02	1.36E-04	-9.68E-04		
	<u>o</u> +			СхНу	kg	1.64E-02	2.45E-04	2.17E-03	2.87E-02	3.72E-04	-8.51E-03		
	harg			dust	kg	5.82E-02	1.91E-03	7.25E-03	8.52E-02	3.45E-03	-3.28E-02		
	Disc	to Water system		BOD		9.62E-02 -	1.91E-03	7.25E-03 -	6.52E-02 -	3.45E-03 -	-3.26E-UZ		
	ion/				kg			_	_	_	_		
	miss o the			COD	kg	_	-	-	-	-	-		
	шΣ	to Water	system	N total	kg	-	-	-	-	-	-		
				P total	kg	-	-	-	-	-	-		
				SS	kg	-	-	-	-	-	-		
				Unspecified solid waste	kg	2.86E+00	9.84E-03	0	3.73E+01	4.43E+01	-1.85E+00		
				Slag	kg	1.77E+01	0	0	1.32E+01	0	-1.15E+01		
		to Soil sy	ystem	Sludge	kg	4.60E+00	0	0	7.67E+00	0	-4.91E+00		
				Low emission radioactive waste	kg	8.05E-04	3.54E-04	2.12E-08	3.36E-03	1.81E-05	-1.40E-04		
	mption			Energy resources	kg	1.30E+02	2.22E+01	4.27E+00	3.11E+02	1.60E+00	-5.72E+01		
	Const	Exhau		(crude oil equivalent) Mineral resources	Ng								
j t	by Resource	resou	ırces	(Iron ore equivalent)	kg	5.82E+02	0	0	1.73E+02	0	-2.58E+02		
Impact assesment				Global warming	kg	4.15E+02	5.92E+01	1.42E+01	9.56E+02	4.35E+01	−1.95E+02		
355	ptic	to	0	(CO2 equivalent) Acidification	ng.								
act a	Consumption	Atmos		(SO2 equivalent)	kg	6.56E-01	6.98E-02	6.45E-02	1.41E+00	6.45E-02	-3.40E-01		
<u>E</u>	ဝိ												
	Emision (to W											
	E	to S	Soil										
	by	syst											

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
 - (1) "Raw material" production: consists of mining, transportation and raw material production.
 - (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables /maintenance goods (e.g. replacement parts).

 D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling
- (e.g. impact reduction of raw material production).

 E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.
- Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.
- Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

 B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

 C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
- - (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

- A."Raw material" in "Production" includes environmental impacts generated during mining transportation material production phases of the main body of the printer and the toner cartridge enclosed in the printer. The environmental impacts are calculated using the eco-leaf basic unit DB for calculations.
- B. " Product" in "production" includes environmental impacts of processing of the parts (injection, blow-, press- and glass-molding).

The environmental impacts from the parts assembly plant which is different from the main body assembly plant (such parts are clacified in "parts C") are calculated using the eco-leaf basic unit DB for calculations.

The impacts from the main body assembly plant are calculated using the quantitative data on environmental impacts in our assembly plant.

C. Regarding the basis and the basic units for calculations during distribution stages

The total distance of the transportation in Japan of 100km is used according to PCR (AD-04) and the transportation overseas includes the transportation by track in China and by ship between China and Japan.

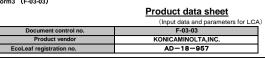
D. Regarding the basis and the basic units for calculations during use and consumption stage

The power consumption is measured by the TEC test procedure according to PCR (AD-04). 2,535,000 sheets are printed in total during the use period

The toner consumption is summed up over the five years from the toner consumption data per sheet using our print pattern with 5% coverage.

The production loads and the collection & recycling impacts of the toner cartridges used over the five years are included in this stage.

- E. The recycling impacts are calculated assuming that 40% of the end-of-life printers are recovered from users according to PCR (AD-04). The impacts are calculated with the remaining 60% following the disposal senario as general wastes
- F. The impacts of material production of recycled materials are included in the values with minus as a recycling effect.





PCR name	EP and IJ printer (PCR-ID:AD-04)	Product type	bizhub 658e				
_ LCA/LCIA in units of:	1	Product weight[kg]	96.0	Package[kg]	15.7	Weight total[kg]	111.7

1. Product information (per unit): parts etc. by material and by process/assembly method

	Breakdown of primar	y materials		Math breakdown of par	ts, which need to apply	Processing / Assembly I	Base Units (Parts B, C)
Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
Ordinary steel	5.32E+01	Rubber	5.51E-01	Press molding:Iron	4.71E+01		
Stainless steel	5.85E-01	Semiconductor circuit board	2.76E+00	Press molding:Nonfe rrous metal	4.11E+00		
Aluminium	2.03E+00			Injection molding	3.33E+01		
Other metals	2.08E+00						
Glass	2.23E+00						
Thermoplastic resin	3.39E+01						
Wood	6.50E+00						
Paper	7.87E+00						
Subtotal	1.08E+02	Subtotal	3.31E+00				
	Total		1.12E+02	Subtotal	8.45E+01	Subtotal	

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

	NOx should be indicated in SO2, NO2								
nption	Classification	Energy	Energy	Material	Material				
	Distribution	Electricity	Furnace urban	Industrial	Groundwater				
ž	Distributori	(kWh)	gas (m³)	water(kg)	(kg)				
ő	Quantity	3.75E+01	2.45E-01	2.61E+02	1.57E+01				
-	Note								
	Classification	To Water							
luge luge	Ciassincation	system							
rissi	Distribution	Sewage (kg)							
En	Quantity	2.27E+02							
	Note								
3. Distrib	ution stage information (per unit): means, distan	ice, loading ratio	, consumptions	and emissions/	discharges.			
	Means of transportation	Freight by ship	Freight by ship	Freight by ship	Freight by ship	Diesel truck :20ton	Diesel truck :20ton	Diesel truck :20ton	Diesel truck :20ton
	Means of transportation Conditions								
Ę	·	ship	ship	ship	ship Loading	:20ton	:20ton	:20ton	:20ton Loading
nojino	Conditions	ship Load(kg•km)	ship Weight (kg)	ship Distance (km)	ship Loading Ratio(%w)	:20ton Load(kg*km)	:20ton Weight (kg)	:20ton Distance (km)	:20ton Loading Ratio(%w)
istribution	Conditions Quantity Note	ship Load(kg•km)	ship Weight (kg)	ship Distance (km)	ship Loading Ratio(%w)	:20ton Load(kg*km)	:20ton Weight (kg)	:20ton Distance (km)	:20ton Loading Ratio(%w)
Distribution	Conditions Quantity	ship Load(kg•km) 1.90E+05	Ship Weight (kg) 1.12E+02	Ship Distance (km) 1.70E+03	ship Loading Ratio(%w) 1.0E+02	:20ton Load(kg*km)	:20ton Weight (kg)	:20ton Distance (km)	:20ton Loading Ratio(%w)
Distribution	Conditions Quantity Note	ship Load(kg•km) 1.90E+05 Diesel truck	ship Weight (kg) 1.12E+02 Diesel truck	ship Distance (km) 1.70E+03 Diesel truck	ship Loading Ratio(%w) 1.0E+02 Diesel truck	:20ton Load(kg*km)	:20ton Weight (kg)	:20ton Distance (km)	:20ton Loading Ratio(%w)
Distribution	Conditions Quantity Note Means of transportation	ship Load(kg*km) 1.90E+05 Diesel truck :2ton	ship Weight (kg) 1.12E+02 Diesel truck :2ton	ship Distance (km) 1.70E+03 Diesel truck :2ton	ship Loading Ratio(%w) 1.0E+02 Diesel truck :2ton Loading	:20ton Load(kg*km)	:20ton Weight (kg)	:20ton Distance (km)	:20ton Loading Ratio(%w)

Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.
 4.1 Product and accessories subject to this analysis

4.1 F10ut	ict and accessories subject to tr	iis aiiaiysis							
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
Product	Distribution	Electricity	Gasoline as	Furnace urban	Industrial	Groundwater	Ordinary steel	Stainless steel	Aluminium
	Distribution	(kWh)	fuel(kg)	gas (m³)	water(kg)	(kg)	(kg)	(kg)	(kg)
Ā	Quantity	1.12E+03	7.23E-01	1.96E+01	1.29E+02	2.50E+03	4.17E+01	6.22E-01	3.38E+00
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Processing	Processing	Processing	Processing
Product	Distribution	Glass(kg)	Thermoplastic resin(kg)	Paper(kg)	Rubber(kg)	Press:Iron (kg)	Press: Nonferrous(kg)	Injection molding (kg)	Blow molding (kg)
Ā	Quantity	1.40E-01	6.56E+01	1.57E+01	6.84E-01	4.69E+01	8.34E-01	3.94E+00	2.56E+01
	Note								
	Classification	Assembly	To Water system						
Product	Distribution	Parts assembly (kg)	Sewage (kg)						
_	Quantity	2.56E+01	1.97E+03						
	Note								
	Classification	Distribution	Distribution	Distribution					
Product	Distribution	Freight by ship (kg·km)	Diesel truck: 20ton (kg•km)	Diesel truck: 10ton (kg•km)					
	Quantity	3.00E+04	1.83E+04	1.37E+04					
	Note								

4.2 Dispo	osition/Recycle information on c	onsumables and	l replacement pa	ırts					
	Classification	Consumption	Consumption	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment
Consumables	Distribution	Electricity (kWh)	Kerosene(kg)	Recycle: to iron(kg)	Recycle: to Aluminum(kg)	Recycle: to plastics(kg)	Recycle: to Paper(kg)	Industrial waste destruction by fire(kg)	Industrial waste inning(kg)
8	Quantity	1.74E+00	6.21E-02	1.69E+01	1.35E+00	1.05E+01	6.26E+00	4.94E-01	1.07E-01
	Note								
	Classification	Treatment	Treatment	Deduction	Deduction	Deduction	Deduction		
Consumables	Distribution	Waste destruction by fire(kg)	Waste inning(kg)	Iron(kg)	Aluminum(kg)	Plastics(kg)	Paper(kg)		
Ö	Quantity	2.58E+01	3.07E+01	-1.69E+01	-1.35E+00	-1.05E+01	-6.26E+00		
	Note								
	Classification	Distribution	Distribution						
sumables	Distribution	Diesel truck: 10ton (kg•km)	Diesel truck: 4ton (kg•km)						
Consi	Quantity	4.52E+03	5.16E+03						
	Note								

5. Disposition/Recycle stage information (per product): process method and scenarios

Consumables	Classification	Consumption	Consumption	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment
	Distribution	Electricity (kWh)	Kerosene(kg)	Recycle: to iron(kg)	Recycle: to Aluminum(kg)	Recycle: to copper(kg)	Recycle: to Glass(kg)	Recycle: to plastics(kg)	Recycle: to Paper(kg)
	Quantity	2.14E+00	7.60E-02	2.28E+01	8.12E-01	1.21E+00	8.90E-01	1.34E+01	6.13E+00
0	Note								
	Classification	Treatment	Treatment	Treatment	Treatment	Deduction	Deduction	Deduction	Deduction
nsumables	Distribution	Incineration: Industrial waste(kg)	Landfill: Industrial waste(kg)	Incineration to landfill (as ash)(kg)	Landfill: General waste(kg)	Iron(kg)	Aluminium (kg)	copper(kg)	Glass(kg)
Consi	Quantity	1.04E+00	2.57E-01	2.93E+01	3.96E+01	-2.28E+01	-8.12E-01	-1.21E+00	-8.90E-01
	Note								
	Classification	Deduction	Deduction	Distribution	Distribution				
sumables	Distribution	Plastics(kg)	Paper(kg)	Diesel truck: 10ton (kg•km)	Diesel truck: 4ton (kg•km)				
Consi	Quantity	-1.34E+01	-6.13E+00	5.53E+03	6.70E+03				
	Note								

6. Others

A.Product information:

All the parts mass per unit sorted by materials and by processes/assembly are included. The motor mass is included in ordinary steel.

The energy consumption & material use during the main body assemby and cartridge & toner shipment are included. The environmental impacts that are exhausted from the production site in the atmosphere and the water system are included.

C.Distribution stage information:

The total distance of the transportation in Japan of 100km is used according to PCR (AD-04) and the transportation overseas includes the transportation by track in China and by ship between China and Japan.

D. Product and accessories subject to this analysis:
The power consumption is calculated assuming the use period of five years and 2,535,000 sheets printed during the use period

according to the PCR (AD-04).

The toner consumption is summed up over the five years from the toner consumption data per sheet using our print pattern with 5%

coverage.

The production impacts of the cartridges and toner used during the use period of five years are included.

The impacts of the maintenance parts used and the transportation impacts of the maintenance during the use period of five years are included in this stage.

E. Disposal/Recycle information on the consumables and the maintenance parts during use stage:

The recycling information of the toner, the developer, the drums and the maintainance parts used during the use period of five years

are included .

The recycling processing impacts are included as plus and the production impacts of the recycled materials are included as minus.

Treatment of copper and deduction of copper include copper of " assembled circuit board" . Incineration of assembled circuit board is included "Incineration: Industrial waste".

F.Disposal/Recycle stage information:
The information on the products recovered from users is included.

The recycling processing impacts are included as plus and the production impacts of the recycled materials are included as minus. Treatment of copper and deduction of copper include copper of " assembled circuit board". Incineration of assembled circuit board is included "Incineration: Industrial waste".